

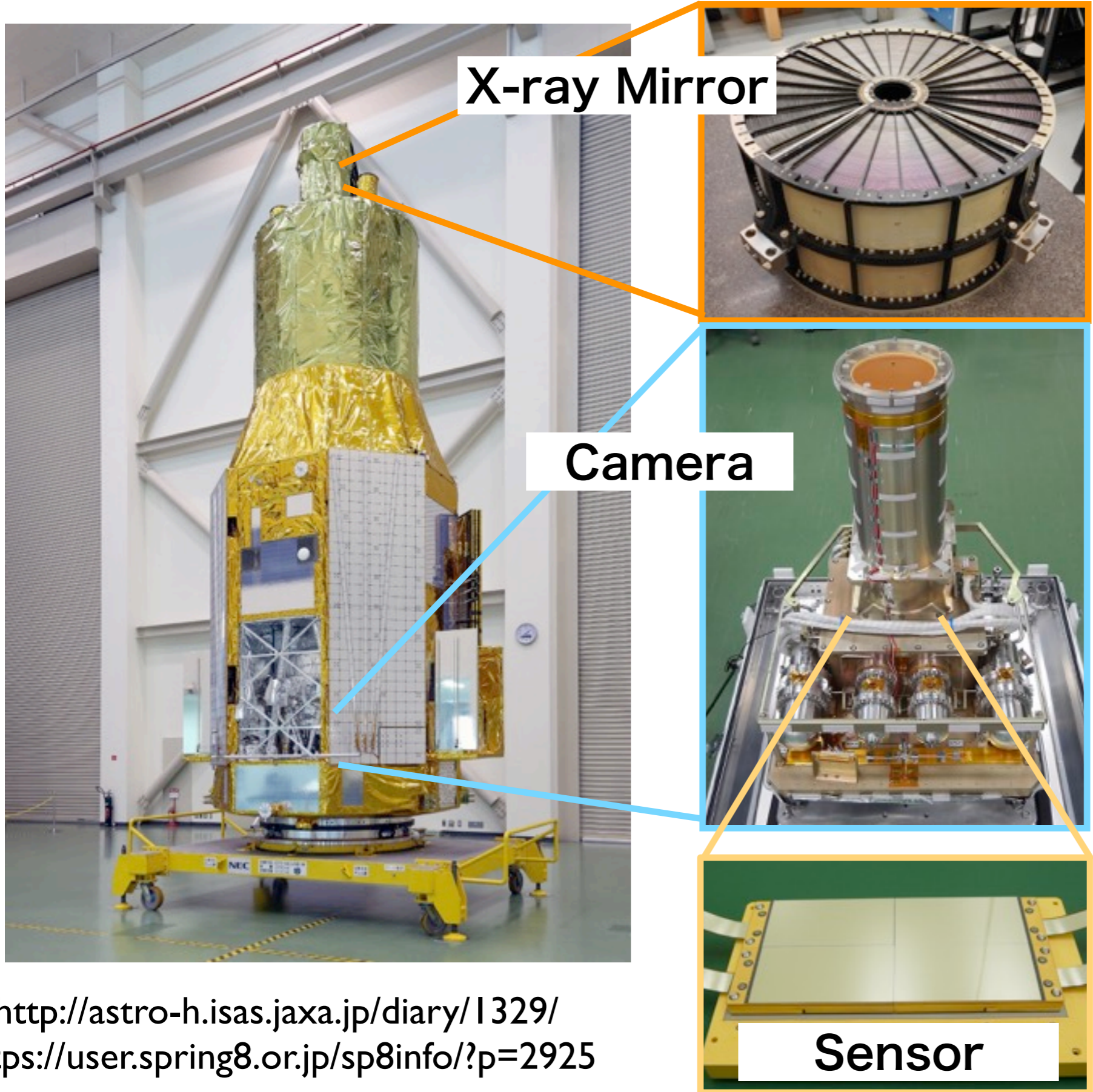
# X-ray SOIPIXs for the FORCE mission

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- X-ray Astronomy Imaging System and the FORCE mission
- Basis and Operation of Event-Driven readout mode
- Large Sized Device
- Quantum Efficiency
- Spectral performance

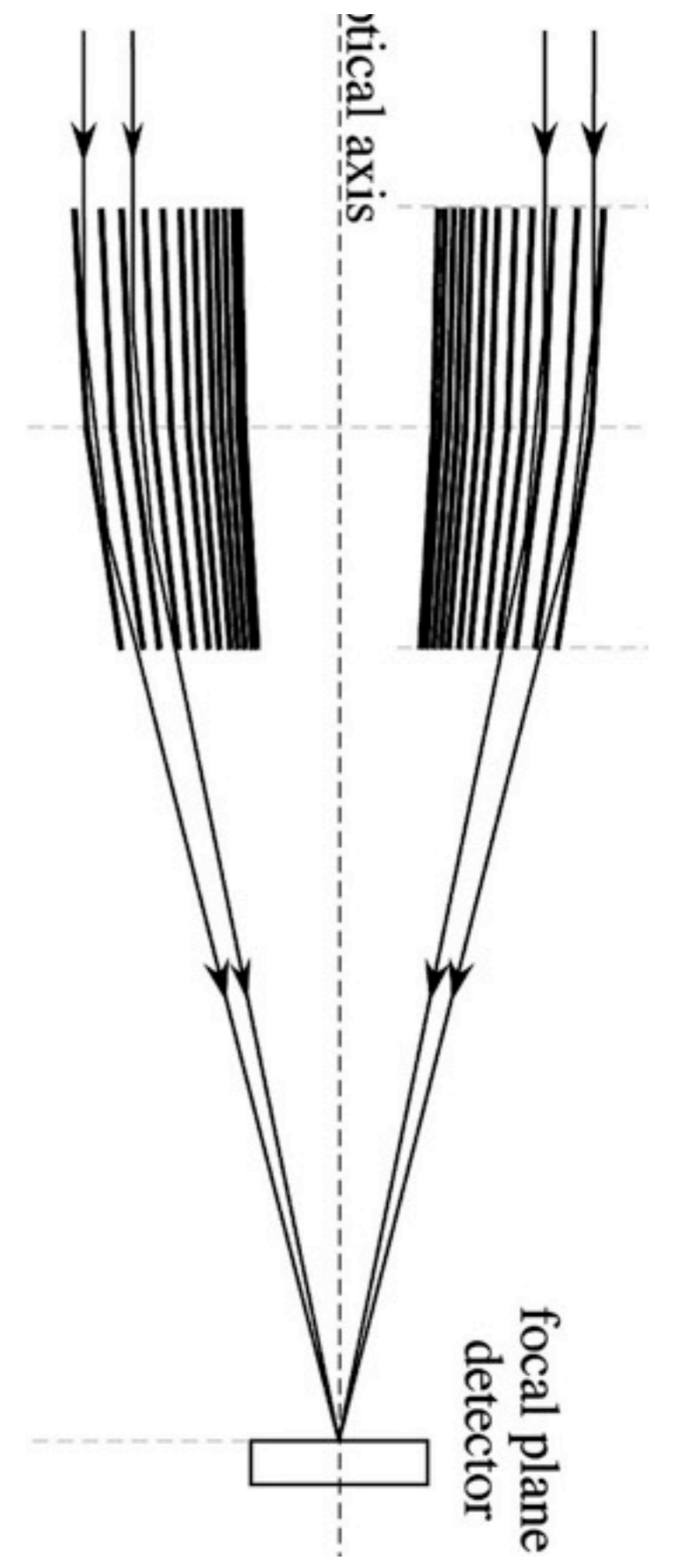
# X-ray Imaging System



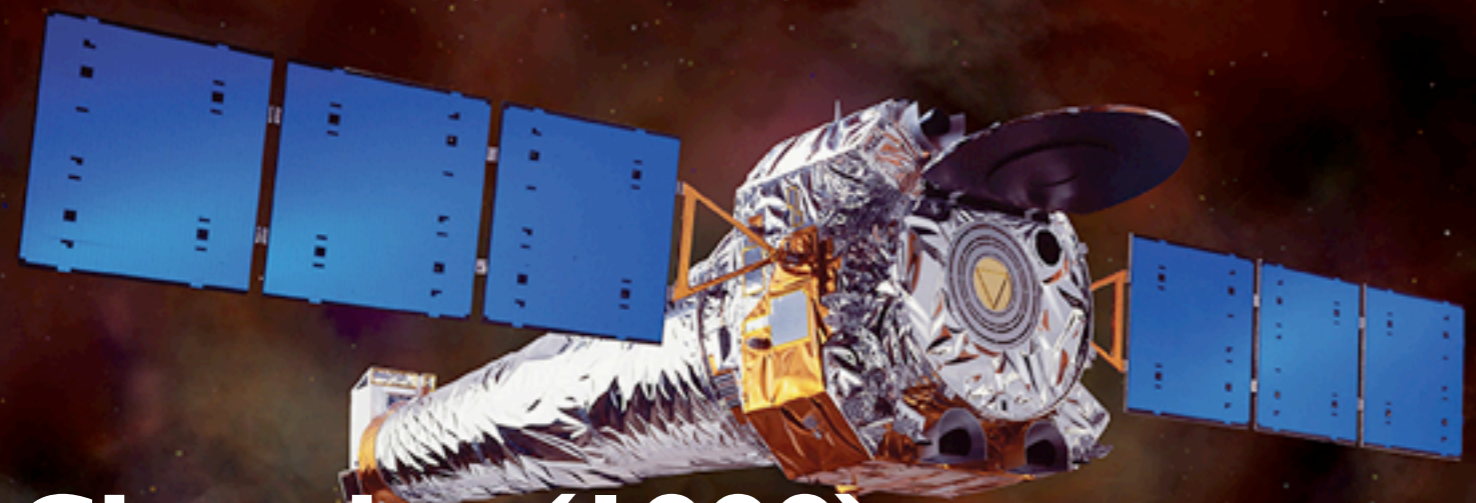
X-ray Mirror

Camera

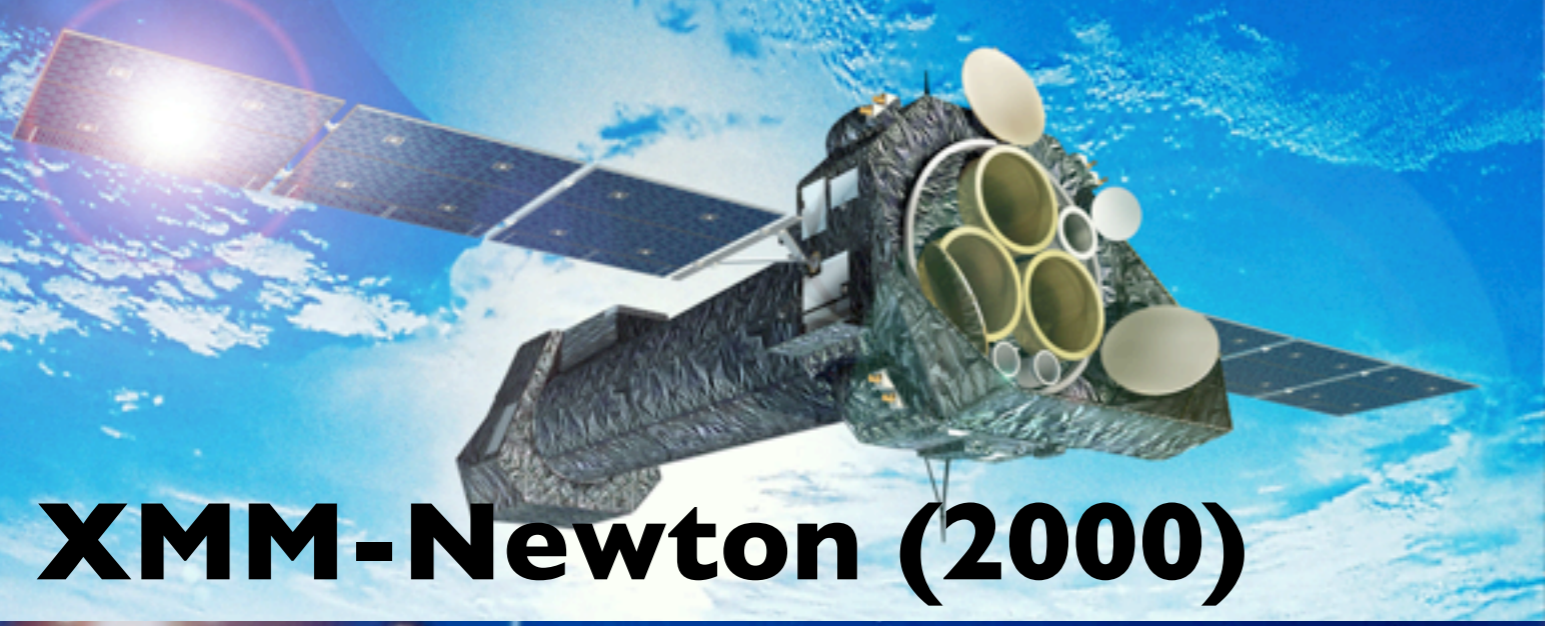
Sensor



<http://astro-h.isas.jaxa.jp/diary/1329/>  
<https://user.spring8.or.jp/sp8info/?p=2925>



**Chandra (1999)**



**XMM-Newton (2000)**



**Suzaku (2005)**



**Hitomi (Astro-H)  
2016.2.17**

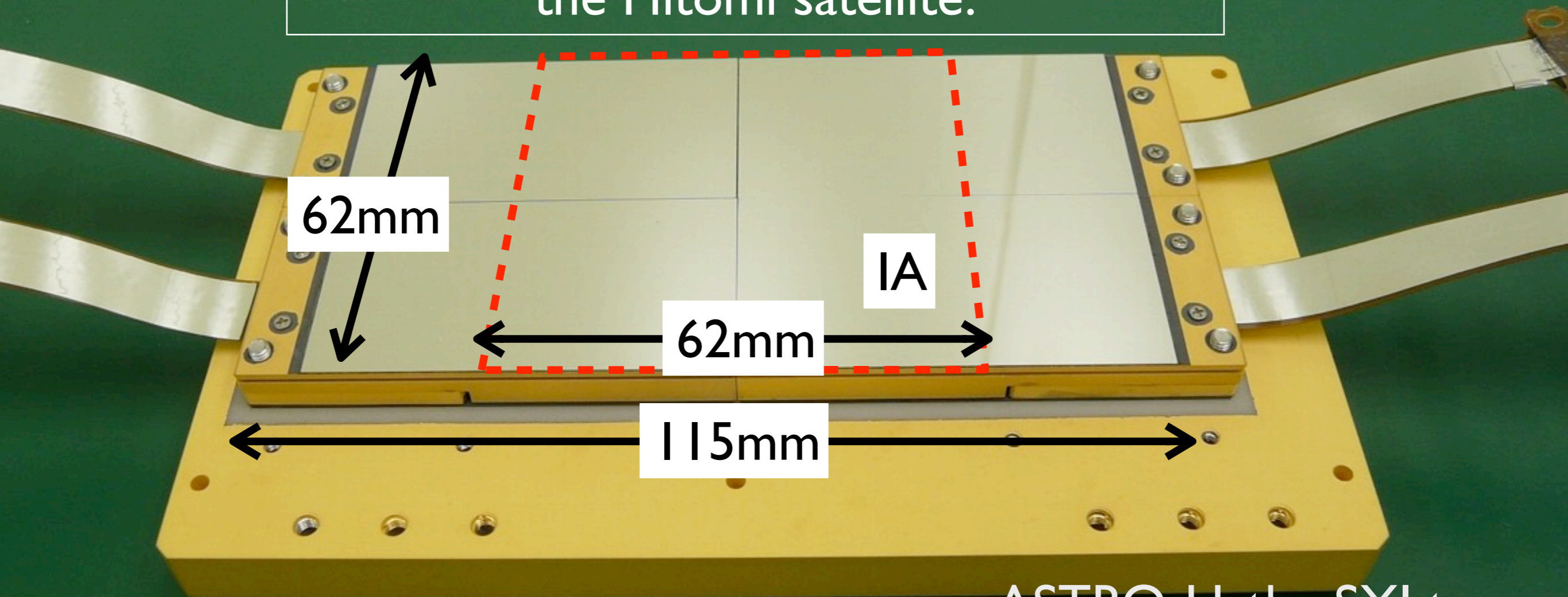
X-ray CCDs

“The” standard Imaging Spectrometer

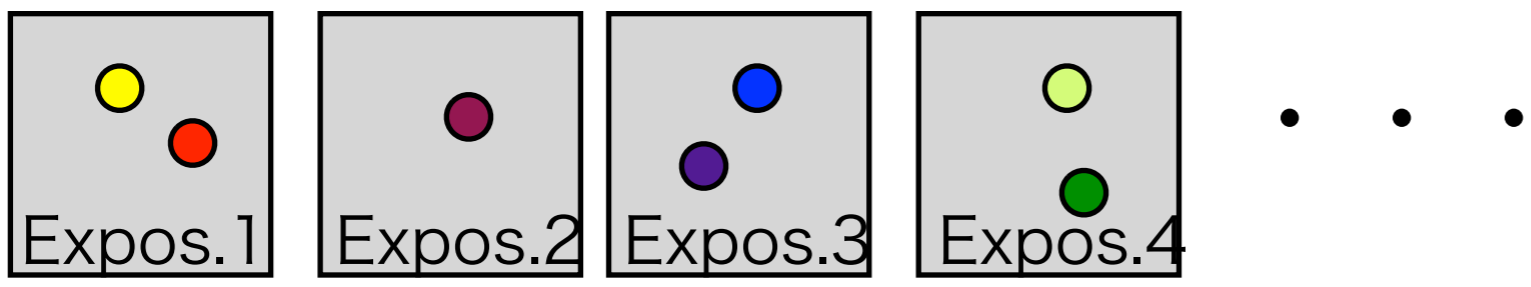
## X-ray Astronomy CCD

- Standard Imaging Spectrometer at 0.3-10keV.
- Fano limited spectroscopy with the readout noise  $\sim 3e^-$  (rms).
- Wide and fine imaging with the sensor size of  $\sim 20\text{-}30\text{mm}^2$  and the pixel size of  $\sim 24\mu\text{m}^2$

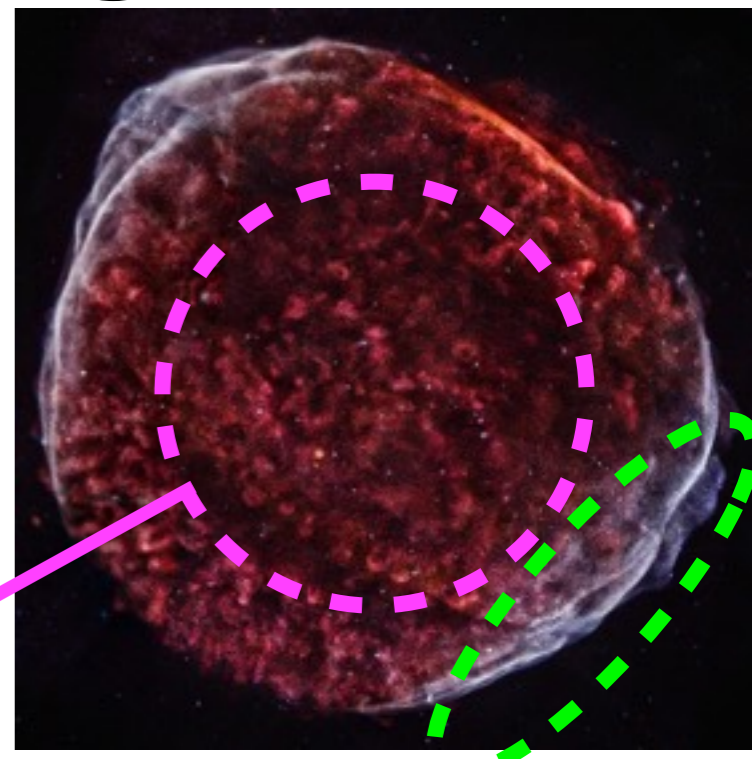
Focal assembly of the CCD camera of the Hitomi satellite.



# X-ray Photon Counting

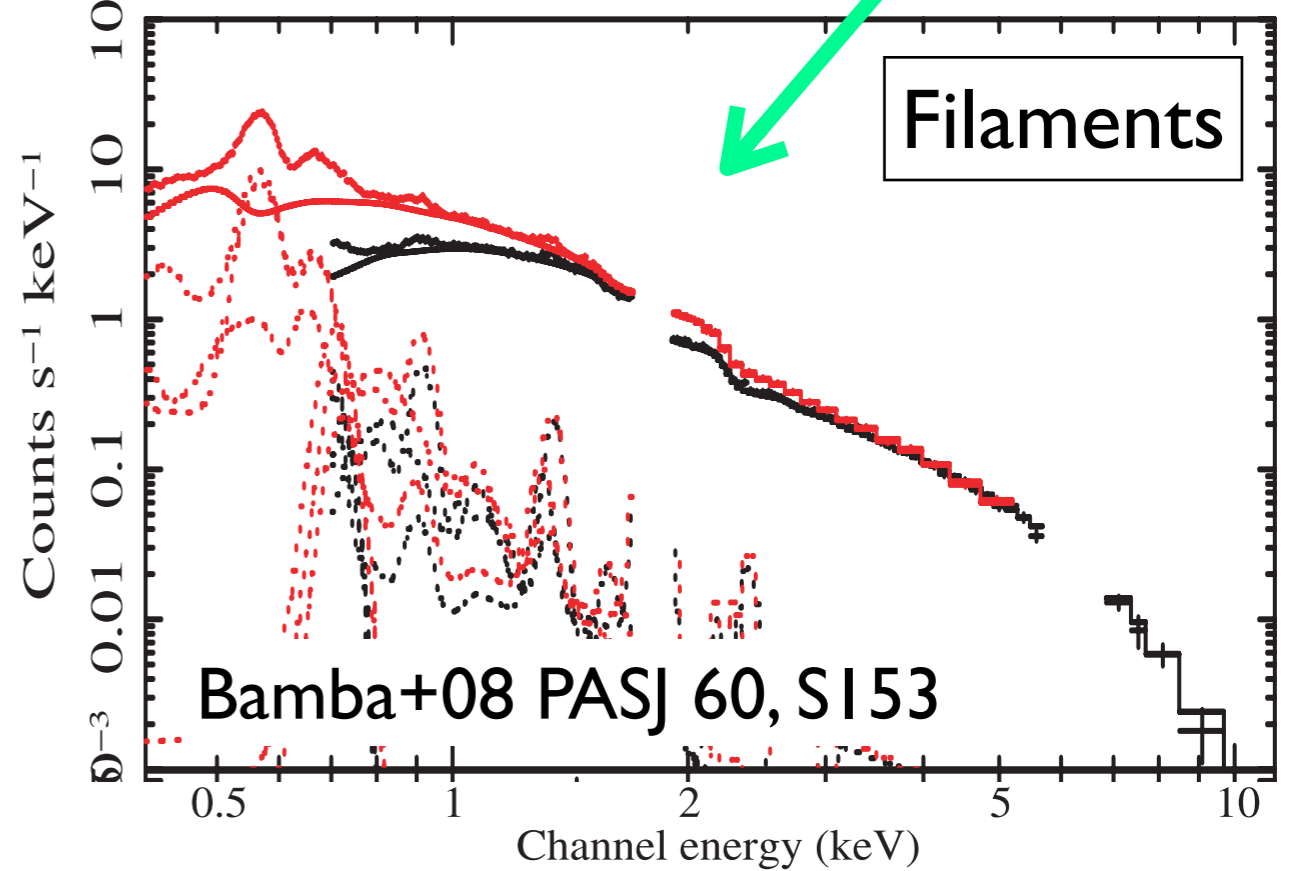
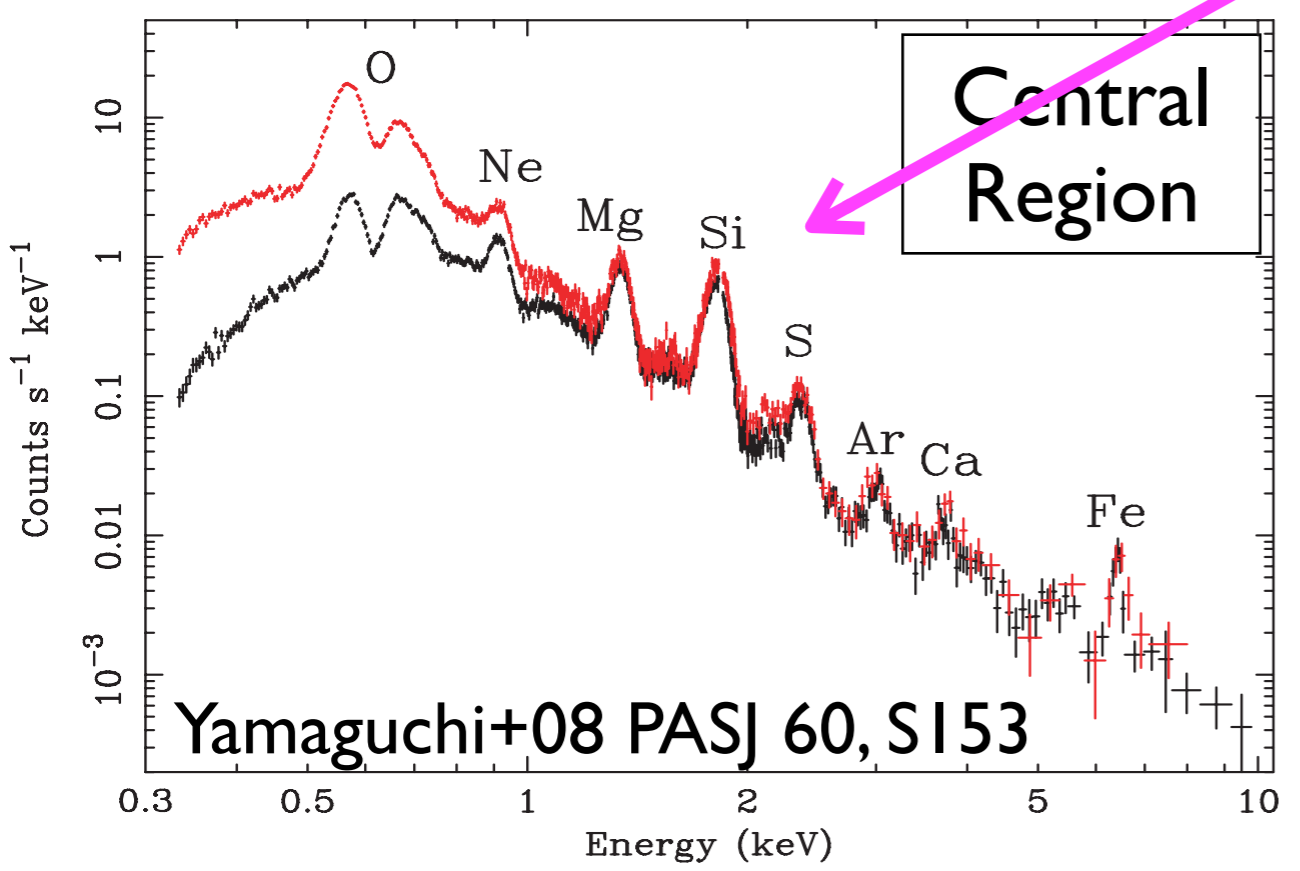


- Detect an X-ray photon as one-by-one event.
- Measure position, energy and time of each X-ray event.
- Make exposures of  $\sim 10^4$  times.



Map of the number of X-ray events

Histogram of energy (electron number) of X-ray events



# FORCE - a future Japan-lead X-ray mission

6

**F**Ocusing **R**elativistic universe and **C**osmic **E**volution

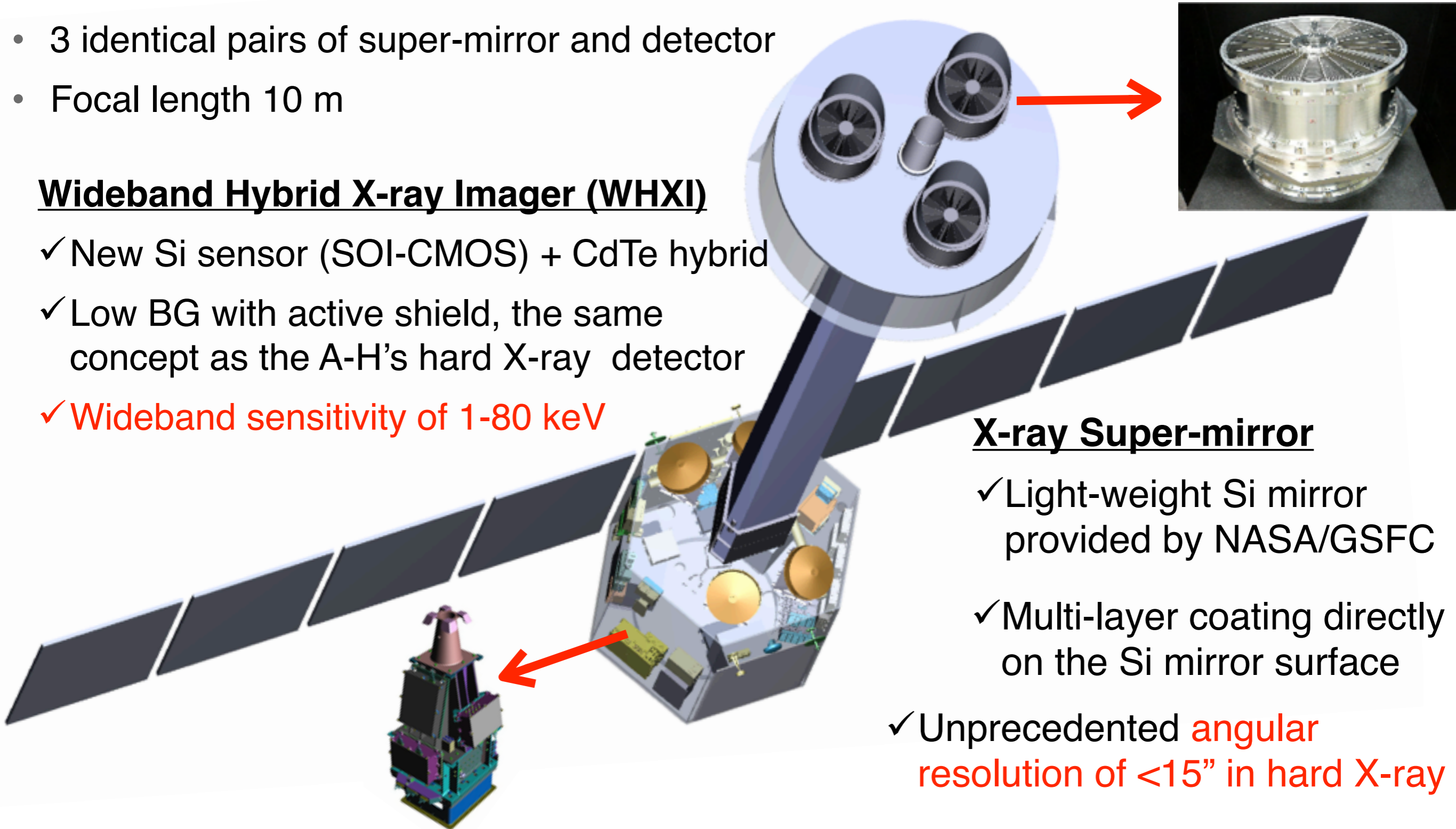
- 3 identical pairs of super-mirror and detector
- Focal length 10 m

## Wideband Hybrid X-ray Imager (WHXI)

- ✓ New Si sensor (SOI-CMOS) + CdTe hybrid
- ✓ Low BG with active shield, the same concept as the A-H's hard X-ray detector
- ✓ Wideband sensitivity of 1-80 keV

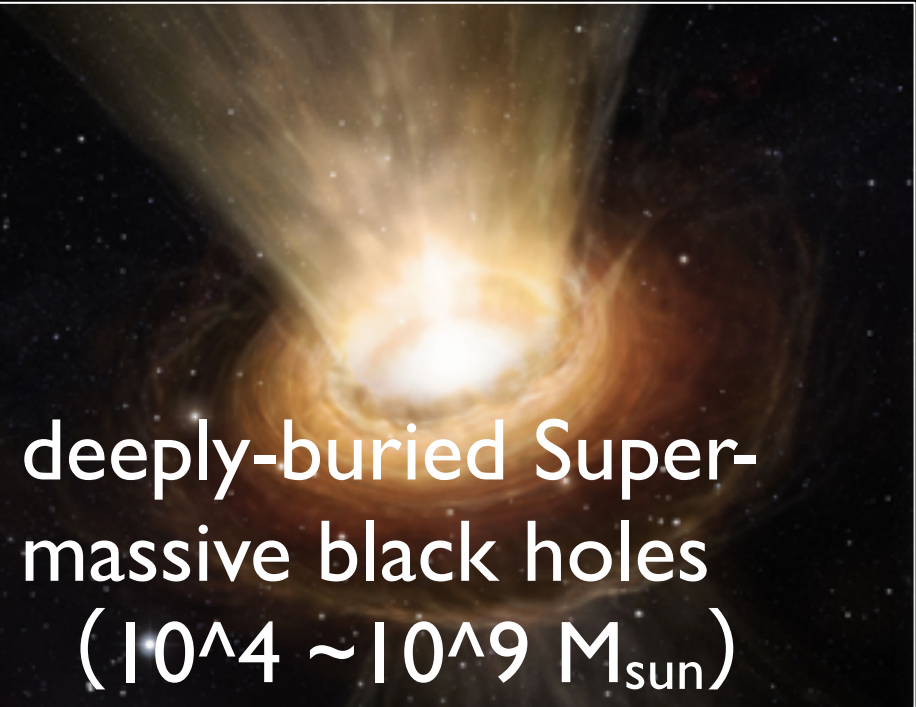
## X-ray Super-mirror

- ✓ Light-weight Si mirror provided by NASA/GSFC
- ✓ Multi-layer coating directly on the Si mirror surface
- ✓ Unprecedented **angular resolution of  $<15''$  in hard X-ray**

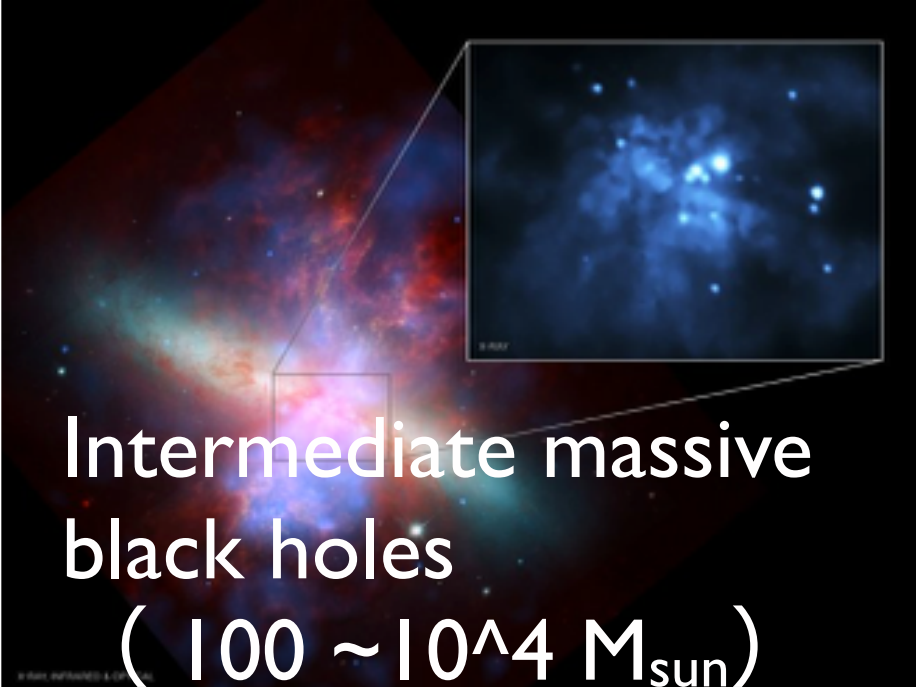


Proposing the mission to be realized in mid 2020s.

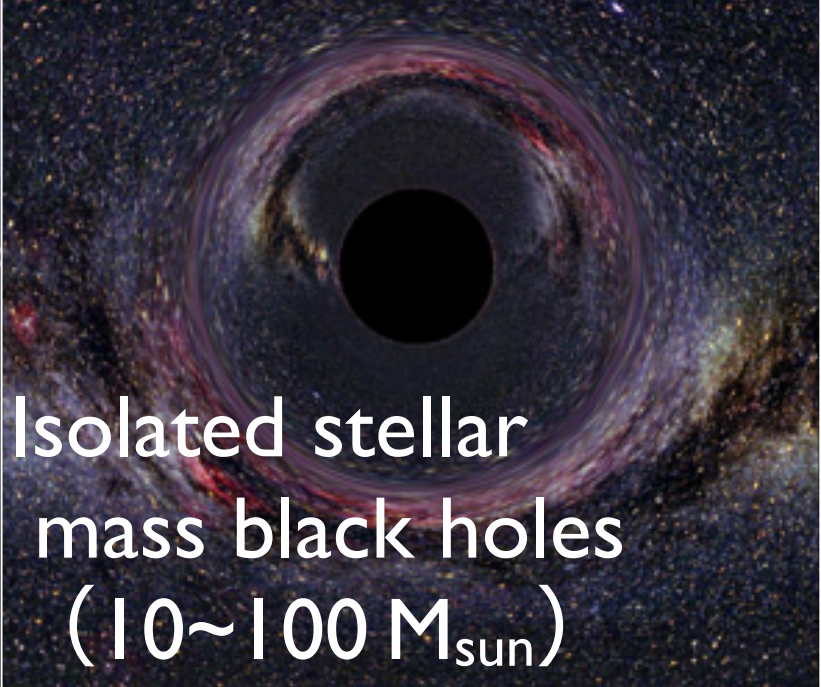
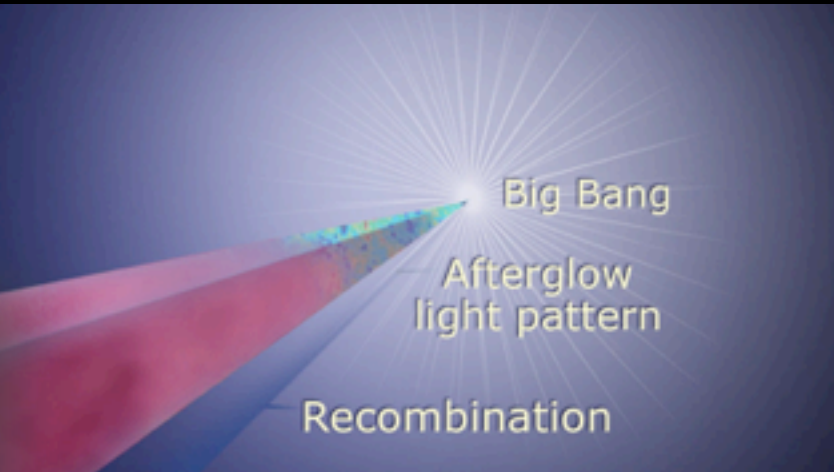
# Hunt for Missing Black Holes



deeply-buried Super-massive black holes  
( $10^4 \sim 10^9 M_{\text{sun}}$ )



Intermediate massive  
black holes  
( $100 \sim 10^4 M_{\text{sun}}$ )



Isolated stellar  
mass black holes  
( $10 \sim 100 M_{\text{sun}}$ )

The primary scientific objective is to hunt for “missing black holes” in various mass-scales and to trace their cosmic evolution

**Broadband observation (1-80keV) is essential.**

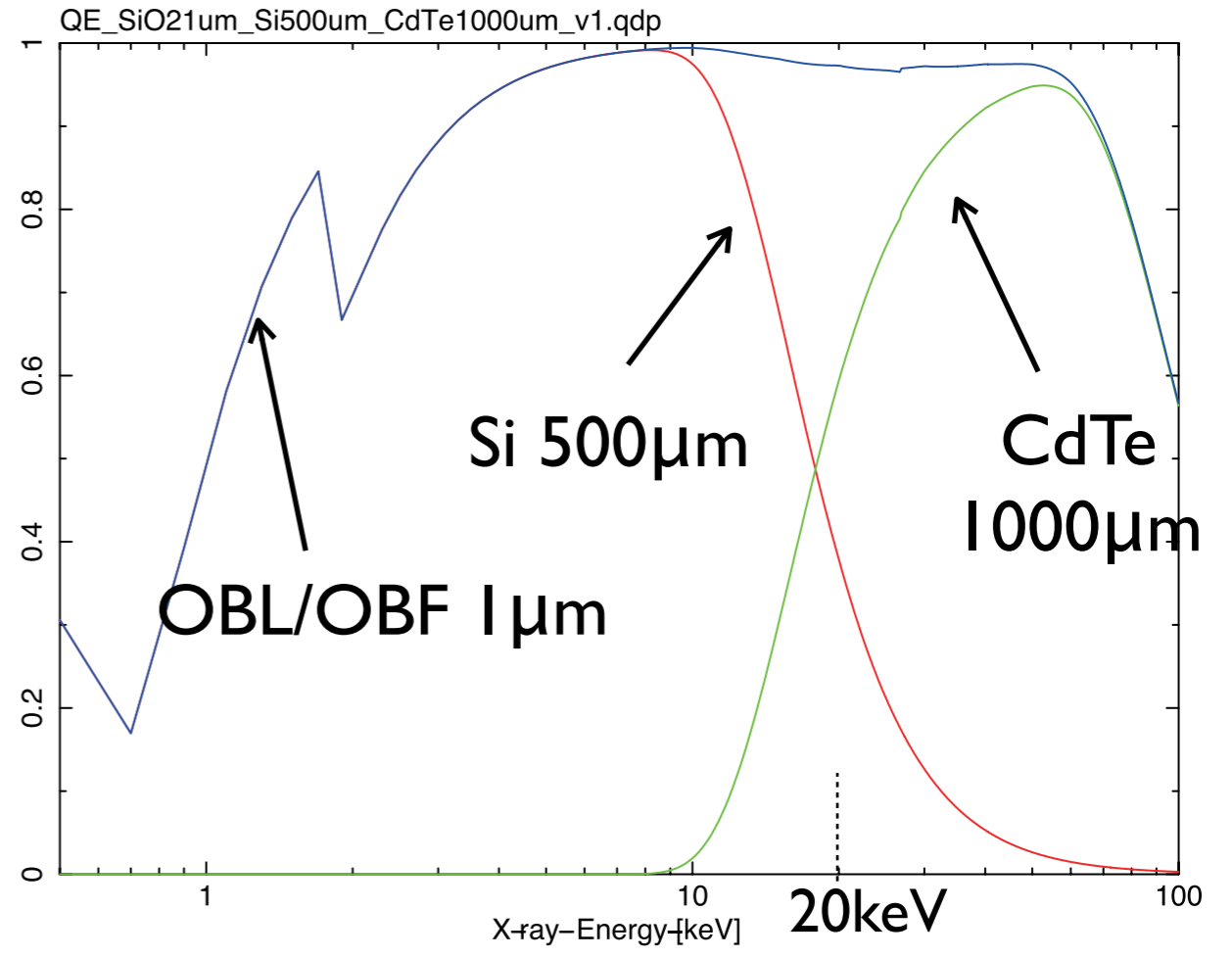
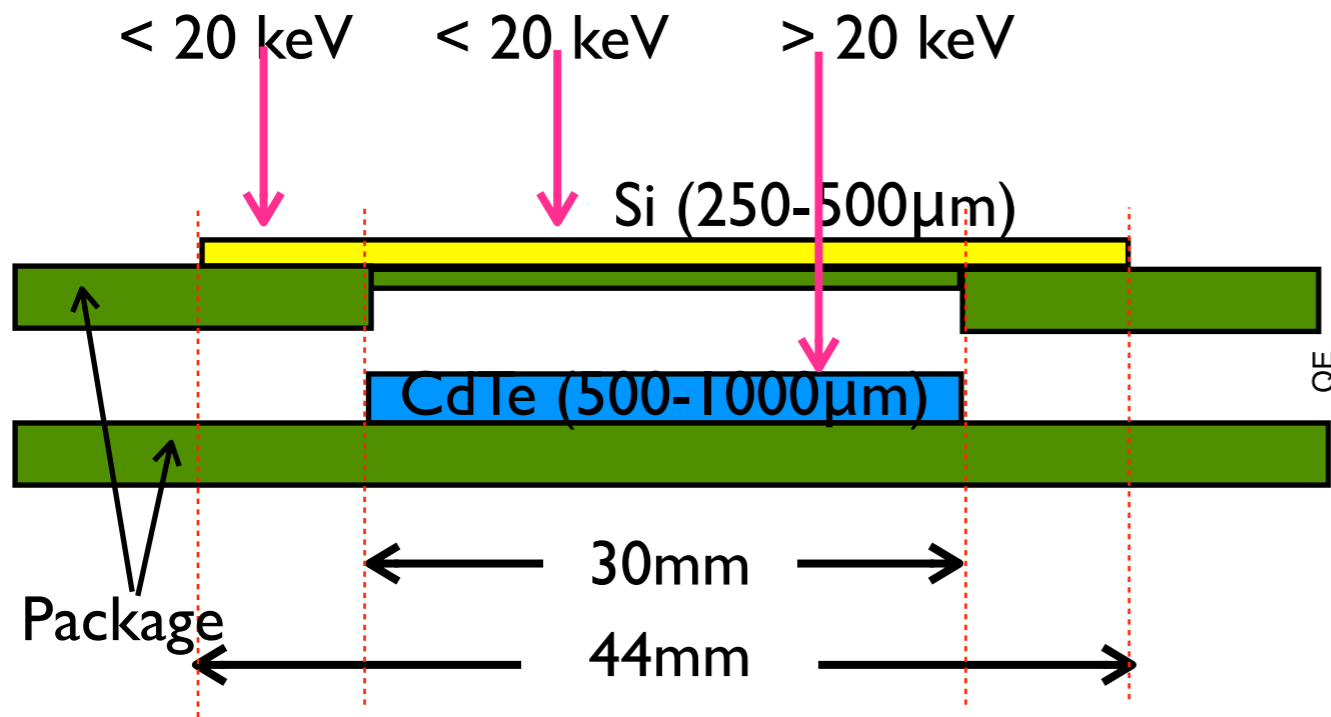
# Mission Requirement

| Parameter                                | Table 2: Performance Parameters |                    |                        | Hitomi |
|--|---------------------------------|--------------------|------------------------|--------|
|  | FORCE                           | NuSTAR             | ASTRO-H<br>(HXT & HXI) |        |
| angular resolution (HPD)                 | <15''                           | 58''               | 1.7'                   |        |
| bandpass (keV)                           | 1-80                            | 3-79               | 5-80                   |        |
| effective area (cm <sup>2</sup> @30 keV) | >350                            | comarable with HXI | 338                    |        |
| fov (50% resp. @30 keV)                  | >7'×7'                          | ~10'×10'           | ~6'×6'                 |        |
| timing resolution                        | several × 10 μs                 | 2 μs               | several × 10 μs        |        |
| energy resolution<br>(FWHM)              | <300 eV at 6 keV                | 400 eV at 10 keV   | 900 eV at 14 keV       |        |
|  | comparable with HXI             | 900 eV at 68 keV   | 1500 eV at 60 keV      |        |

- High sensitivity of  $2-3 \times 10^{-15}$  erg/s in 10-40 keV
  - High Angular resolution of 15''
- Broadband response
  - 1-80 keV for requirement (0.5-80 keV for goal)
- High energy resolution for spectroscopy
- Necessary statistics should be obtained during appropriate mission life time



# Hybrid Camera with Si and CdTe



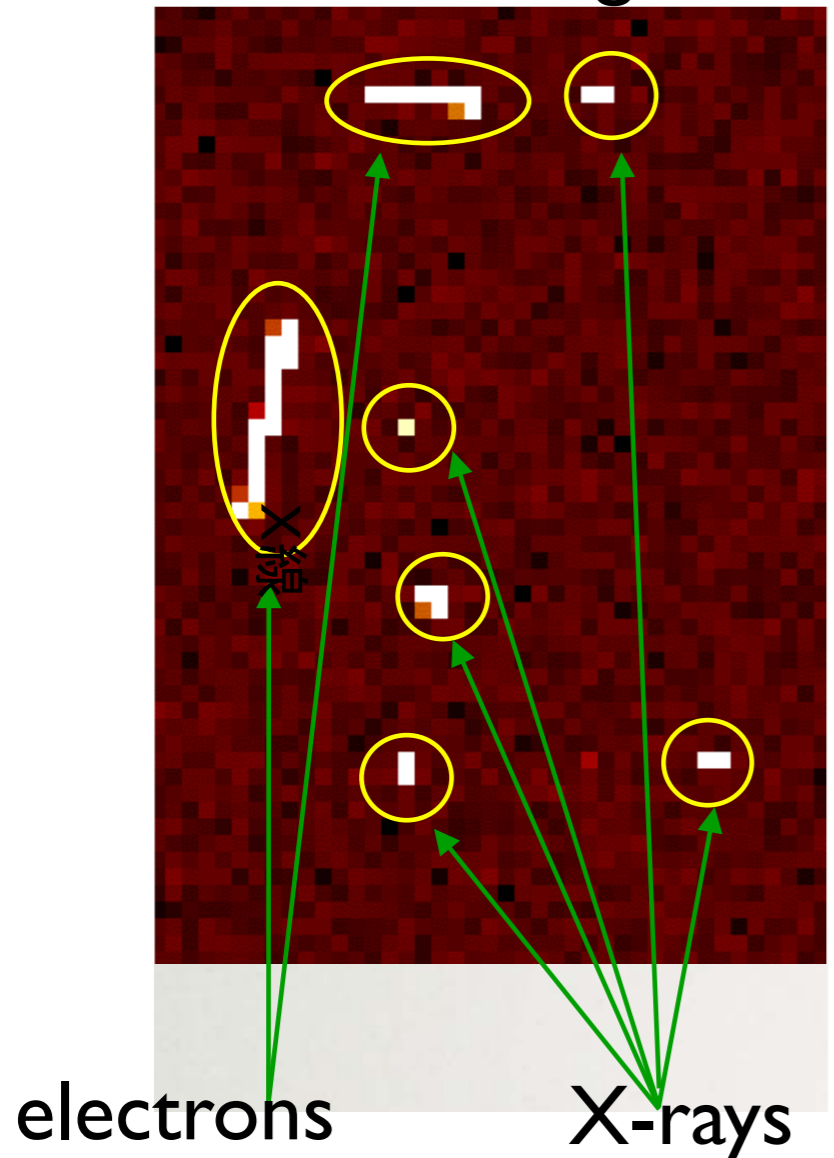
- Si sensor alone can not cover 1-80 keV
- “Hybrid Detector” consisting of Si and CdTe sensors.
  - $E_x < 20\text{keV}$  is detected with Si sensor.
  - $E_x > 20\text{keV}$  penetrating Si sensor is detected with CdTe placed under Si
- What kind of Si sensor ?
  - DSSD dose not detect X-rays below 5 keV due to high read out noise,
  - X-ray CCD ? ---- No

# Non X-ray Background of X-ray CCD

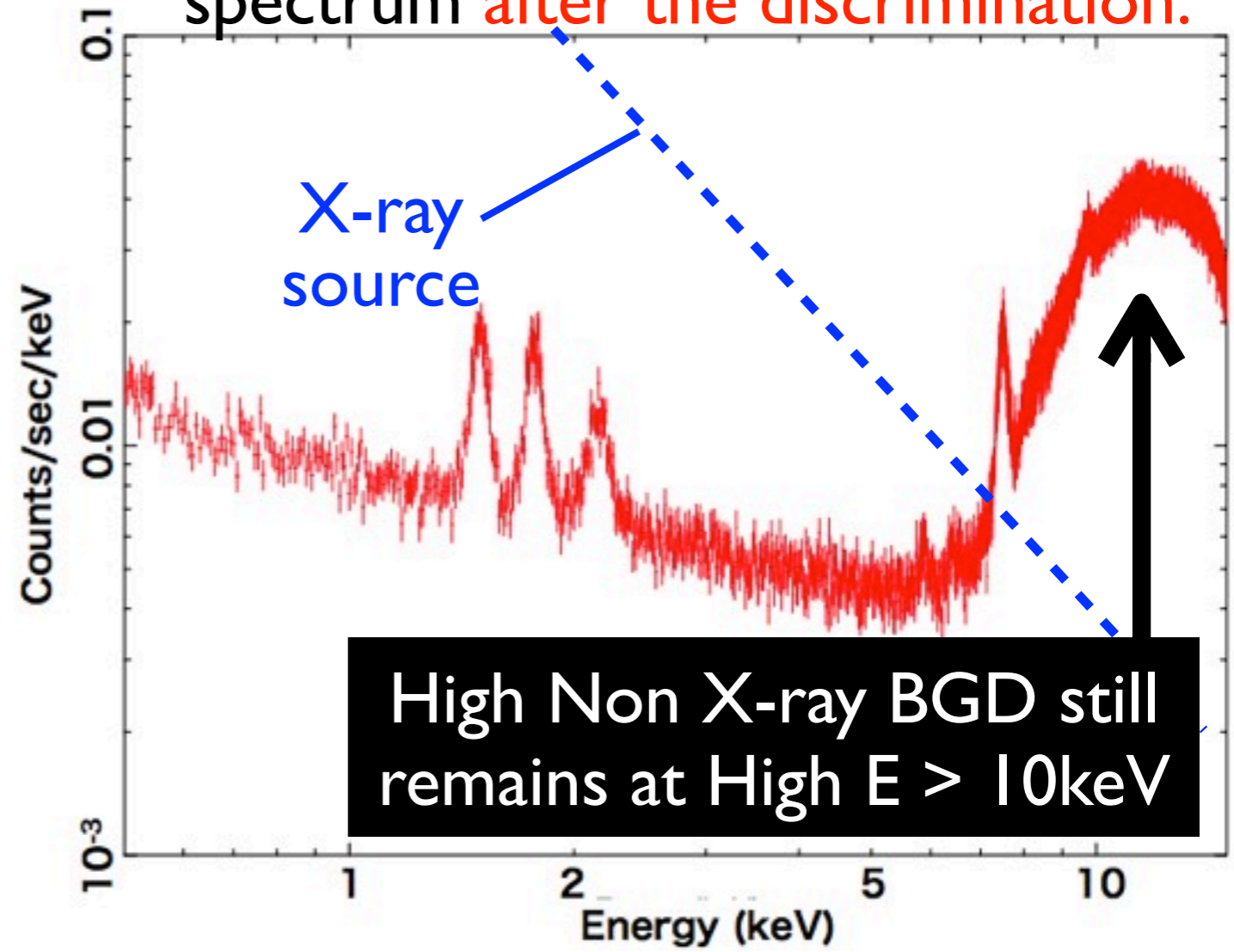
- Particle events which we cannot distinguish from X-ray events.
- Celestial X-ray source is very faint  $\Rightarrow$  Reduction of non-X-ray BGD is vital.

Data from Suzaku 「すざく」 in orbit.

Raw Image



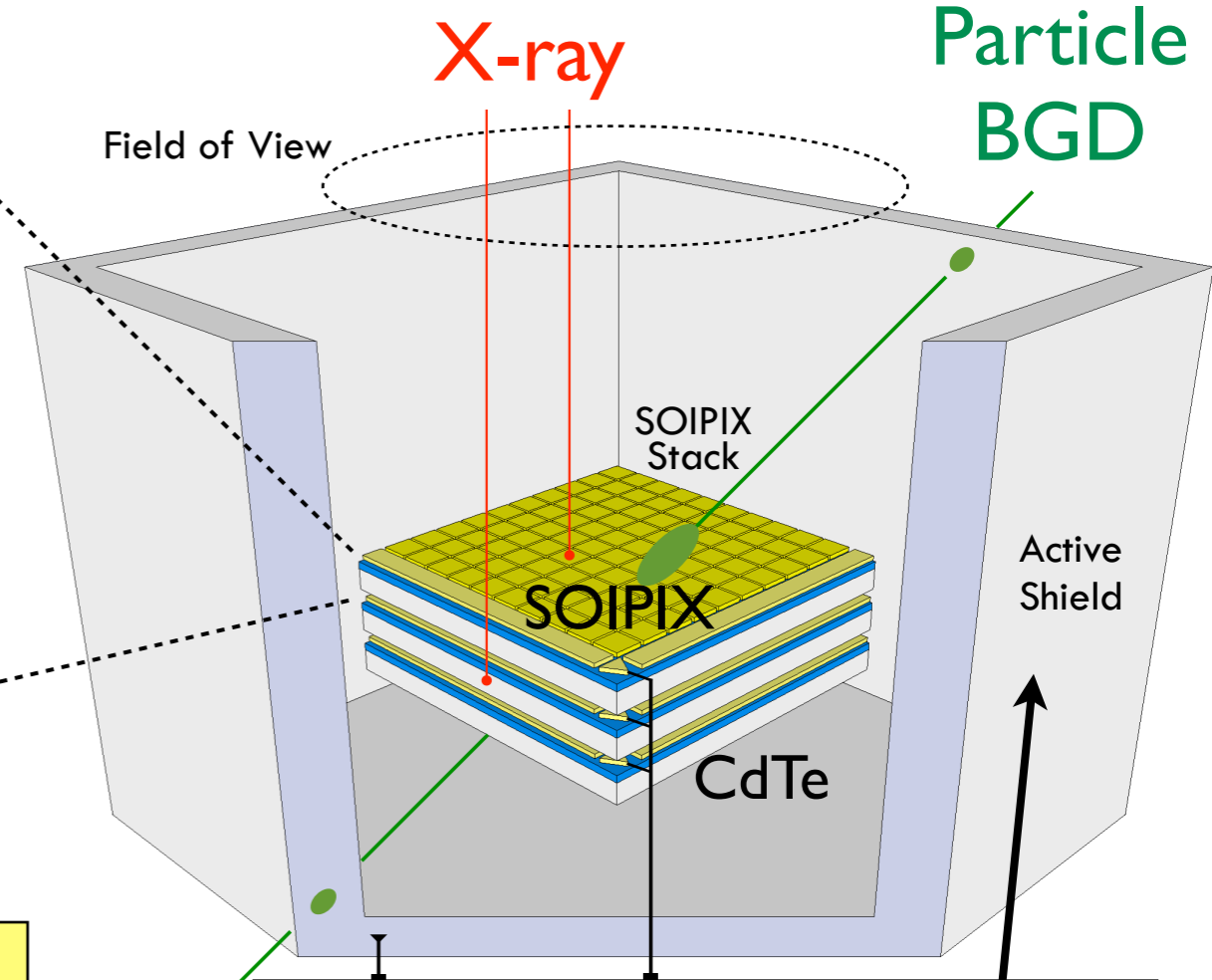
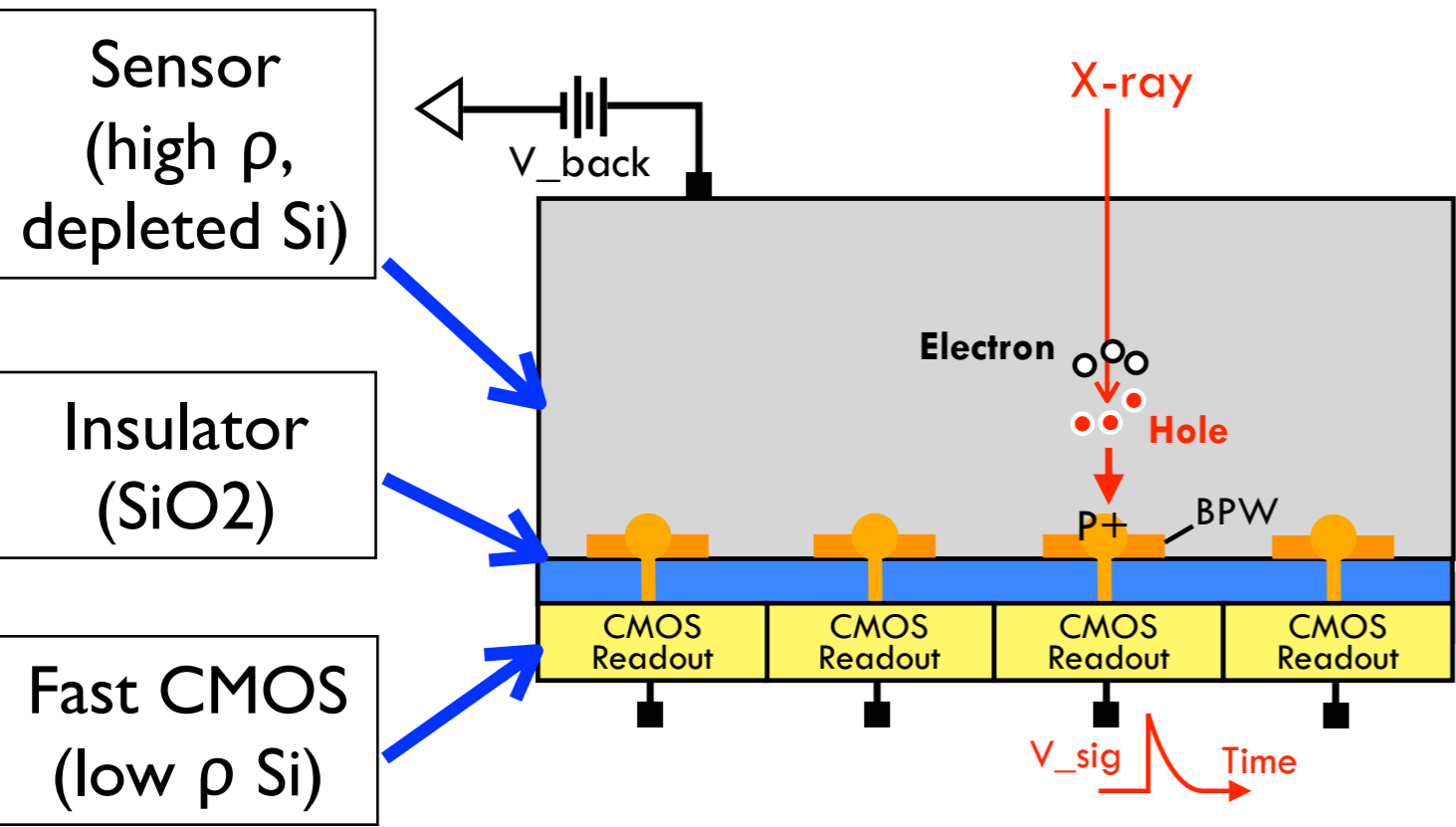
Remaining Non X-ray BGD spectrum **after the discrimination.**



High Non X-ray BGD still remains at High E > 10keV



# “XRPIX” = SOI pixel sensor for X-ray Astronomy



Each pixel has its own trigger logic and analogue readout CMOS circuit.

- realize very low non-Xray BGD by anti-coincidence with surrounding scintillators
- event rate from the scintillators is about kHz
- XRPIX is required to have time resolution much faster than kHz.

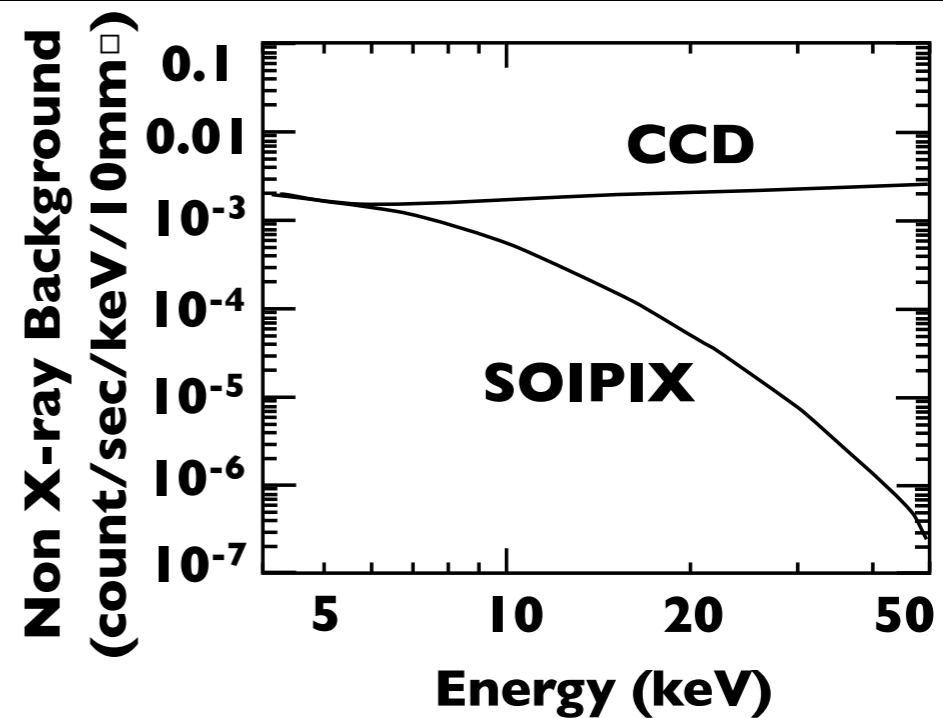
# Target Specification of the Device

|              |  |                 |
|--------------|--|-----------------|
| Imaging      | area ~ 15x45mm <sup>2</sup> , (prototype ~2x2mm <sup>2</sup> )<br>pixel ~ 30-60μm <sup>2</sup> (1" @ F=10m)  | the same as CCD |
| Energy Band  | Req. 1-40 keV, Goal 0.5-40 keV<br>Backside Illumination Req. < 1μm, Goal 0.1μm<br>Full Depletion Req. >250μm |                 |
| Spectroscopy | ΔE: Req. < 300eV, Goal < 140eV @ 6keV<br>ENC: Req. <10e-, <b>Goal &lt; 3e- ← Most Difficult</b>              |                 |

|                 |  |
|-----------------|--|
| Time Resolution | < 10μsec for the anti-coincidence with the rate of ~kHz      |
| Max Count Rate  | > 2kHz / detector<br>for observation of bright X-ray sources |

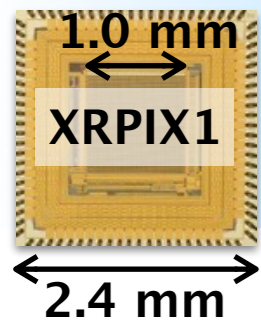
|                                  |  |
|----------------------------------|--|
| Non X-ray BGD (anti-coincidence) | 1/100 of CCD at 20 keV<br>(5e-5 c/s/keV/10x10mm <sup>2</sup> ) |
|----------------------------------|--|

**X-ray SOIPIX**



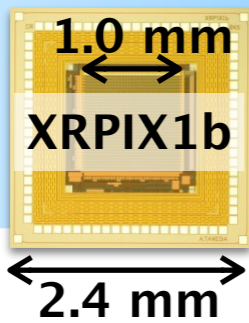
# History of XRPIX Series

2010



First Model  
Trigger Output  
(Event-driven readout)

2011

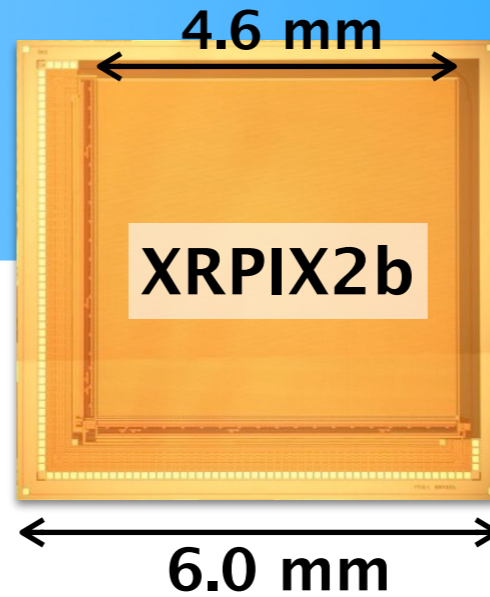


2012



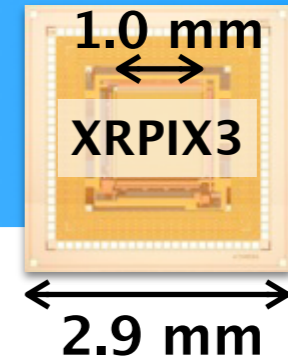
Middle Size

2013

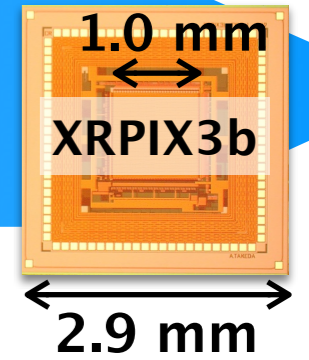


Buttable

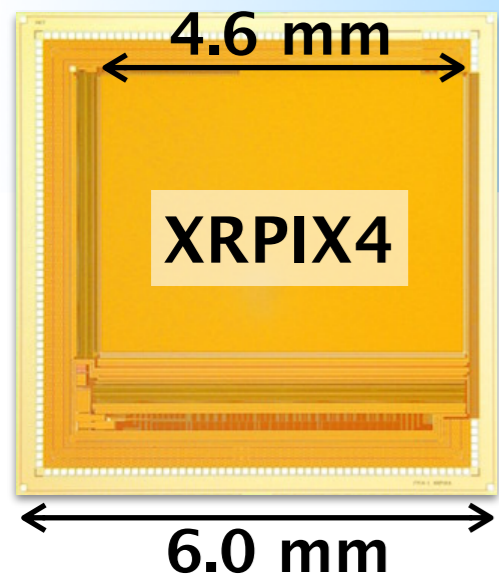
2014



Charge Sensitive  
Amplifier



2014



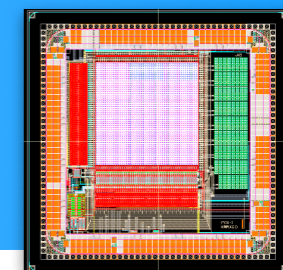
New Readout Circuit

2015

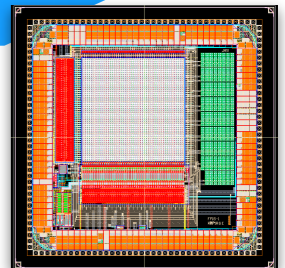
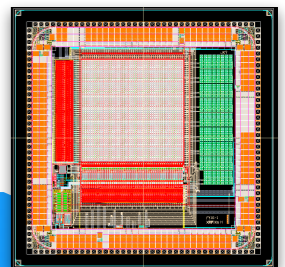


Large Size !!

2016



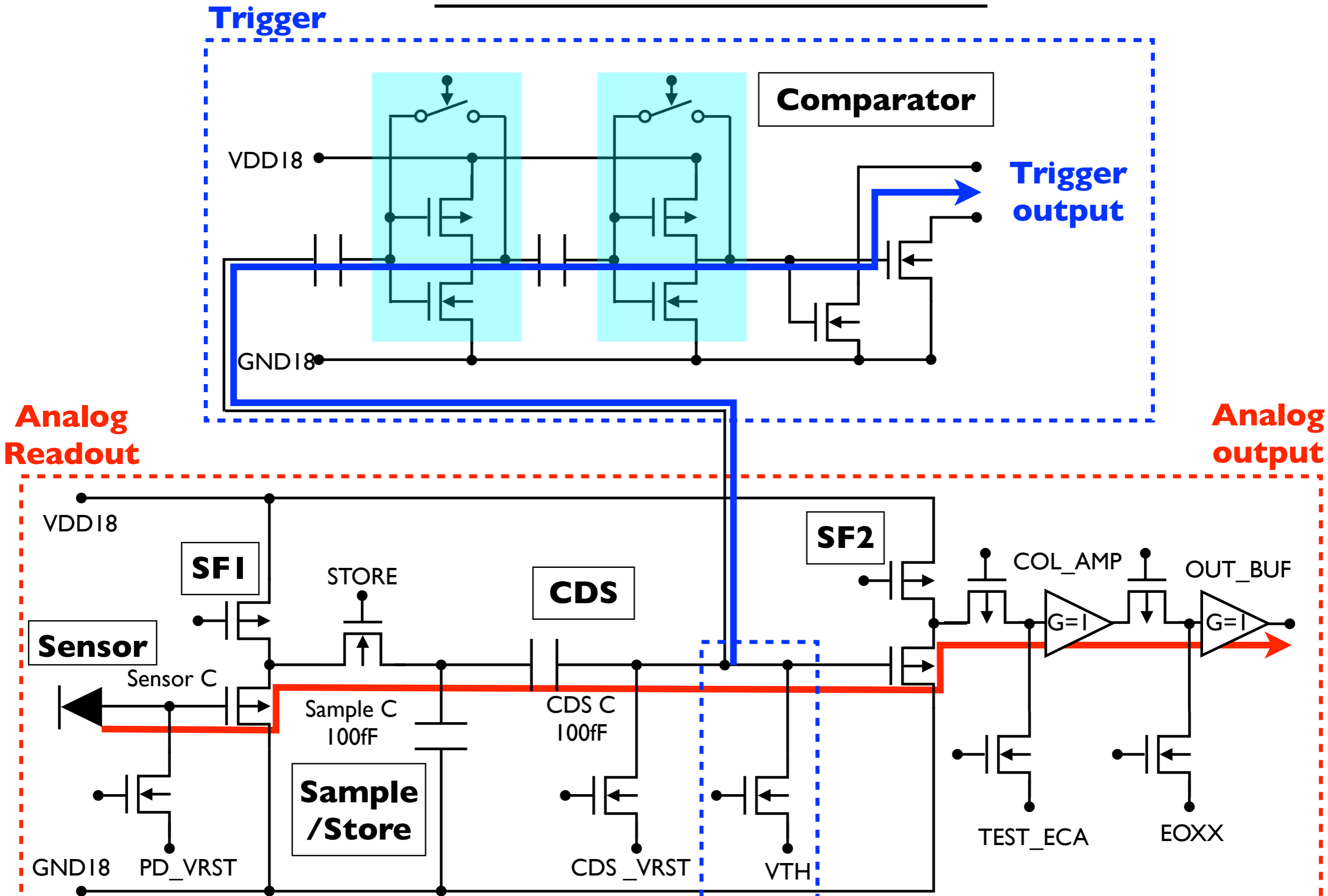
XRPIX6h  
XRPIX6e  
XRPIX6D

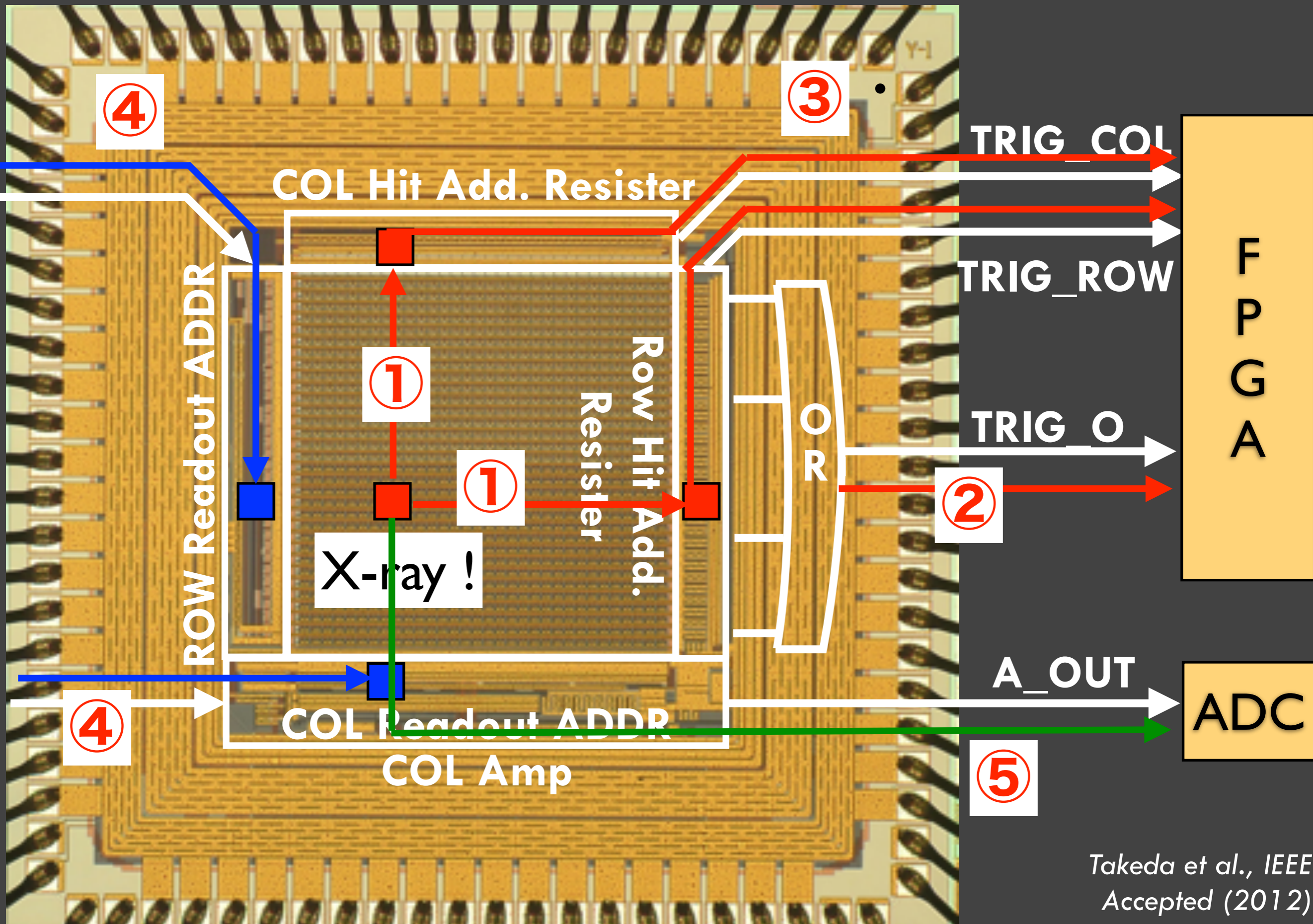


4.45 mm

Pixel Structure

# XRPIX1: Pixel Circuit





# Demonstration of Event-driven



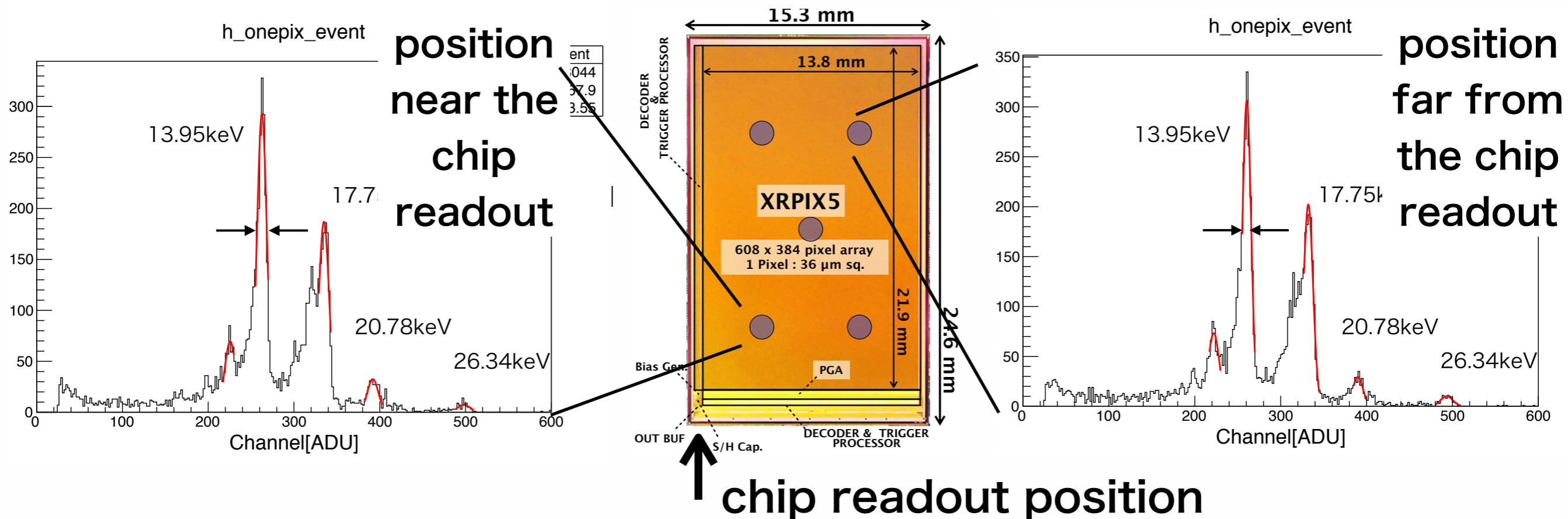
**XRPIX2b**  
30um $\square$ , 64x64 pixel  
Room Temperature  
(thin depletion layer with VBB=5V)



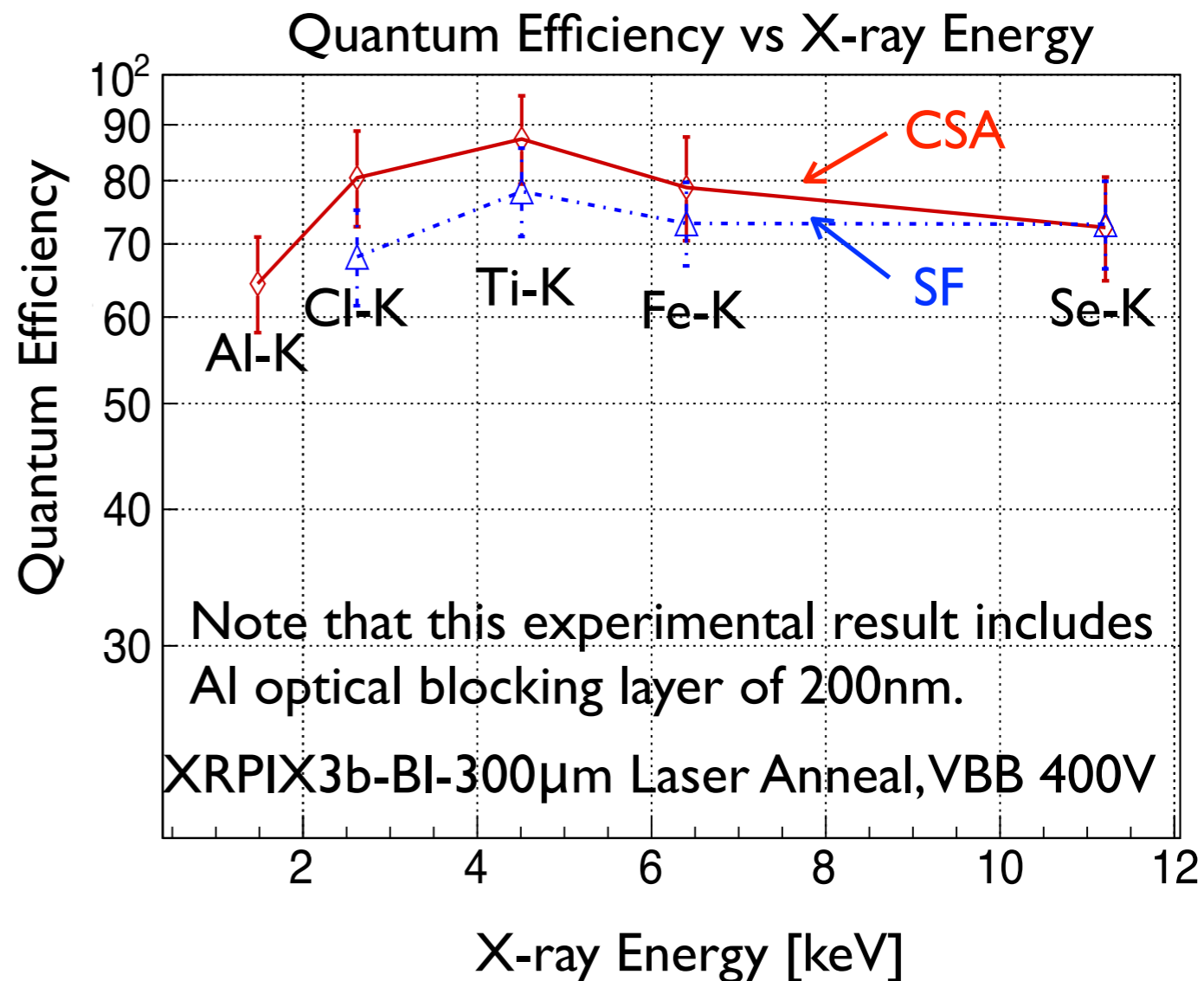
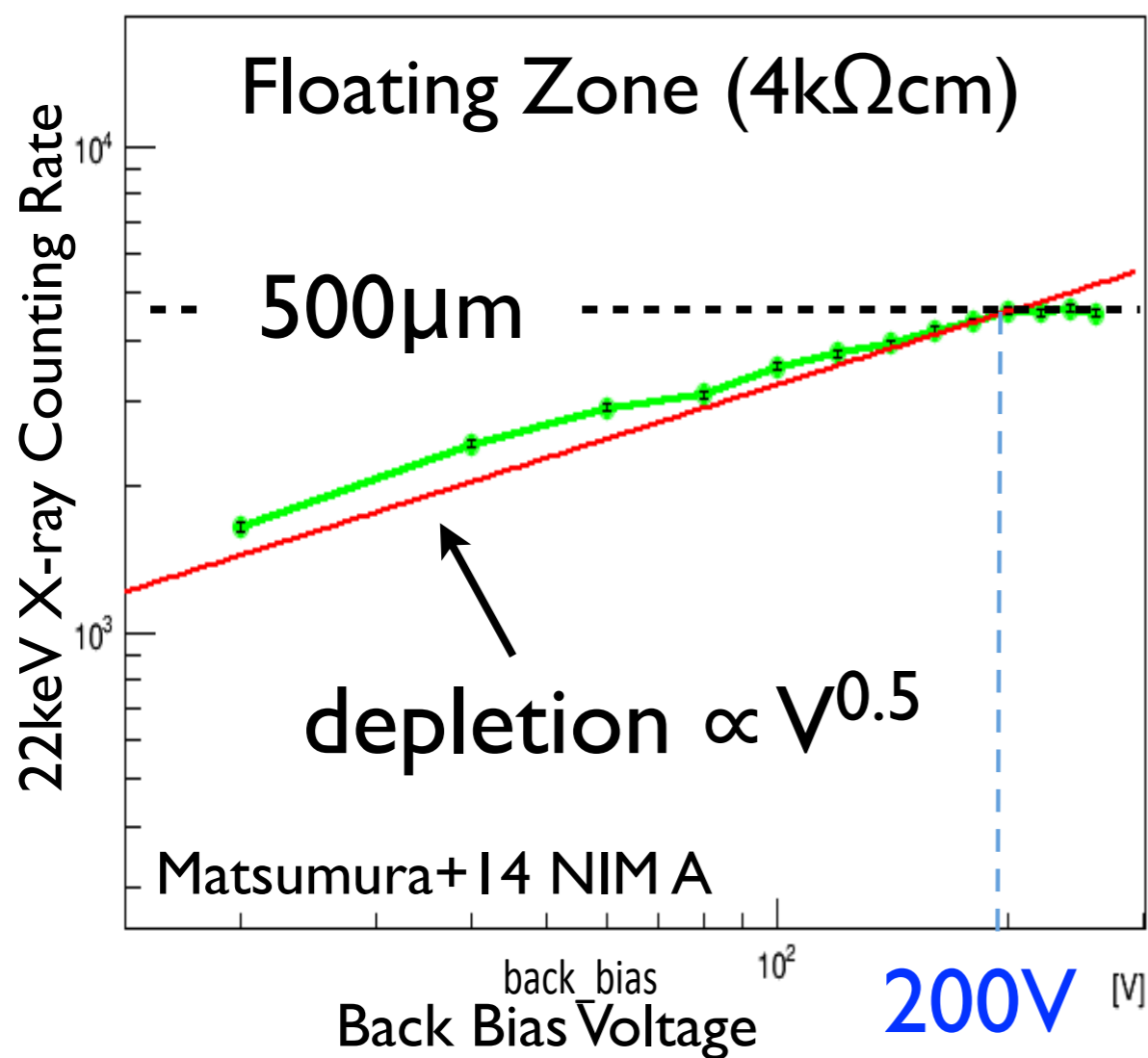


# XRPIX5 - IA of 14x22mm<sup>2</sup>, 3-sides Buttable.

XRPIX5 FZn(N-1-4) 500um  
-40°C, Vb=200V, Frame Mode of 8x8 pixels



- Imaging Area of 13.8x21.9mm<sup>2</sup>. 3-sides Buttable.
- Readout noise ~37e (rms),  $\Delta E \sim 700\text{eV}$  (FWHM) at 13.95keV in the Frame mode. No change from small devices (XRPIX3b).
- There is no difference in the spectral performance by the position.
- We are now preparing readout of the whole region in the Frame and Event-Driven modes.

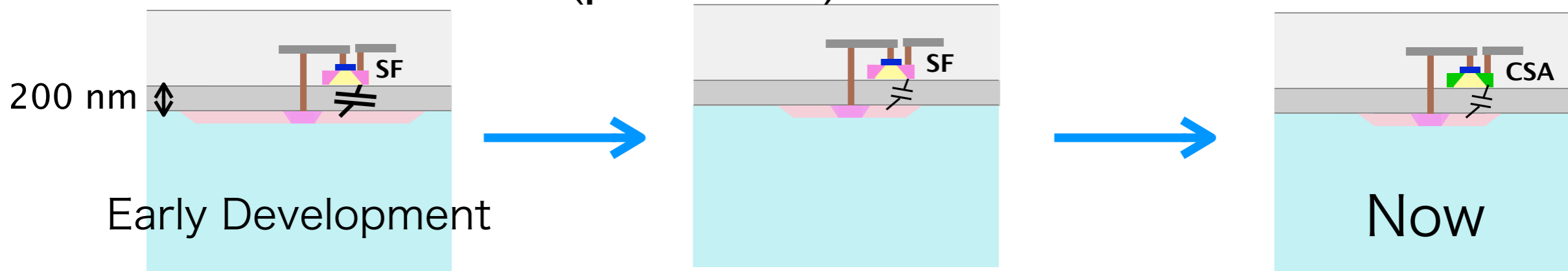


- Depletion Thickness of 500μm is achieved by using a high  $\rho$  FZ wafer.
- Thickness of dead layer obtained from the QE ratio between Al-K and Cl-K is  $0.66 \pm 0.31$  μm (including Al OBL 200nm).
- It satisfies the requirement of  $< 1$  μm.
- Further improvement by parameter tuning is in progress.

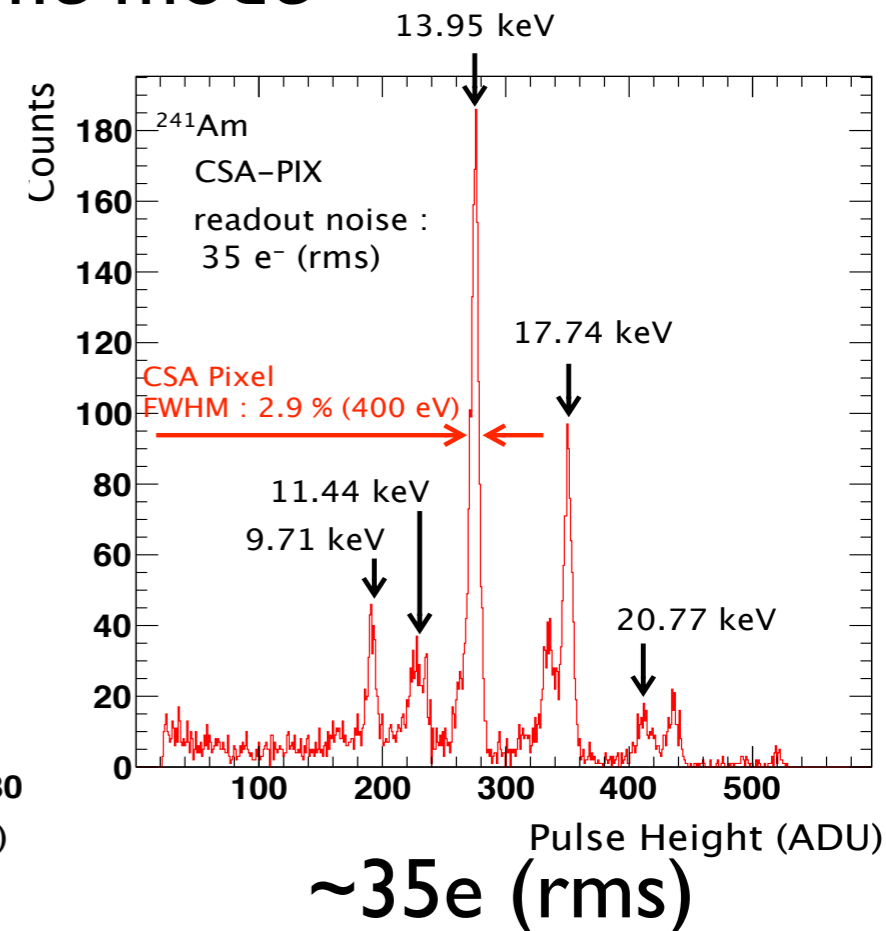
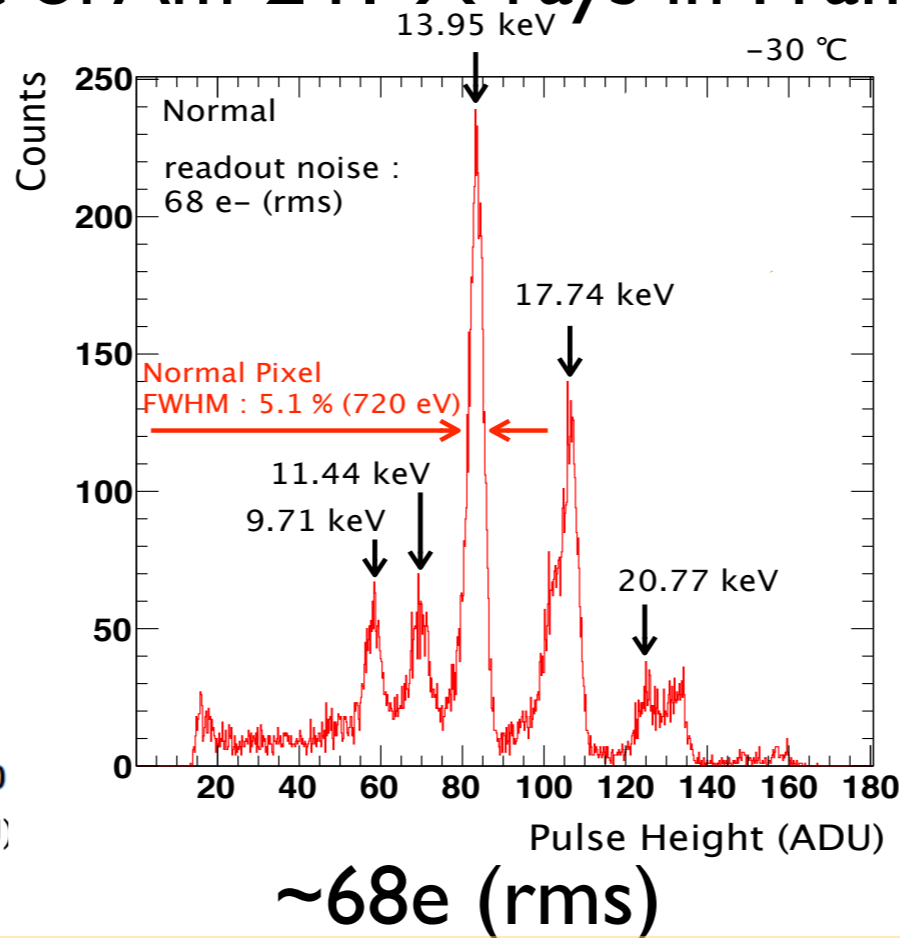
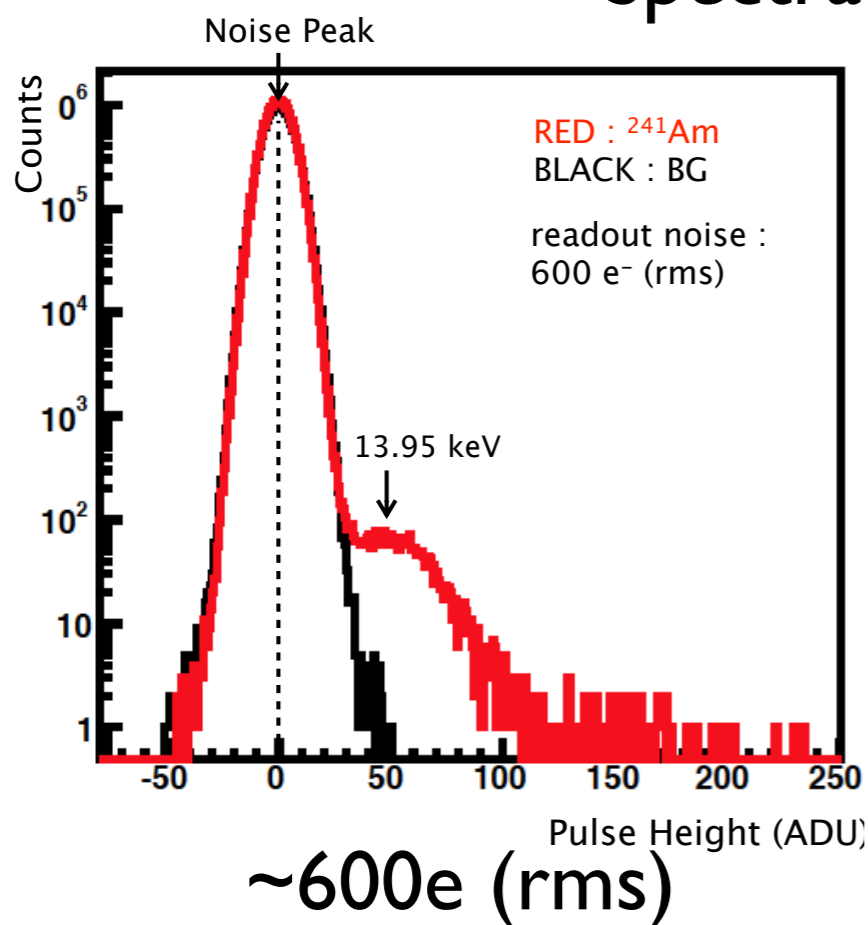
# Improvement of Spectral Performance in Frame Mode

increase the node-gain by applying smaller BPW (parasitic C).

Introduction of charge-sensitive amplifier



## Spectra of Am-241 X-rays in Frame mode



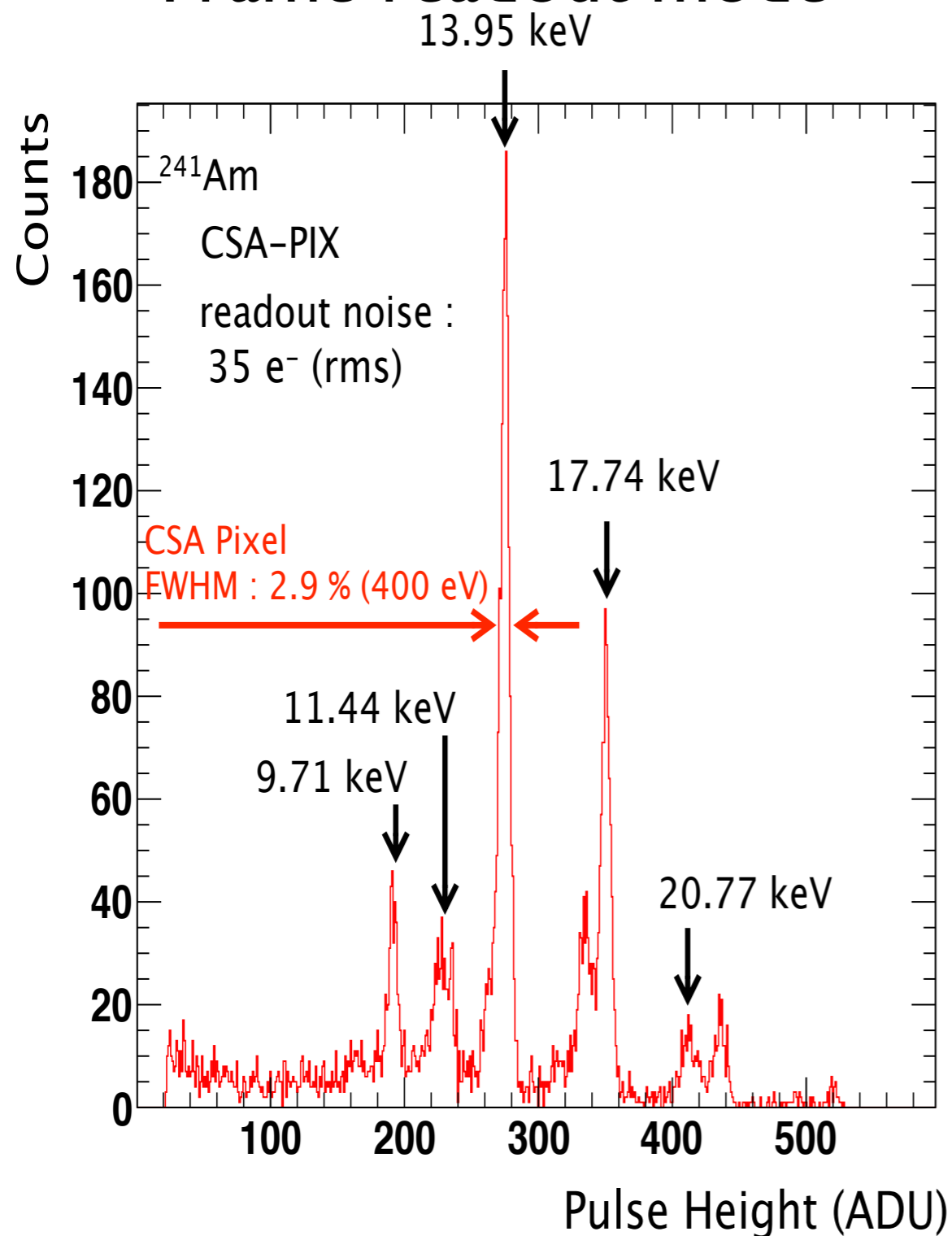
Enough area of BPW is necessary to suppress back gate effect.

We were unable to reduce the area of BPW further at this moment.

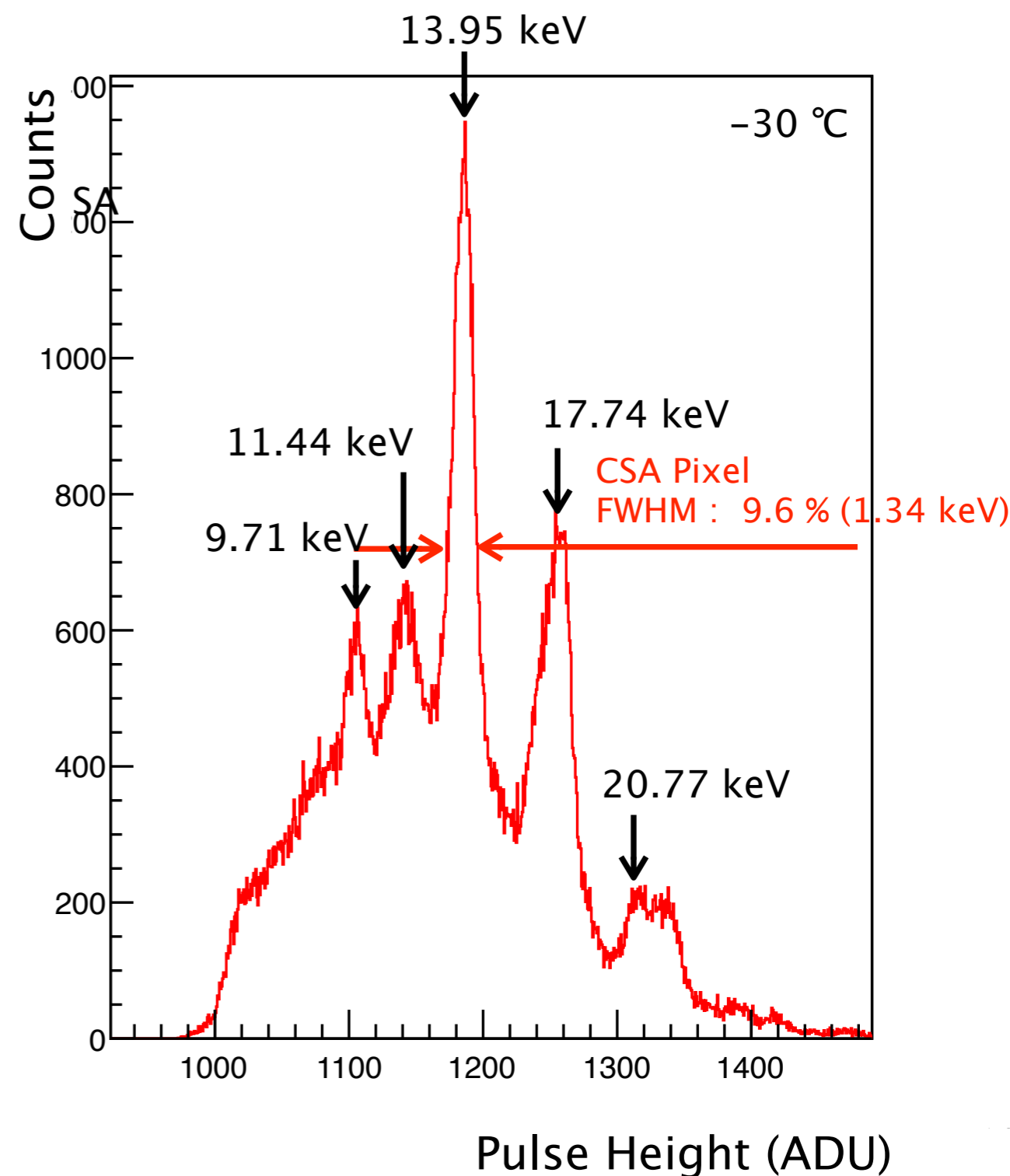
# Comparison of Event-Driven and Frame Modes <sup>20</sup>

## Spectra with XRPIX3-CZ w/CSA

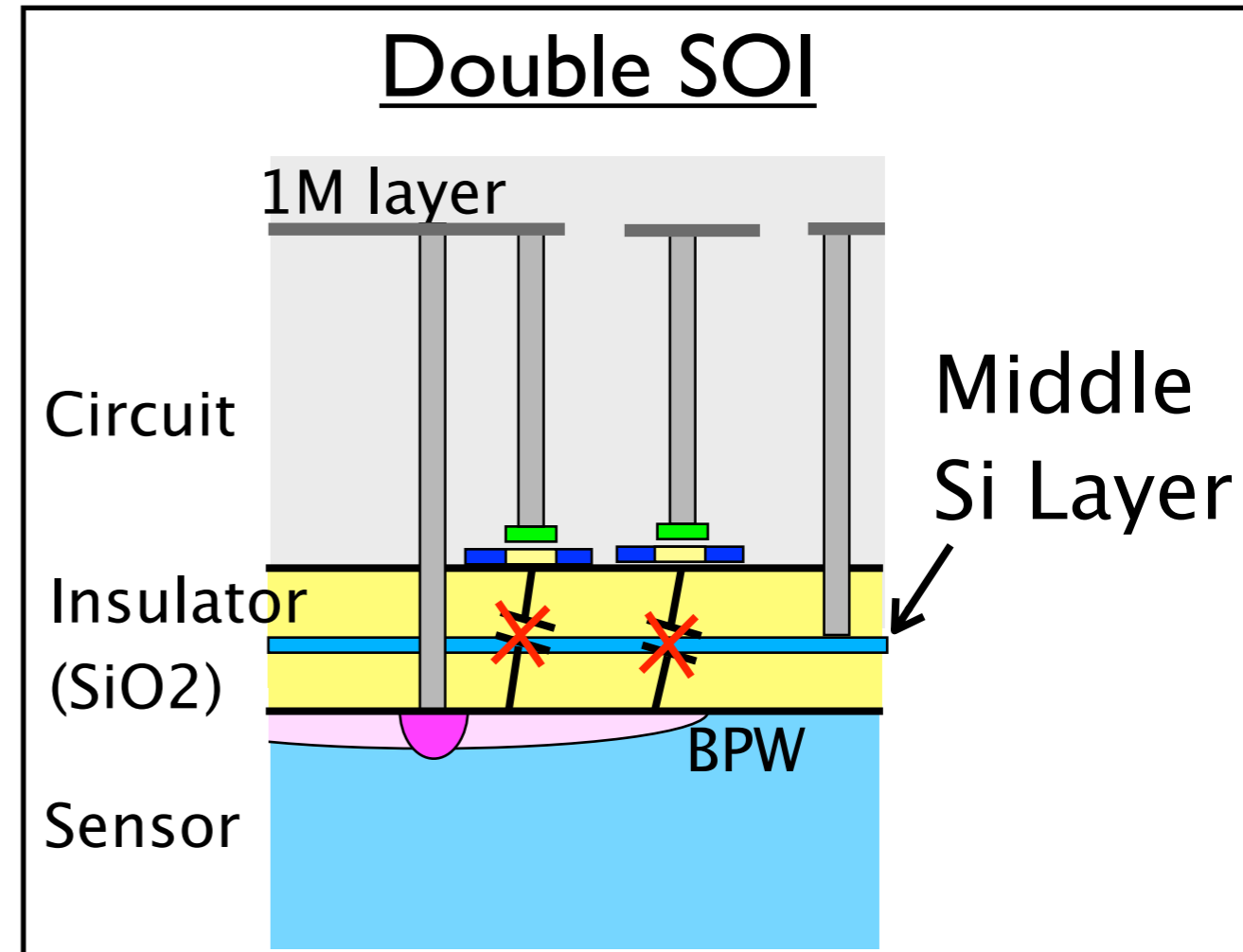
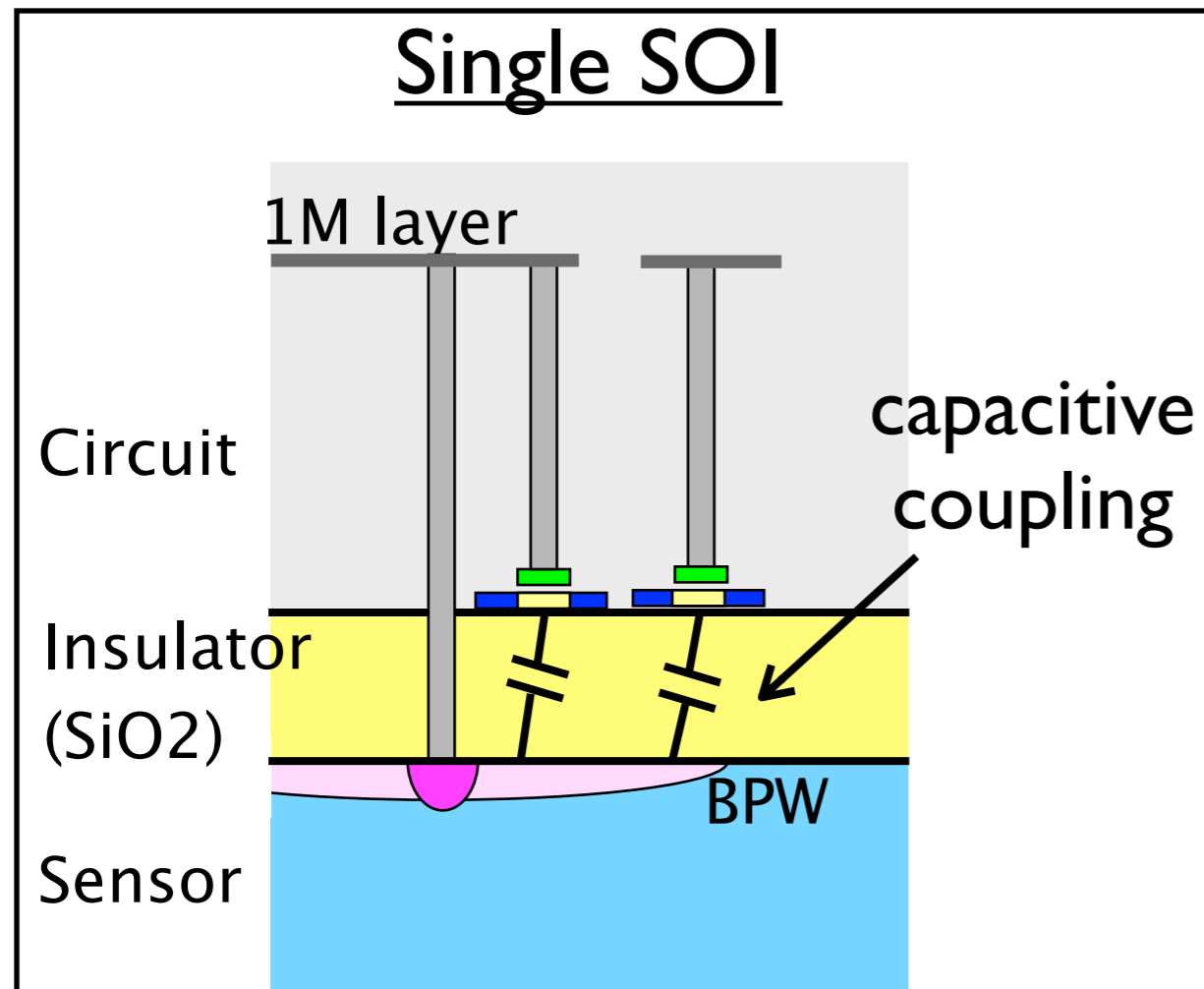
### Frame readout mode

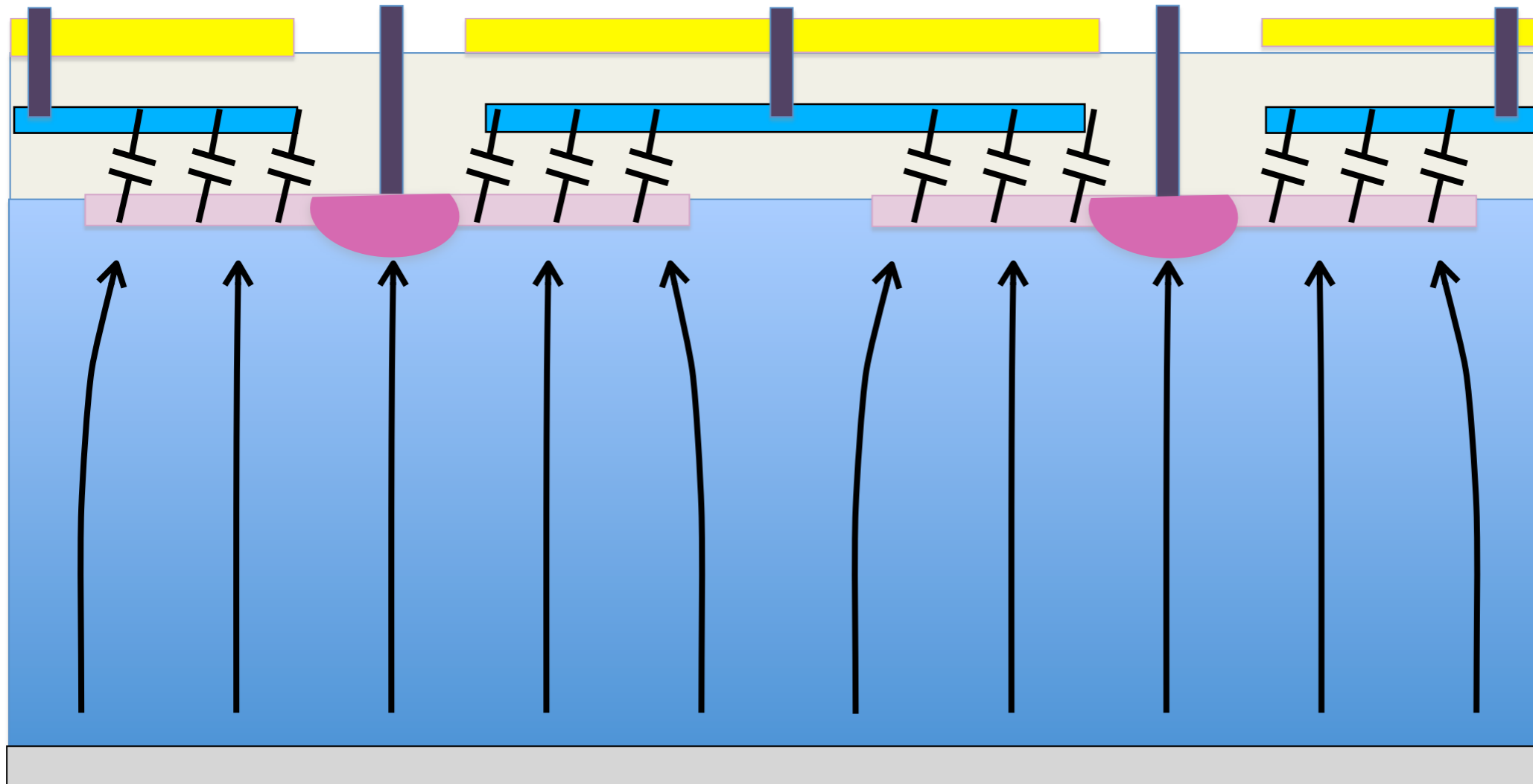


### Event-Driven readout mode



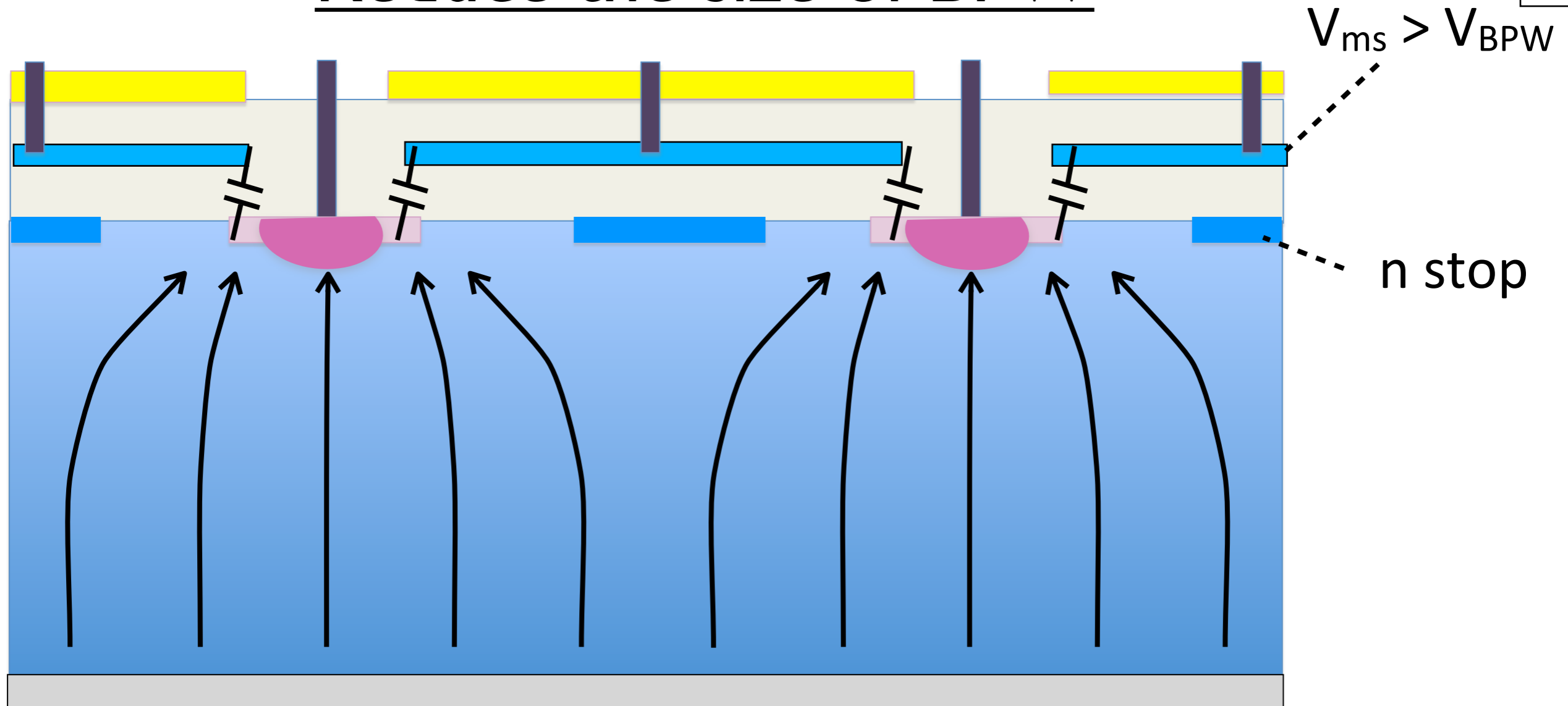
- in-pixel circuit consists of analog and digital circuits
  - operation of digital circuit influences the analog signal in the event-driven readout mode
- 1) analog and digital circuits have a common power supply line (common impedance coupling)  $\Rightarrow$  modified the power lines
  - 2) crosstalk between digital circuit and BPW (electrically connecting to the sense-node)  $\Rightarrow$  “Double SOI”





- DSOI successfully suppresses the crosstalk. But...
- DSOI newly introduces a large parasitic capacitance between the BPW and the middle Si, which reduces the node gain.
- DSO can suppress the back gate effect in stead of the BPW.

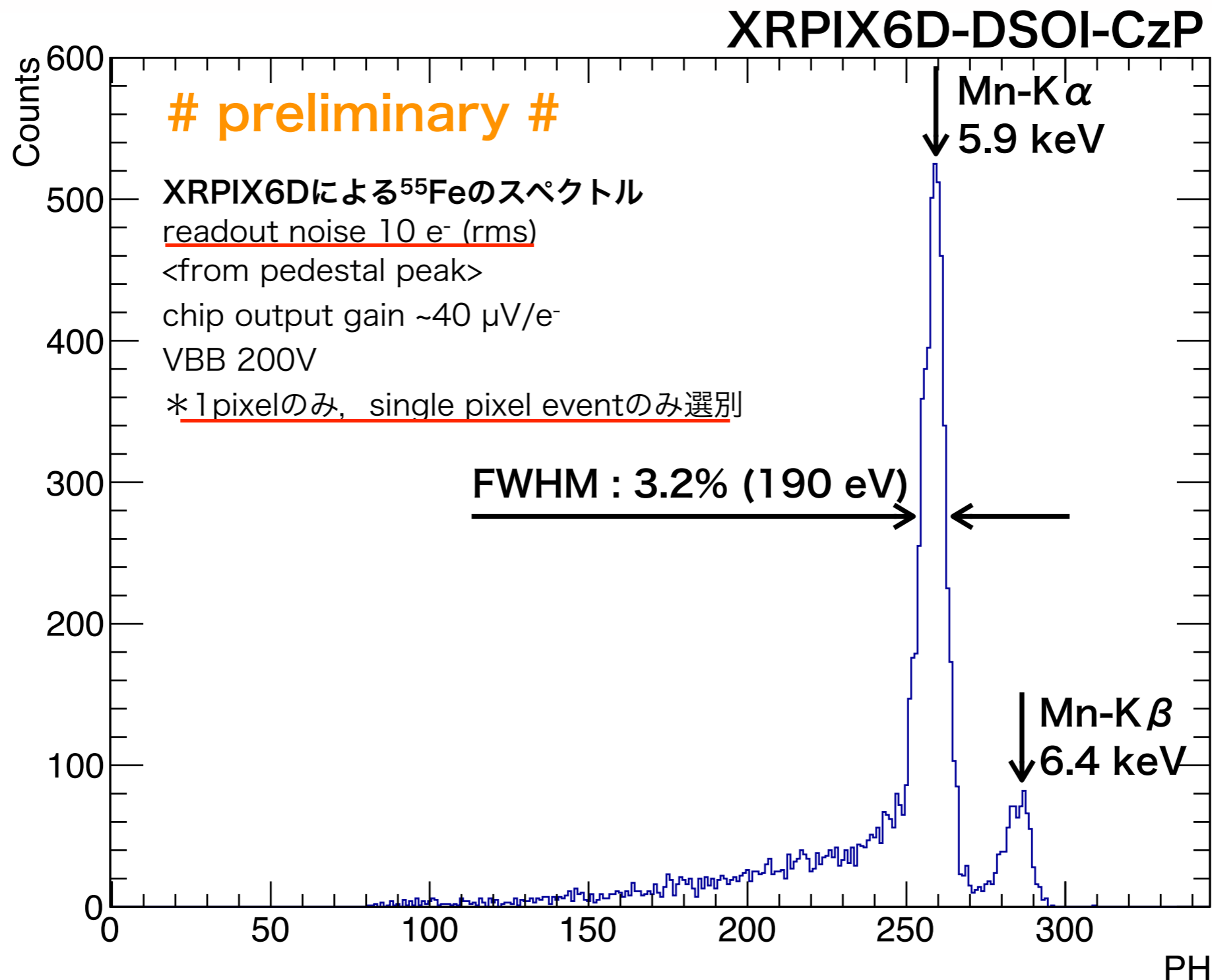
# Reduce the size of BPW



(Note: Actual wafer of Double SOI is not N-type but P-type.)

- We can reduce the size of BPW and make the parasitic capacitance low.  
⇒ increases the node gain.
- We apply a **higher voltage to the middle Si** than that to BPW and implant **n stop** in order to converge the electric field toward the BPW and collect signal charge (holes).  
⇒ New device (XRPIX6D)

# New Device - XRPIX6 using Double SOI



- The readout noise in Frame mode almost reached the requirement of  $\sim 10\text{e}$  (rms) successfully.
- We are starting evaluation of the readout noise in Event-Driven mode.



# Target Specification of the Device

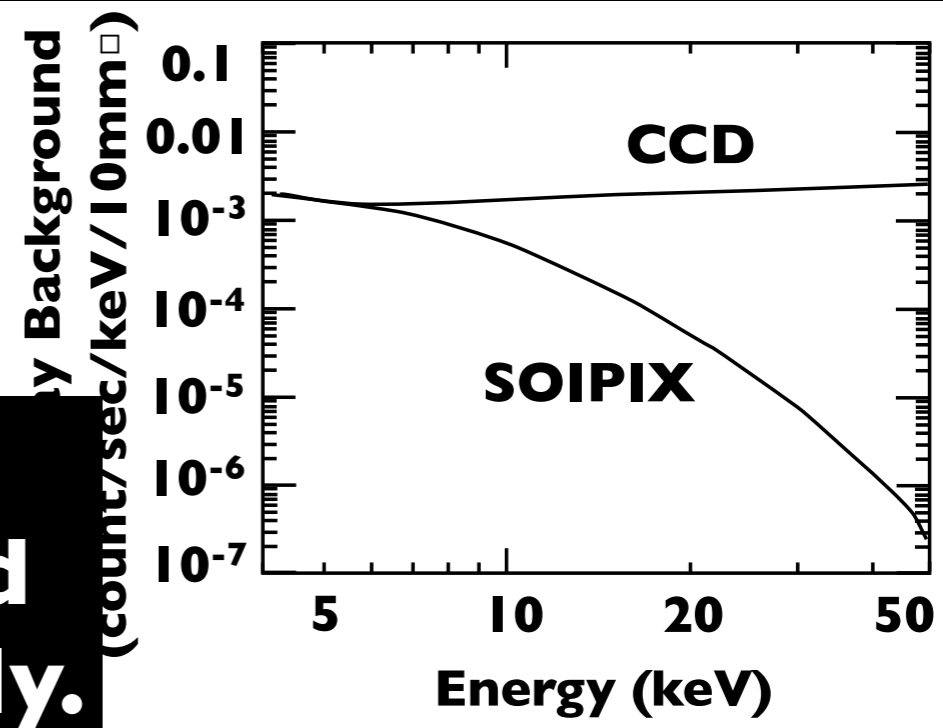
|              |   |                                |
|--------------|---|--------------------------------|
| Imaging      | area ~ 15x45mm <sup>2</sup> , (prototype ~2x2mm <sup>2</sup> )<br>pixel ~ 30-60μm <sup>2</sup> (1" @ F=10m) <b>~half size</b> | the same as CCD                |
| Energy Band  | Req. 1-40 keV, Goal 0.5-40 keV<br>Backside Illumination Req. < 1μm, Goal 0.1μm<br>Full Depletion Req. >250μm <b>&gt;300μm</b> | <b>~0.5 μm</b>                 |
| Spectroscopy | ΔE: Req. < 300eV, Goal < 140eV @ 6keV<br>ENC: Req. <10e-, <b>Goal &lt; 3e- ← Most</b>   | <b>~10 (rms) in Frame mode</b> |

|                 |  |   |
|-----------------|--|---|
| Time Resolution | < 10μsec for the anti-coincidence with the rate of ~kHz      |   |
| Max Count Rate  | > 2kHz / detector<br>for observation of bright X-ray sources | <b>Already achieved in a small device</b> |

|                                  |  |
|----------------------------------|--|
| Non X-ray BGD (anti-coincidence) | 1/100 of CCD at 20 keV<br>(5e-5 c/s/keV/10x10mm <sup>2</sup> ) |
|----------------------------------|--|

**X-ray SOIPIX**

**In Frame mode, each performance almost achieved the requirement independently.**



# Thank you

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