

Journées Accélérateurs, Roscoff 2021

DYVACS (DYnamic VACuum Simulation) code

Calculation of gas density profiles in presence of Electron Cloud



Suheyla BILGEN – Bruno MERCIER – Gaël SATTONNAY

MAVERICS team at IJCLab
October 15, 2021



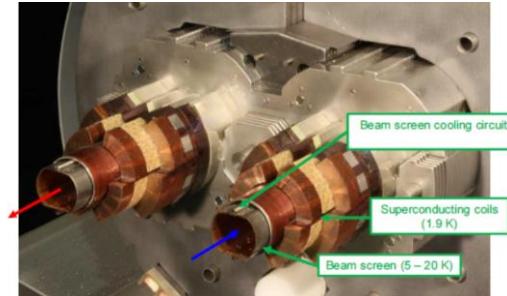
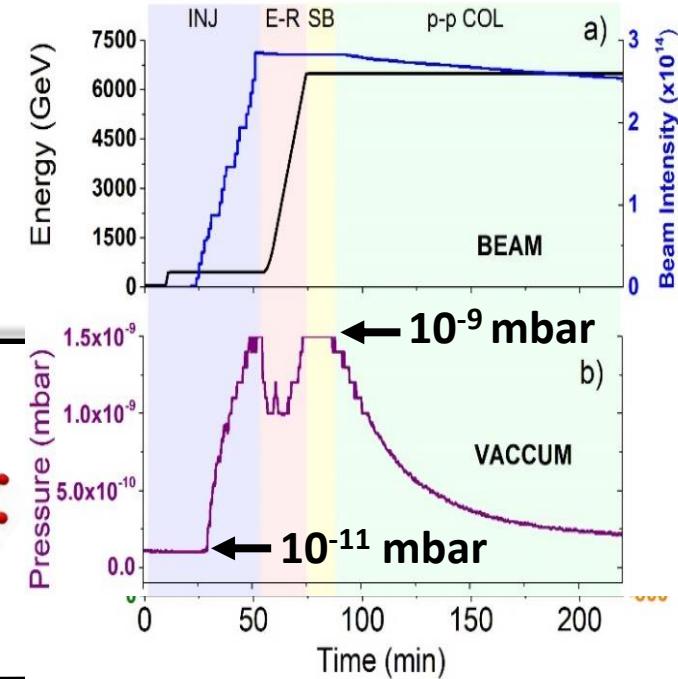
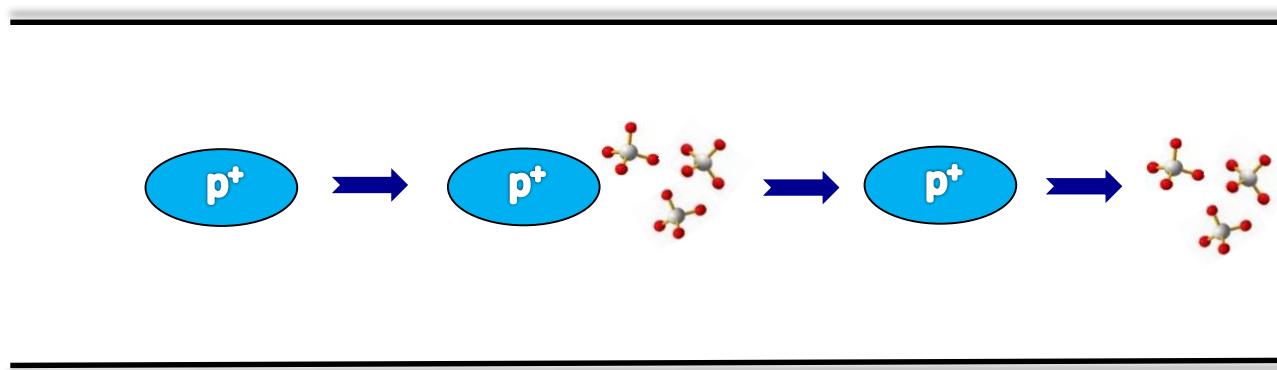


Gas density in presence of E-Cloud

Matériaux pour les accélérateurs

Etude du vide dynamique

Exemple du LHC



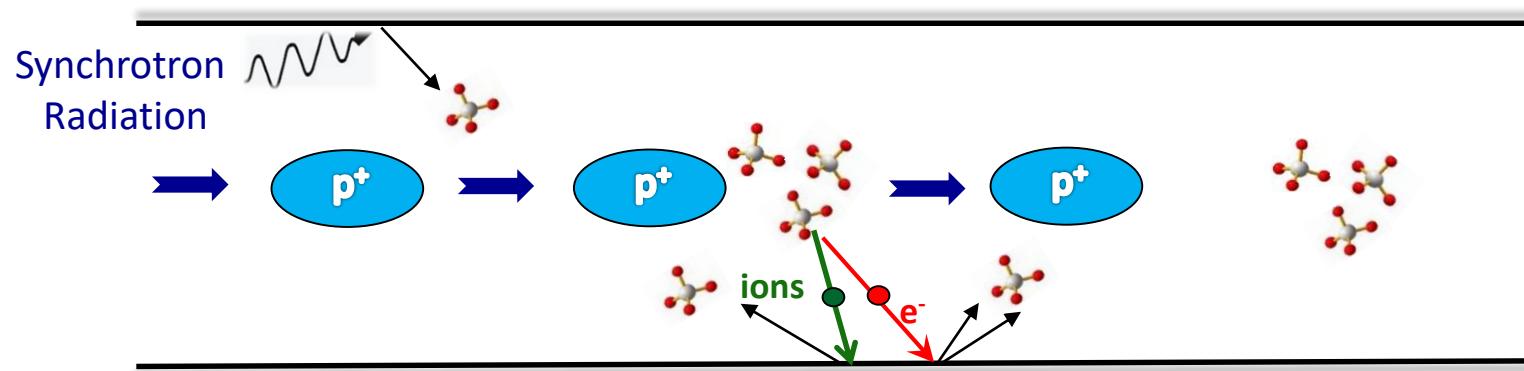


Gas density in presence of E-Cloud

Materials for accelerators

Dynamic vacuum study

Stimulated Desorption



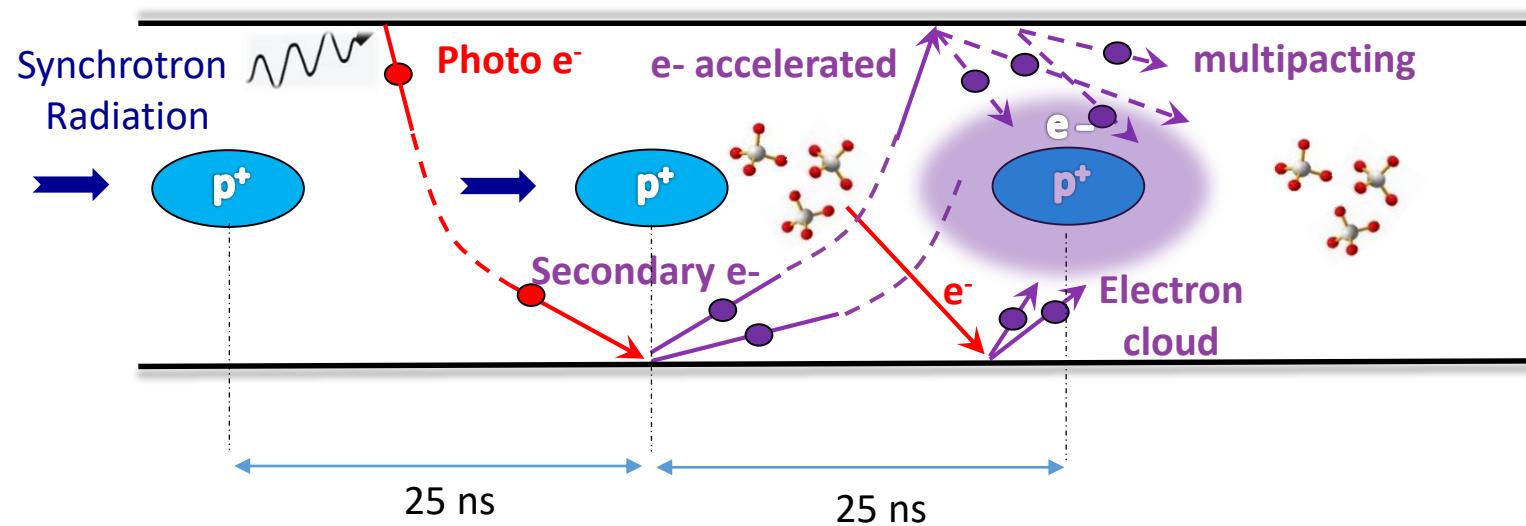


Gas density in presence of E-Cloud

Materials for accelerators

Dynamic vacuum study

Secondary particles creation



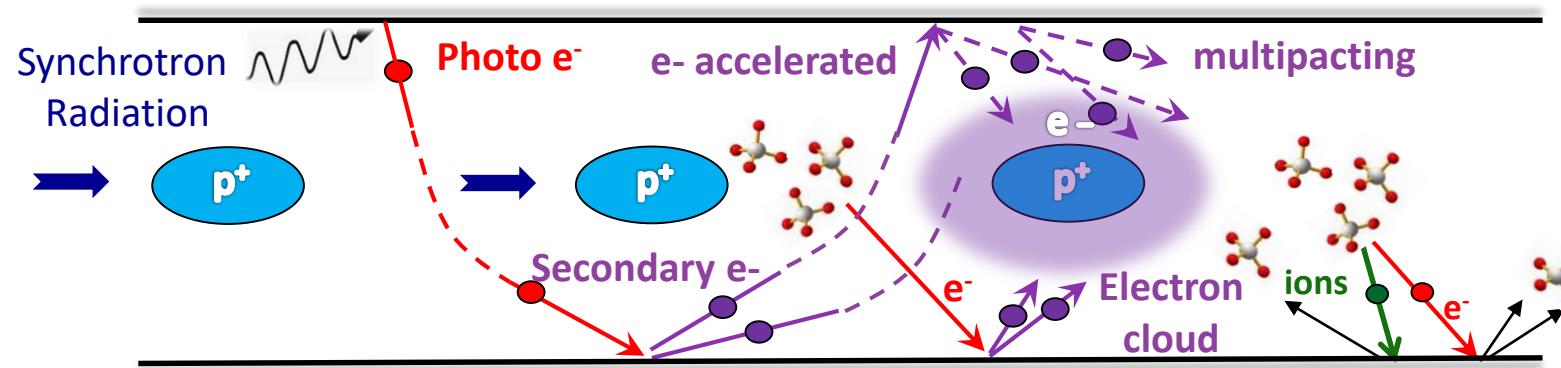


Gas density in presence of E-Cloud

Materials for accelerators

Dynamic vacuum study

Limitation of accelerator performance



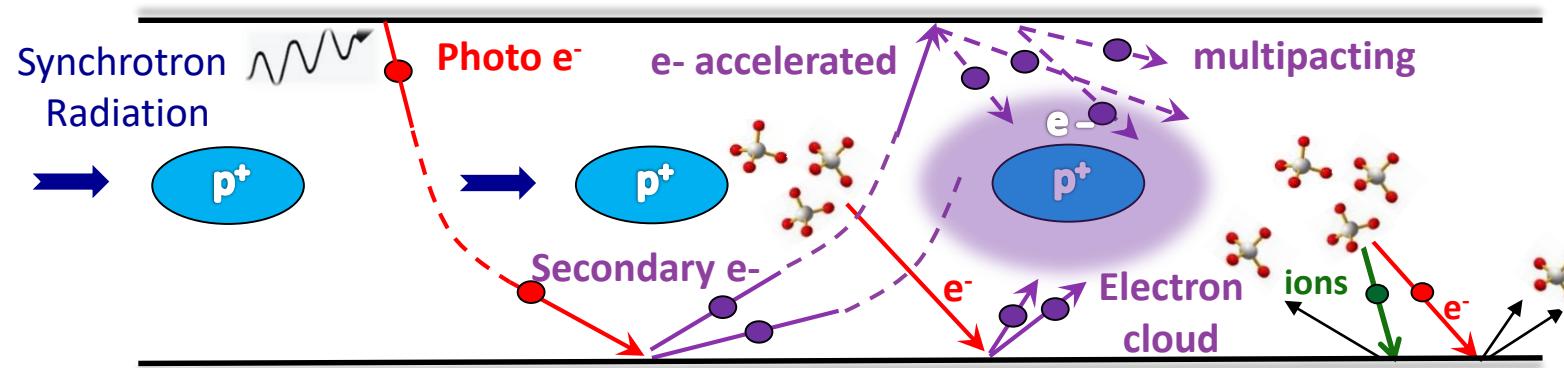


Gas density in presence of E-Cloud

Materials for accelerators

Dynamic vacuum study

Goals: → Limitation of unwanted collective effects inside the beamlines (materials)





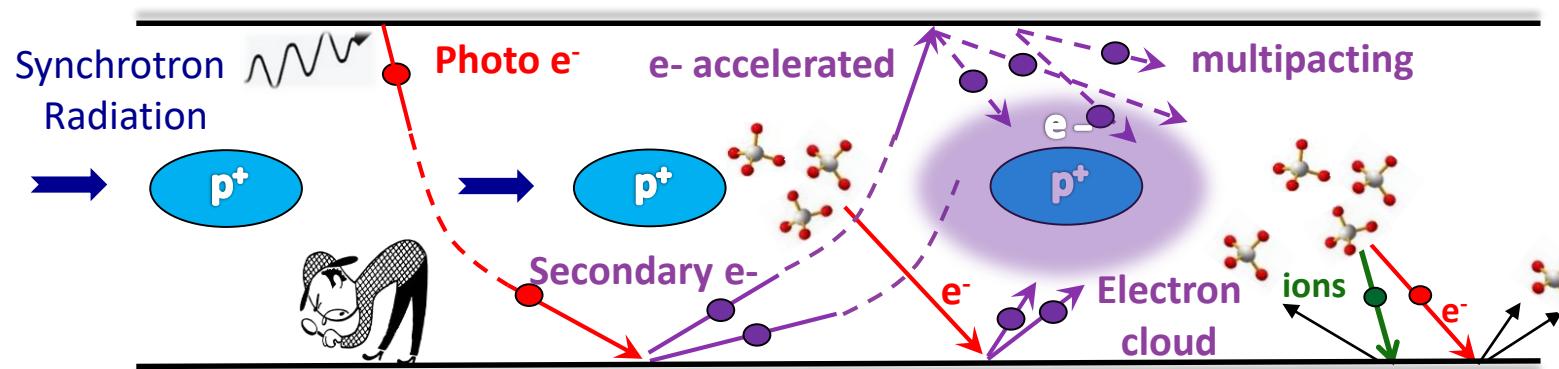
Gas density in presence of E-Cloud

Materials for accelerators

Dynamic vacuum study

Material characterization

- Goals:
- Limitation of unwanted collective effects inside the beamlines (materials)
 - The study of the surface chemistry modification under irradiation





Gas density in presence of E-Cloud

Materials for accelerators

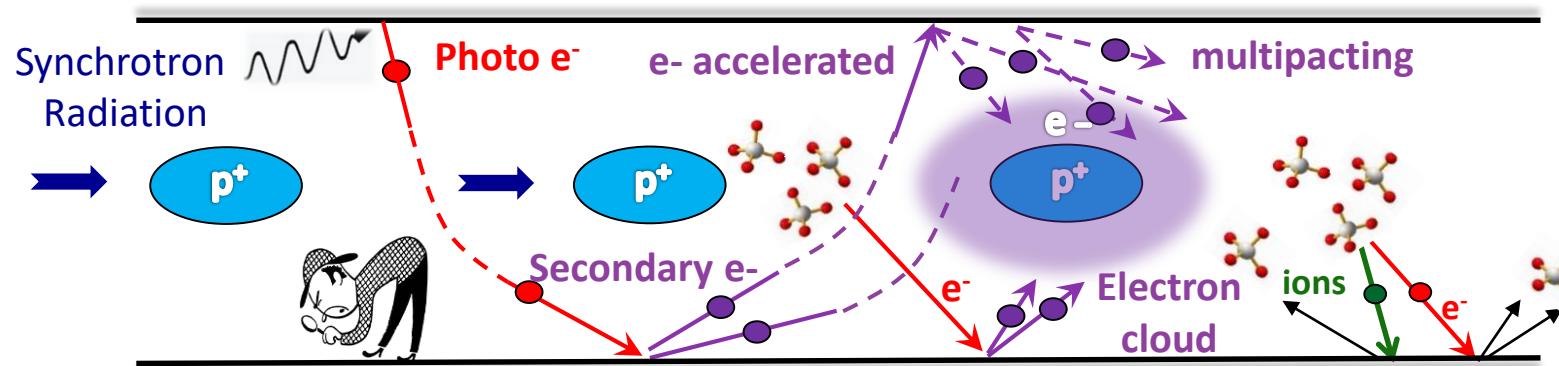
Dynamic vacuum study

Material characterization

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 - The study of the surface chemistry modification under irradiation →

Gaël Sattonnay

*Rôle de la chimie de surface
sur les propriétés des matériaux
pour accélérateur*



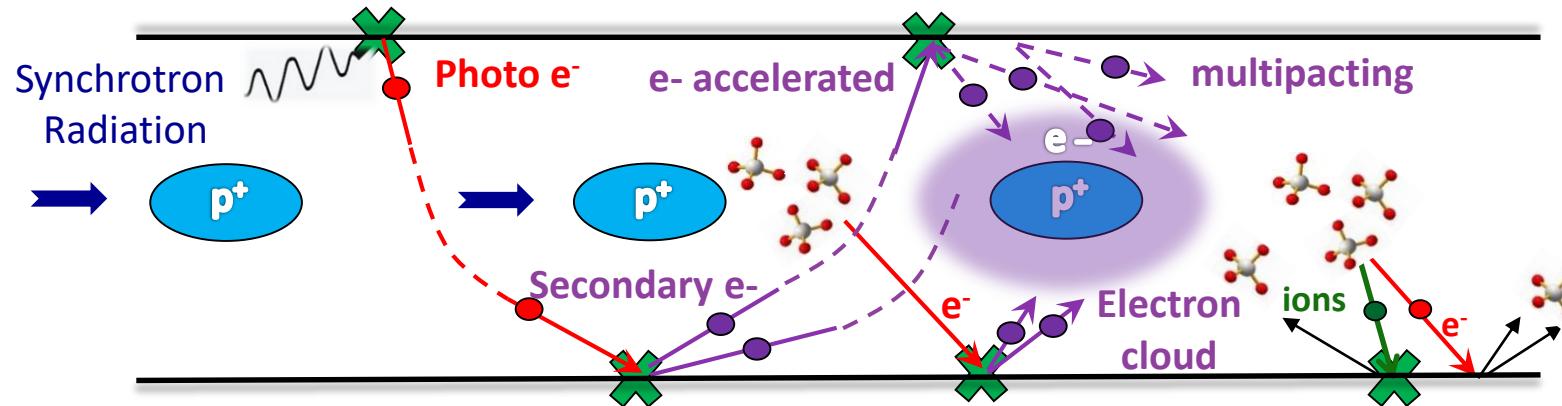


Materials for accelerators

Dynamic vacuum study

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 - The study of the surface chemistry modification under irradiation



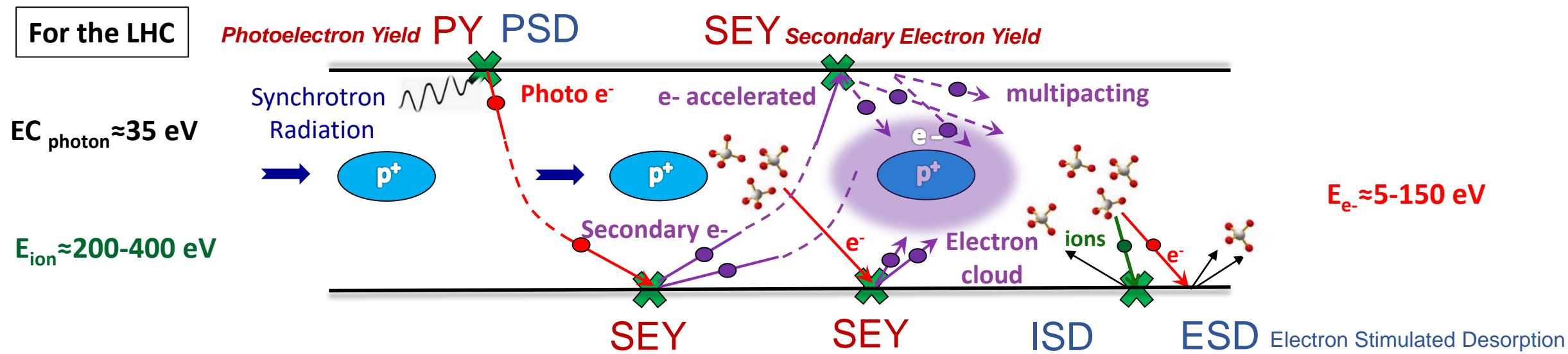
Gas density in presence of E-Cloud

Materials for accelerators

Dynamic vacuum study

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DYVACS - Gas density profiles

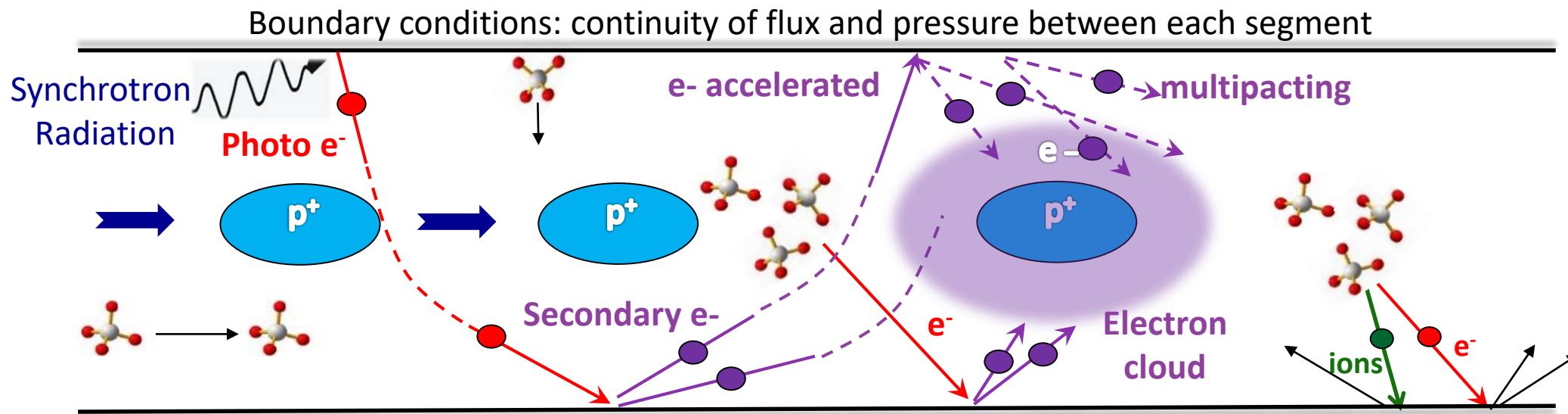
Analytical model of the dynamic pressure – DYVACS – DYnamic VACuum Simulation code

$$C_j \frac{\partial^2 n_j}{\partial x^2} + D_{ion-j} + D_{e-j} + D_{ph-j} + D_{th-j} - S \cdot n_j = 0$$

DYVACS is based on the gas balance differential equation (VASCO)

It is used to compute the gas density n_j

for $j = H_2, CH_4, CO, CO_2$



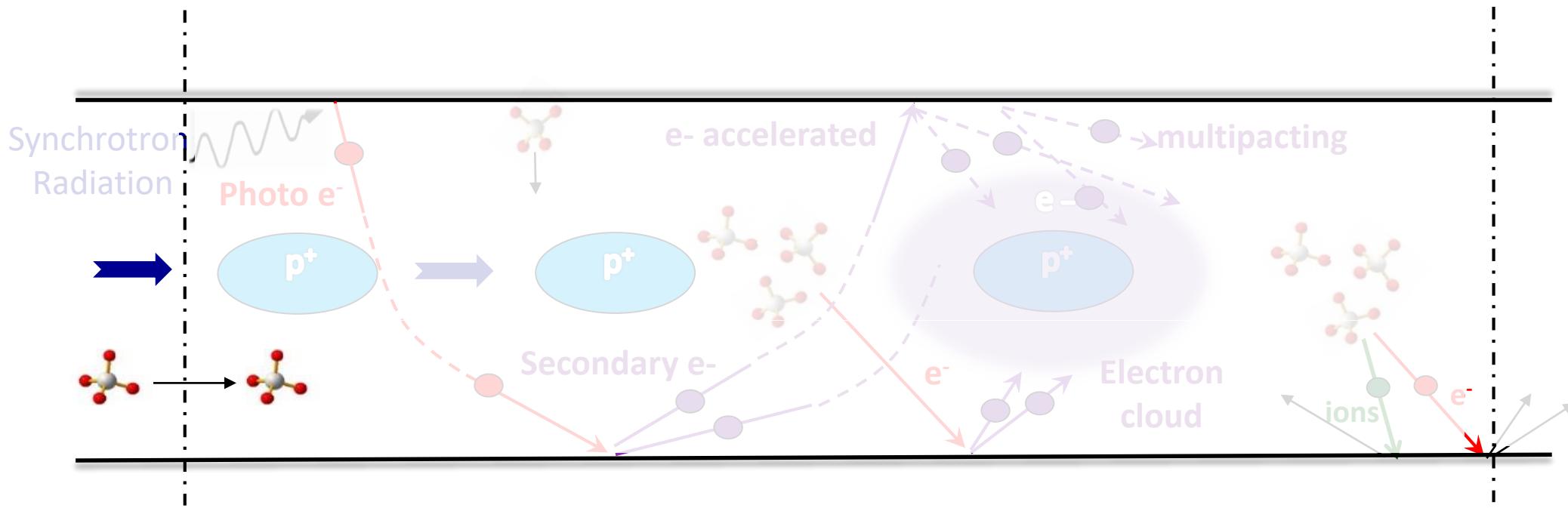


DYVACS - Gas density profiles

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C_j is the specific conductance for j gas species

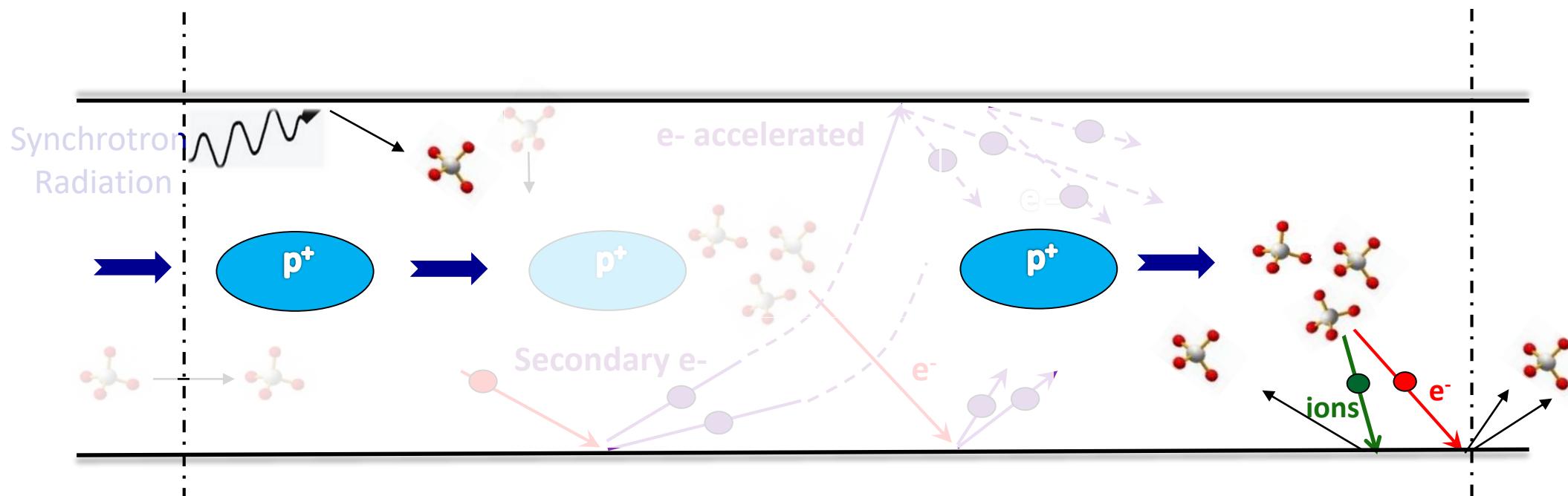




DYVACS - Gas density profiles

Analytical model of the dynamic pressure – DYVACS – Dynamic VACuum Simulation code

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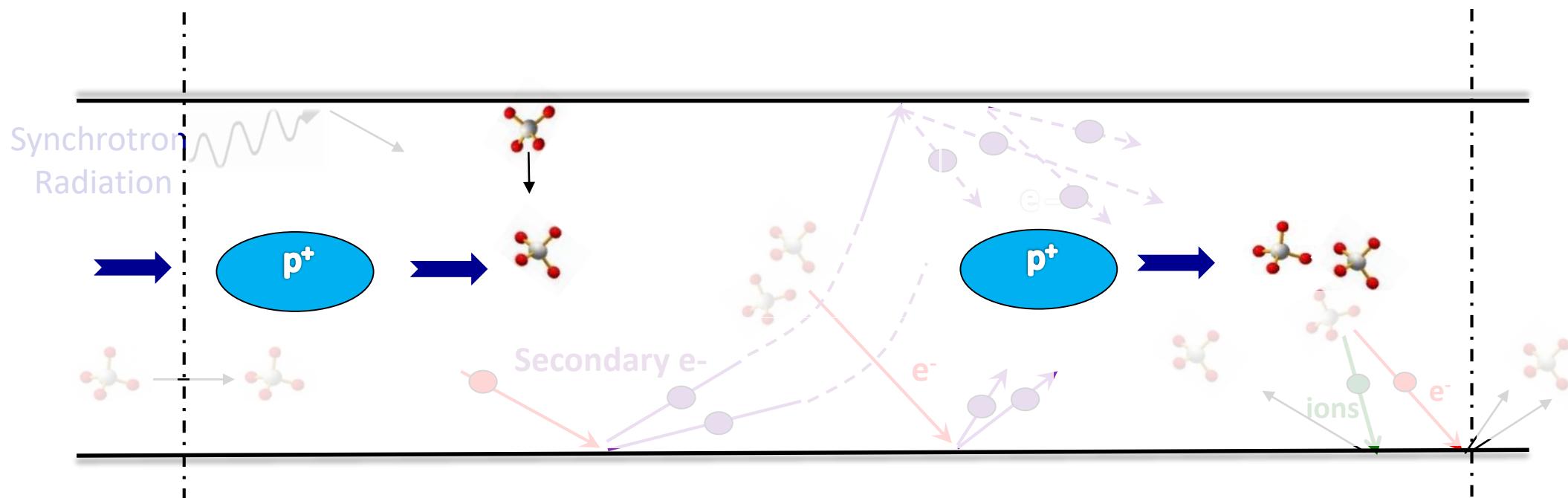
Inputs: $C_j, \eta_{i,j}, \eta_{e,j}, \eta_{ph,j}, \Gamma_i, \Gamma_e, \Gamma_{ph}$,



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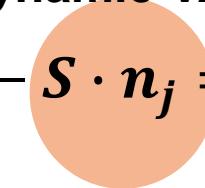
Inputs: $C_j, \eta_{i,j}, \eta_{e,j}, \eta_{ph,j}, \Gamma_i, \Gamma_e, \Gamma_{ph}, q_{th,j}$,



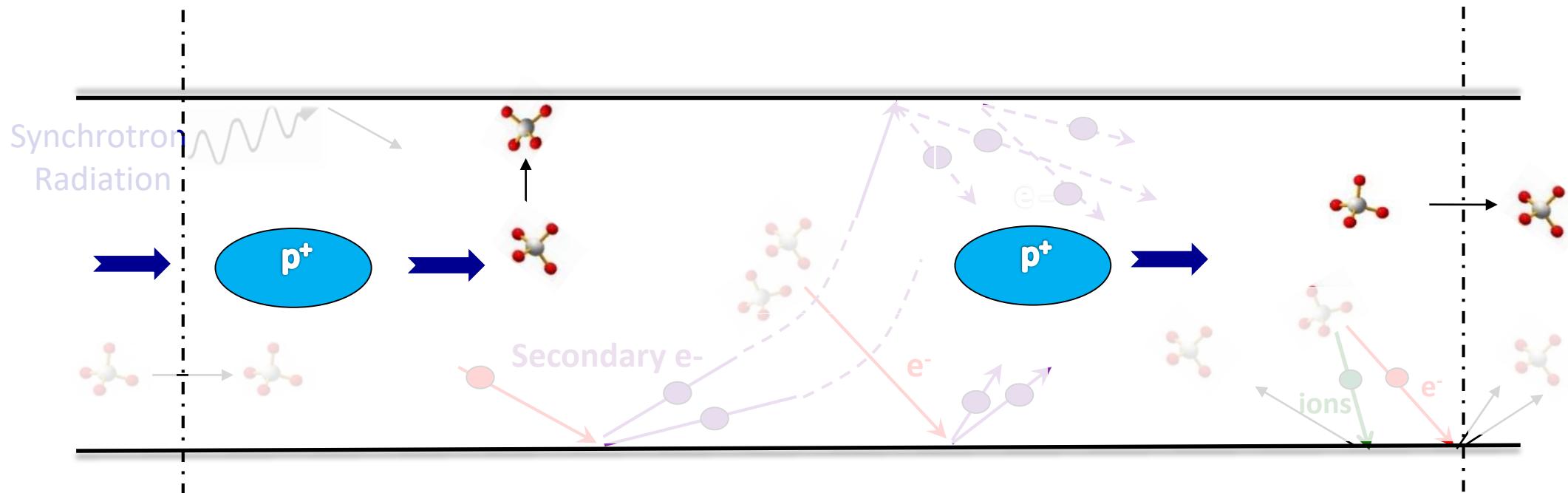
DYVACS - Gas density profiles

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$$C_j \frac{\partial^2 n_j}{\partial x^2} + D_{ion-j} + D_{e-j} + D_{ph-j} + D_{th-j} - S \cdot n_j = 0$$



S is the wall distributed pumping speed for each gas.



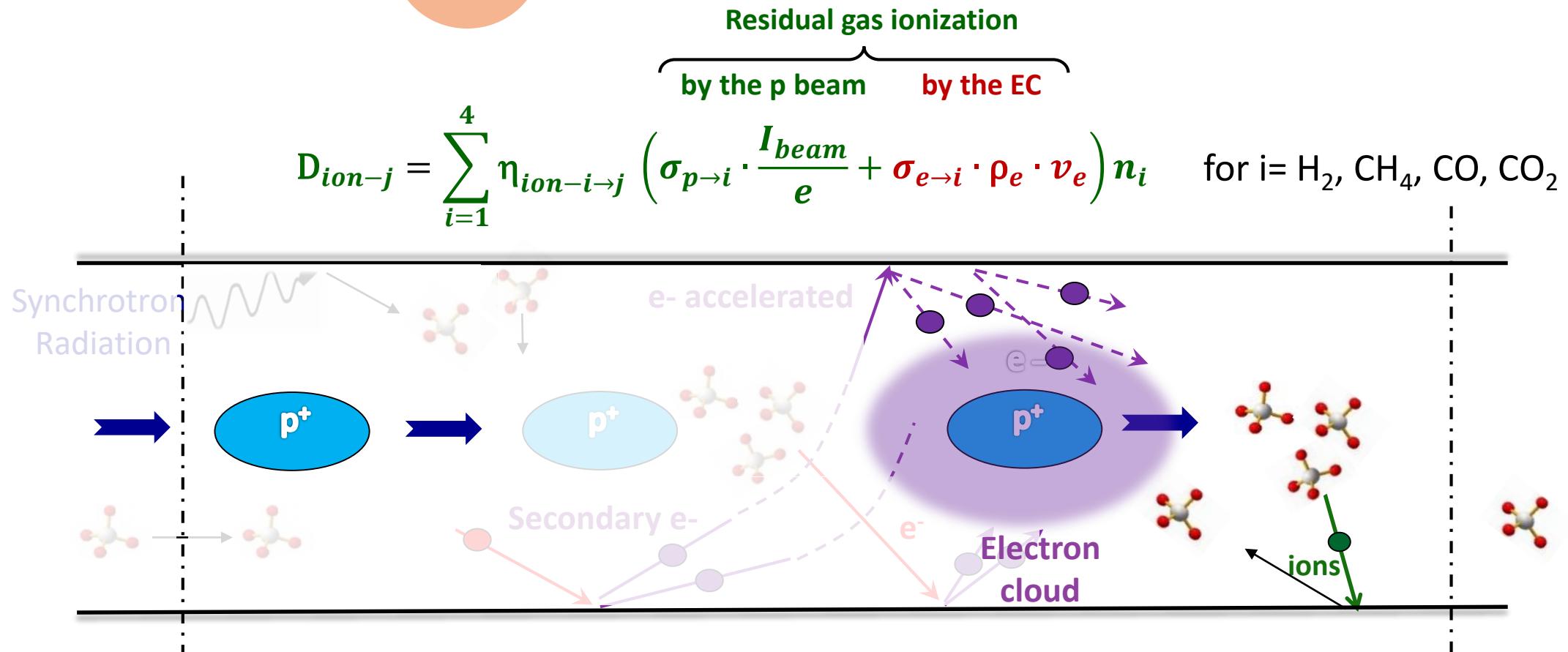
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DYVACS - Gas density profiles

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DYVACS - Gas density profiles

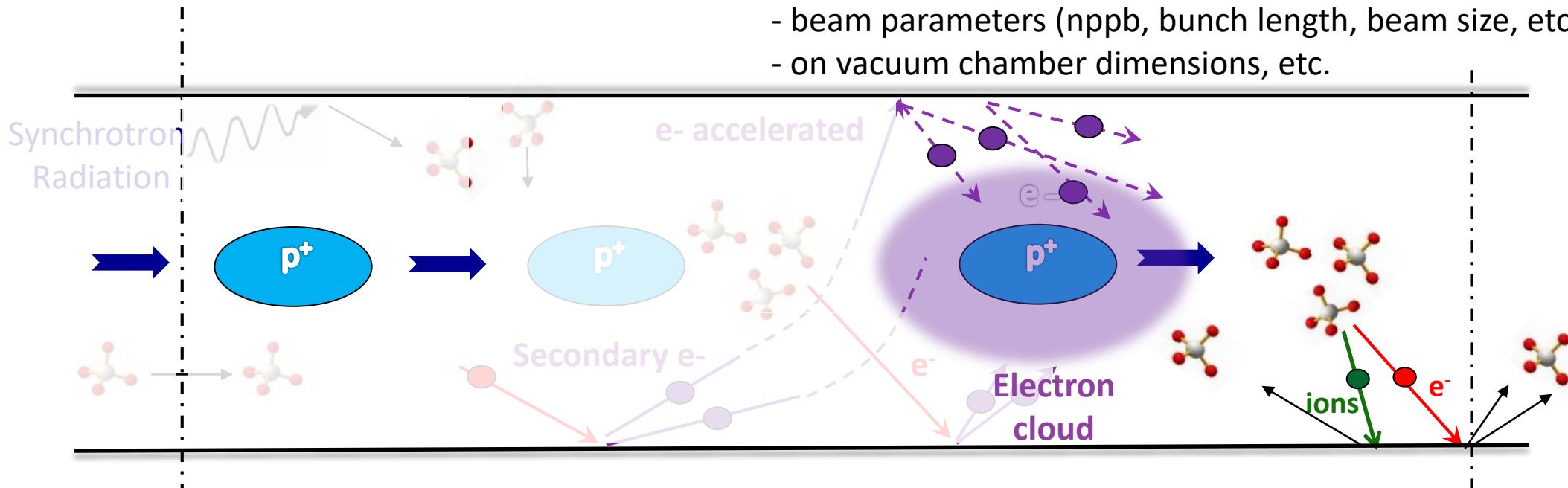
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$D_{e,j} = \eta_{e,j} \Gamma_e \rightarrow * \Gamma_e$ EC density computed with « the map model »

T. Demma et al. Model

Γ_e depends on : - SEY (surface properties) ,
- beam parameters (nppb, bunch length, beam size, etc.) and
- on vacuum chamber dimensions, etc.



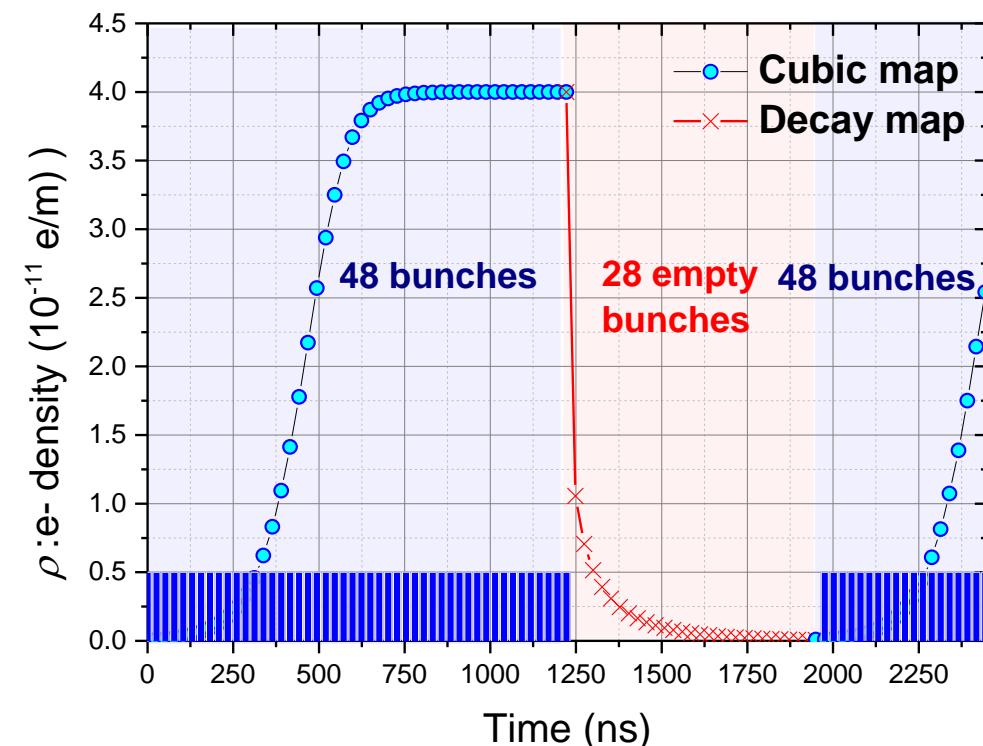
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Electronic density build up of the EC computed using the map model

$$\rho_{m+1} = a\rho_m + b\rho_m^2 + c\rho_m^3$$

$\rightarrow \rho_m$ (10^{11} e-/m): EC density/meter after the m^{th} passage of bunch

T. Demma et al. Model



Electron density for a nominal LHC fill using 48 bunches
followed by 28 empty bunches for the decay



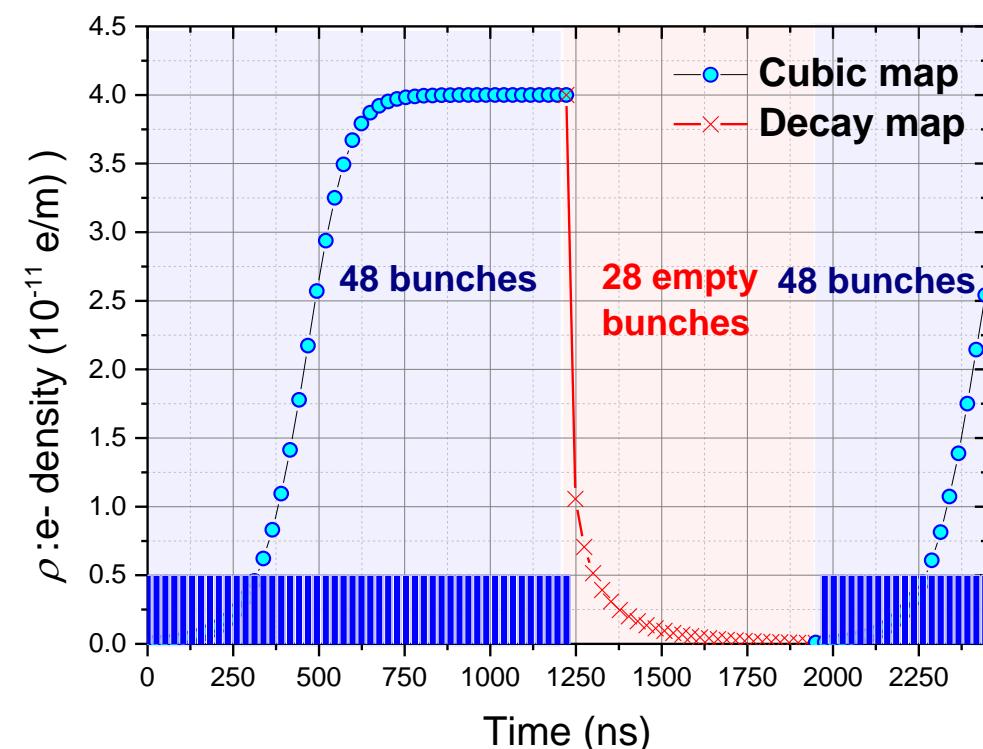
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a: linear coefficient

- used to determine the e- gain from one bunch to another.
- a depends strongly on the SEY.



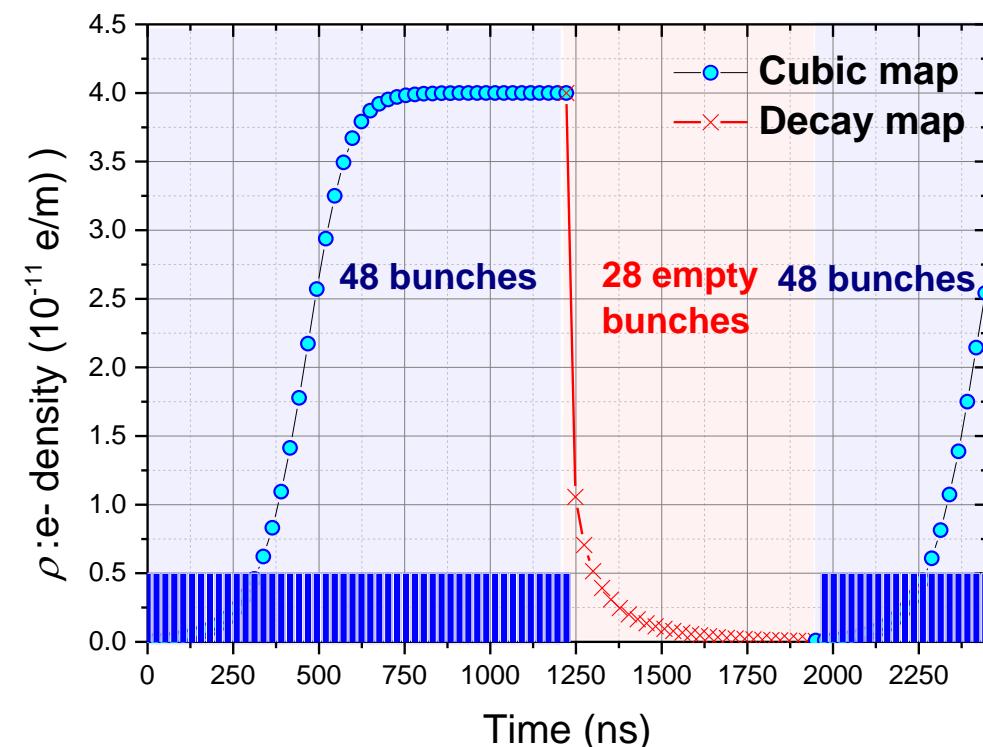
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b: quadratic term

- considers the equilibrium density (plateau) of the EC.
- b depends on beam parameters (nppb, bunch length, beam size, etc.) and on vacuum chamber dimensions.

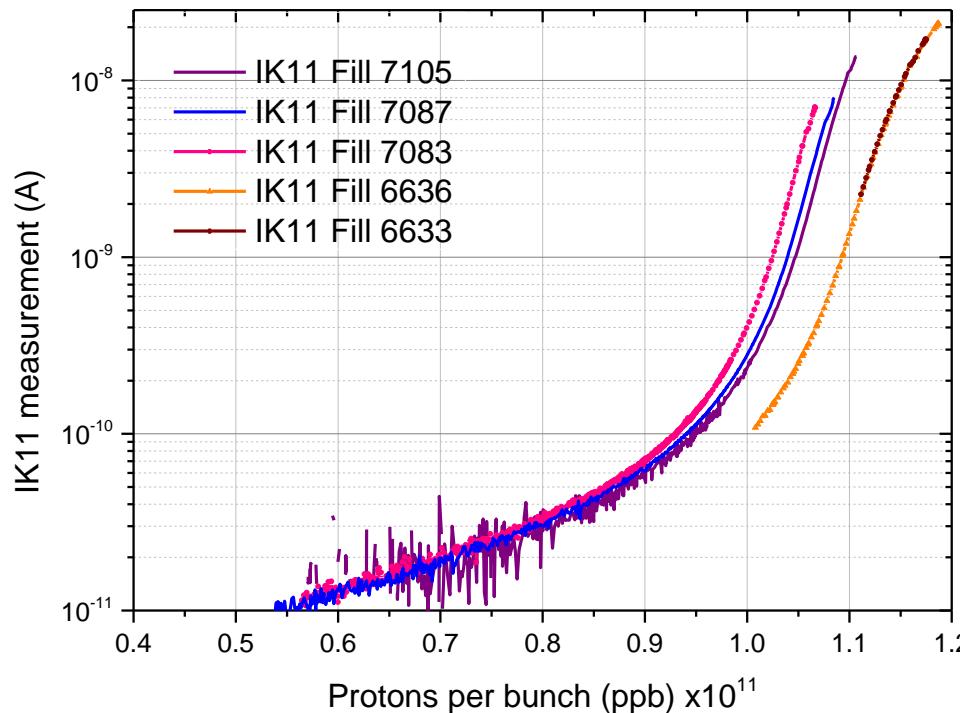


Determination of Ecloud map factors:

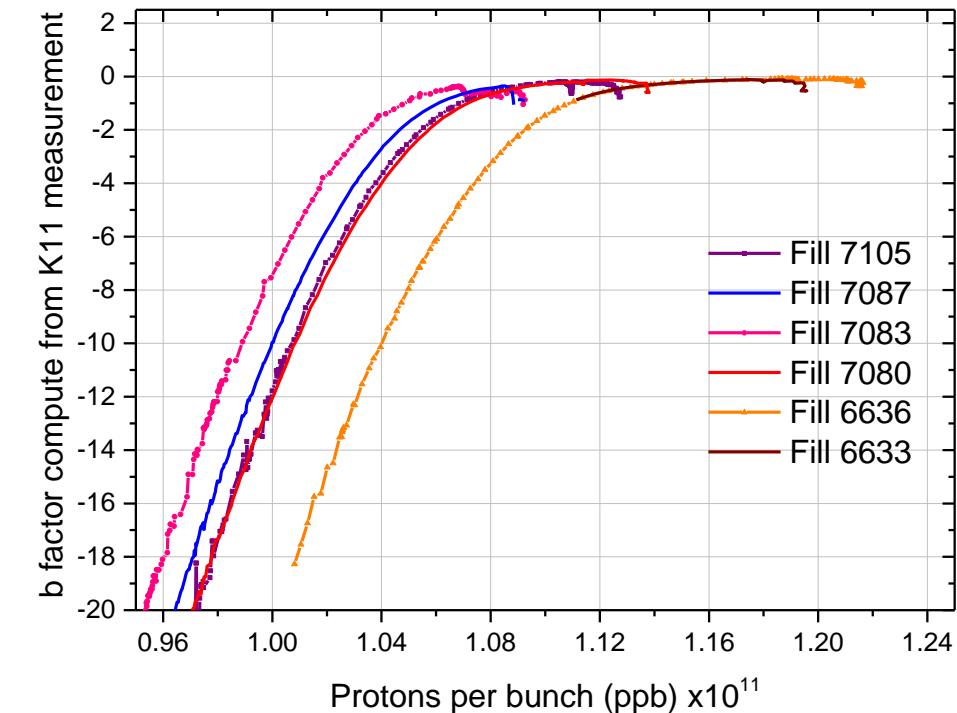
$$\rho_{m+1} = a\rho_m + b\rho_m^2 + c\rho_m^3$$

variation of the b factor computed from in situ measurement of e- current

Experimental electron current
as a fonction of nppb



b factor computed from electrical current
measurements as a fonction of nppb





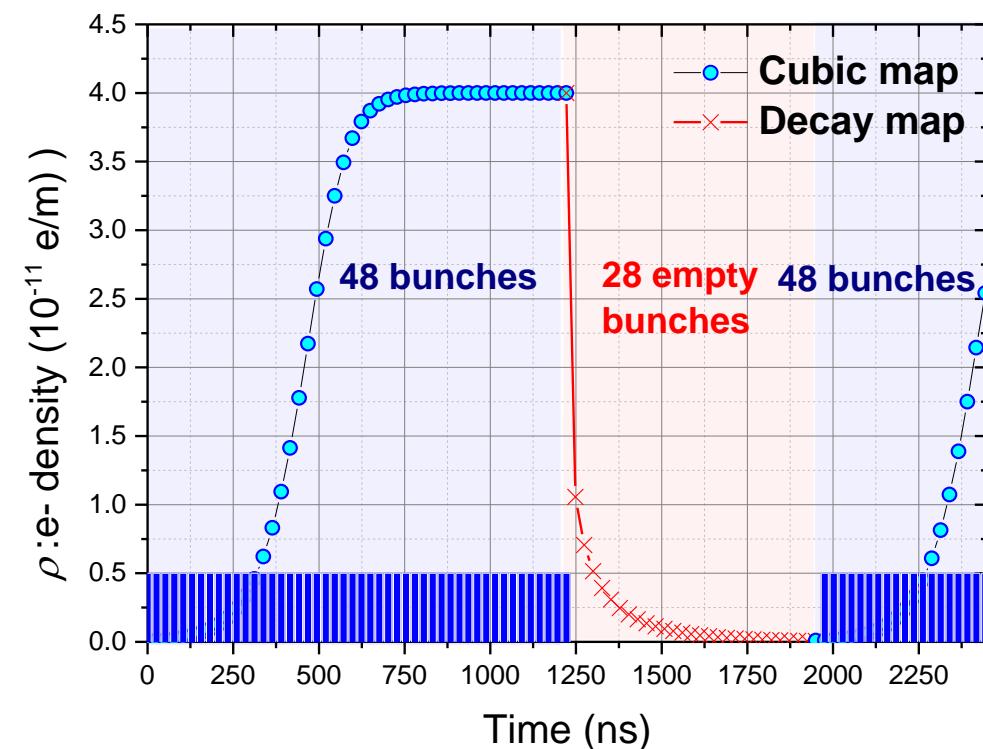
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c: cubic term

- corresponds to a minor correction factor and $C=0$ for our simulations.



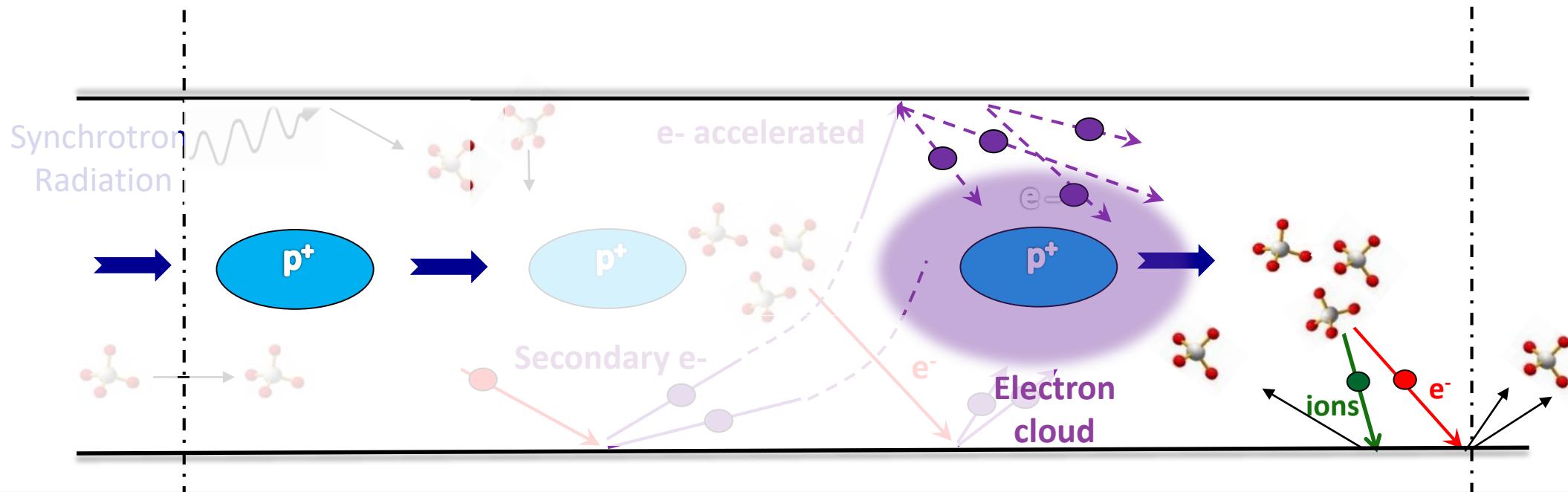
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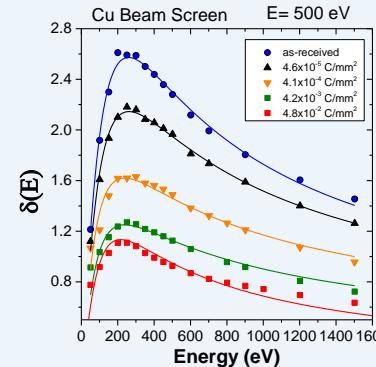
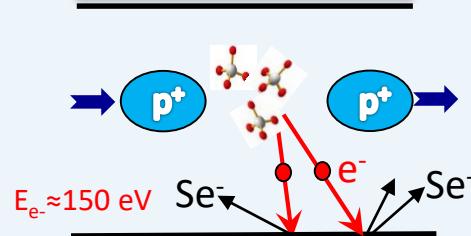
Many inputs are necessary → measurements in laboratory are needed!



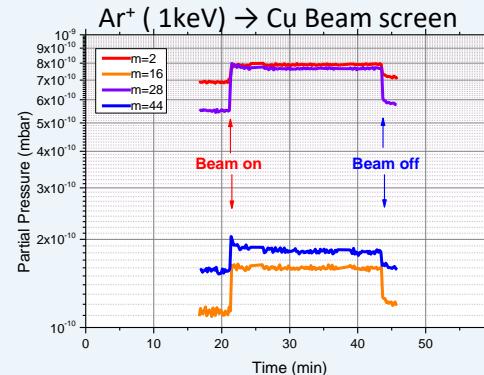
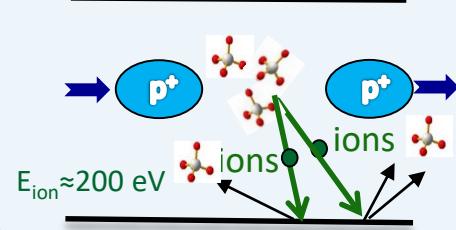
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Experimental measurements in lab

SEY

Secondary Electron Yield (IJCLab)

ISD

Ion Stimulated Desorption (CERN)

S. Bilgen Thèse Université Paris Saclay 2020

PY, SEY

$$\text{yield} = \frac{\text{number of electrons emitted from the surface}}{\text{incident particle (ph or } e^-)}$$

ESD, ISD, PSD

$$\text{yield} = \frac{\text{number of gas molecule desorbed}}{\text{incident particle (e-, ion or ph)}}$$



DYVACS - Gas density profiles

Analytical model of the dynamic pressure – DYVACS – Dynamic VACuum Simulation code

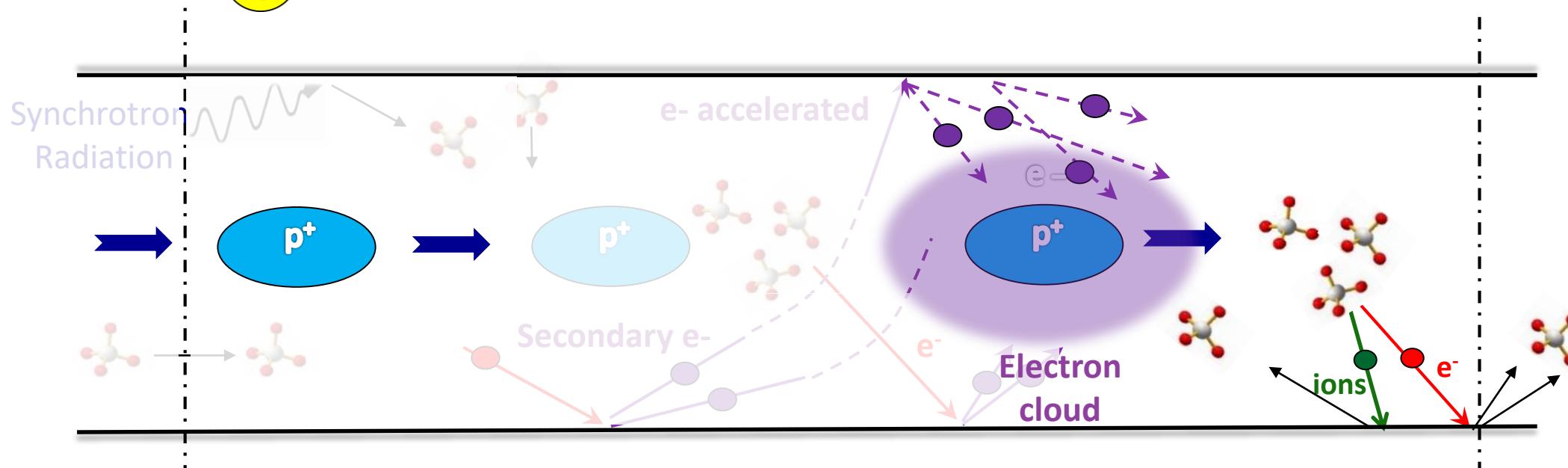
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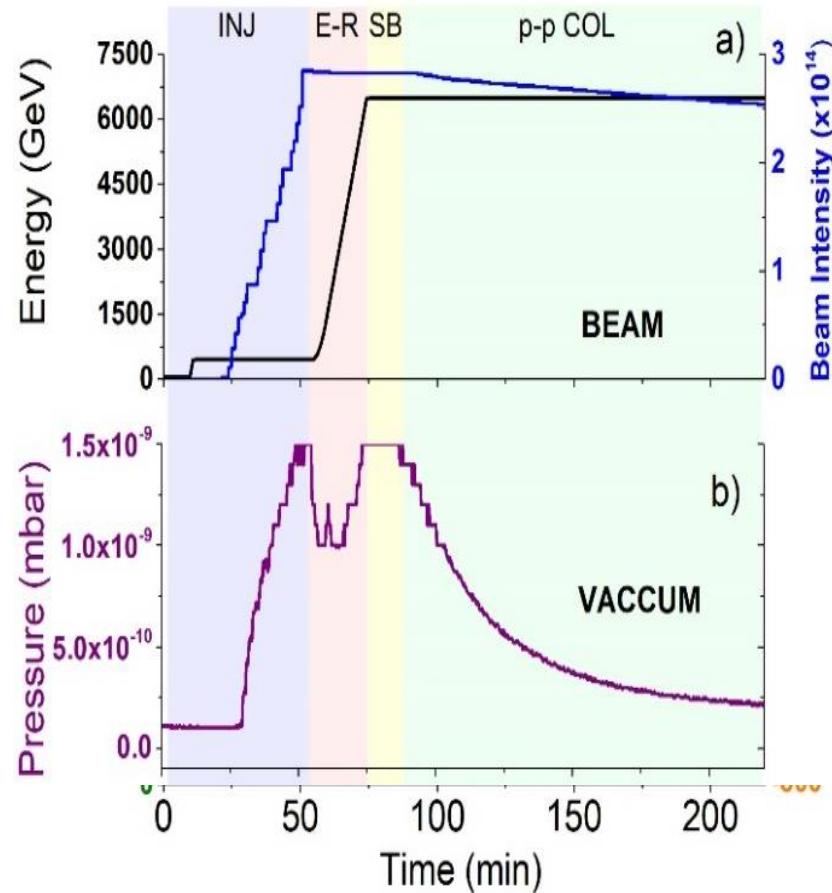


It is possible to play with all phenomena independently!



Inputs: $C_j, \eta_{i,j}, \eta_{e,j}, \eta_{ph,j}, \Gamma_i, \Gamma_e, \Gamma_{ph}, q_{th,j}, S_j, \sigma_{p \rightarrow i}, \sigma_{e \rightarrow i}, l_{beam}, \rho_e, v_e, a, b, c$, size of the segment, radius BP, E_{beam} , time of one turn, etc.

Comparison between *in situ* measurements in the LHC and the DYVACS simulation

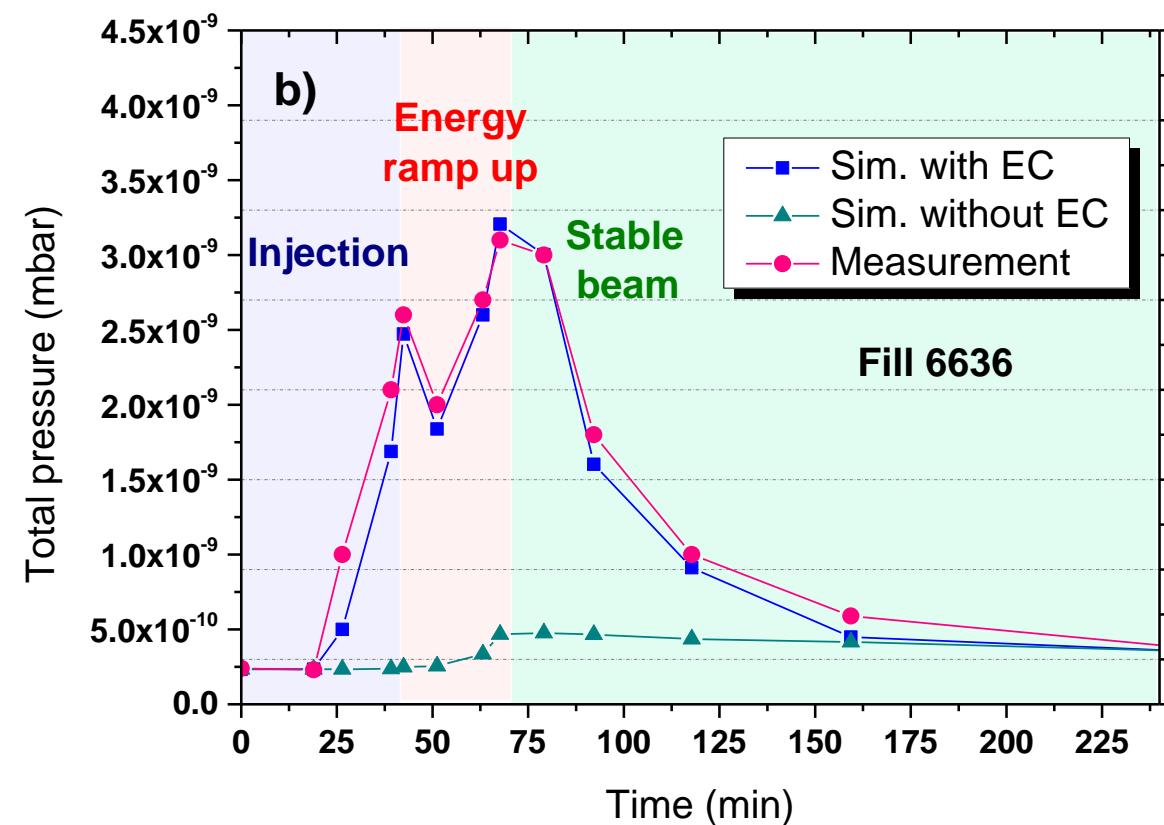


In situ beam intensity and energy evolution

In situ pressure measurement (VPS Station N°4)

Comparison between *in situ* measurements in the LHC and the DYVACS simulation

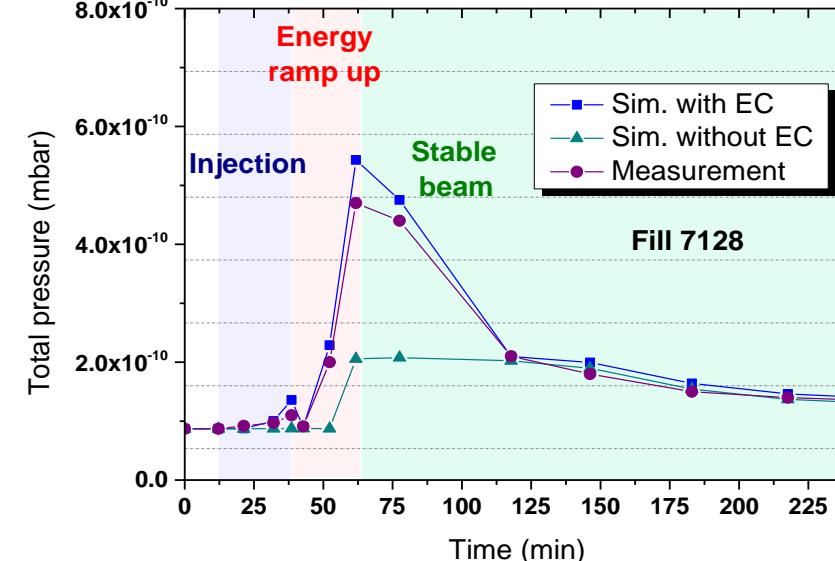
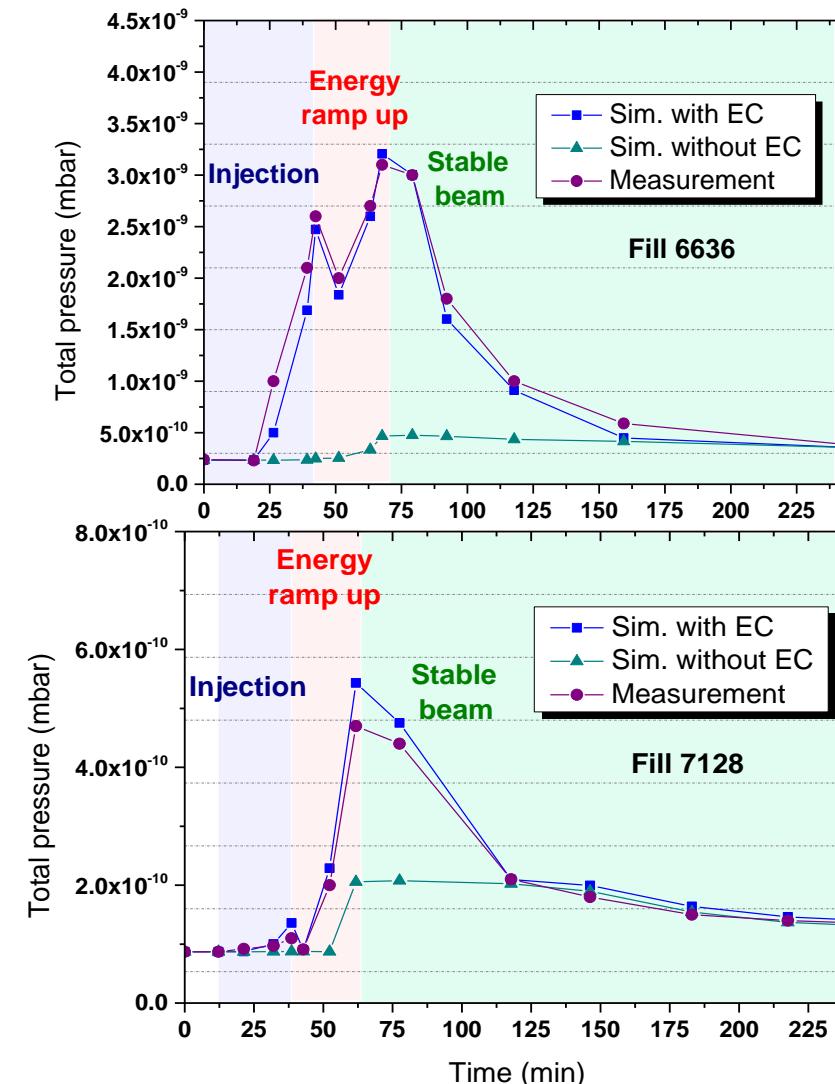
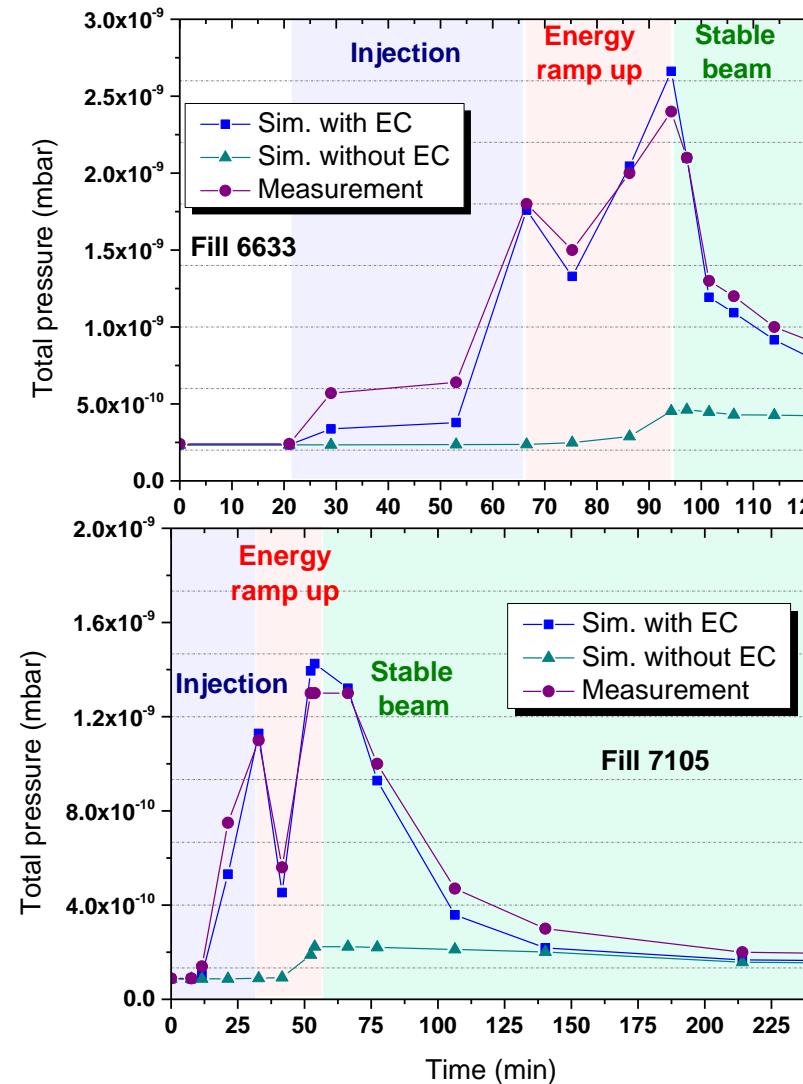
For $a=1,4$ ($SEY=1,6$); $b=[0; -5]$ variation of the b factor by DYVACS; $c=0$



- Experimental pressure (pink line)
- computed pressure using DYVACS with EC (blue line)
- and without EC (green line)

A good agreement was observed in a short computation time, between the *in situ* pressure measurements and DYVACS simulation

Pressure time evolution measurements vs DYVACS simulations



suheyla.bilgen@ijclab.in2p3.fr

inputs:

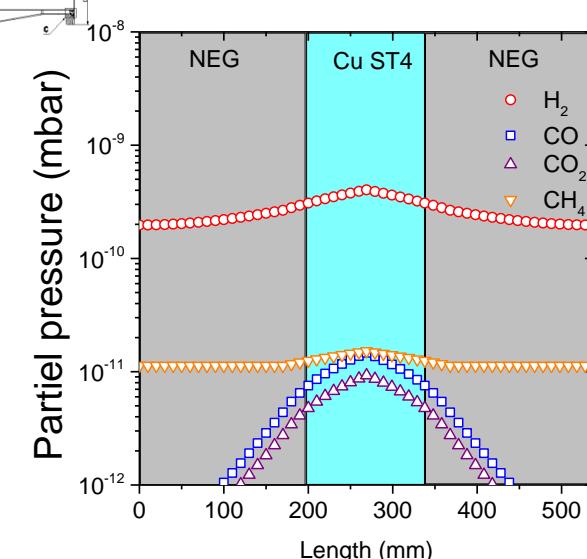
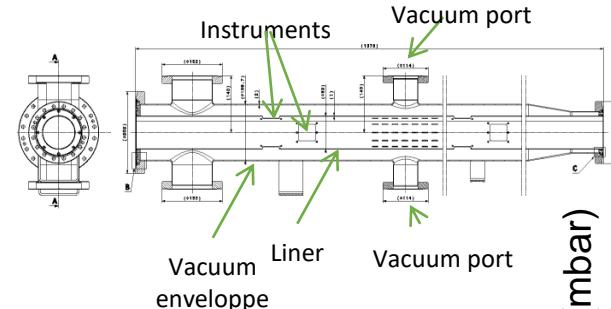
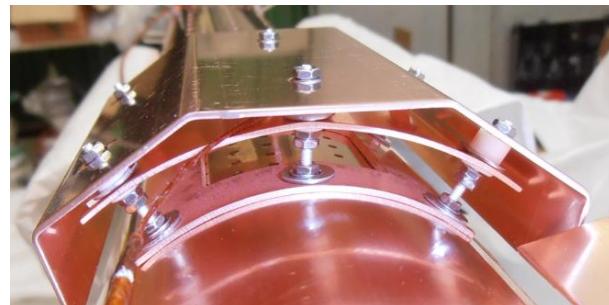
Same ESD,PSD and ISD used.
a fixed for a constant SEY
b is computed as a function of nppb.

All calculations reproduce with a good agreement the in situ pressure evolution measured in station 4 (unbaked copper) of VPS in the LHC.



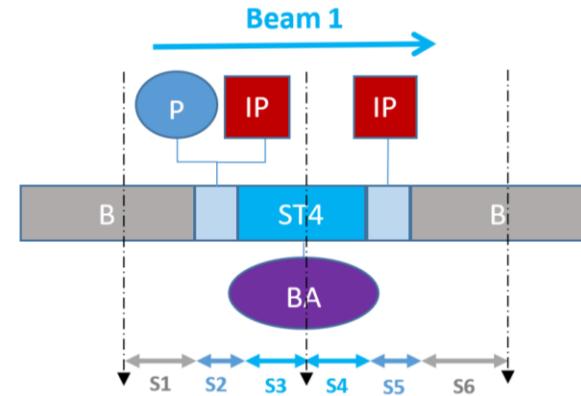
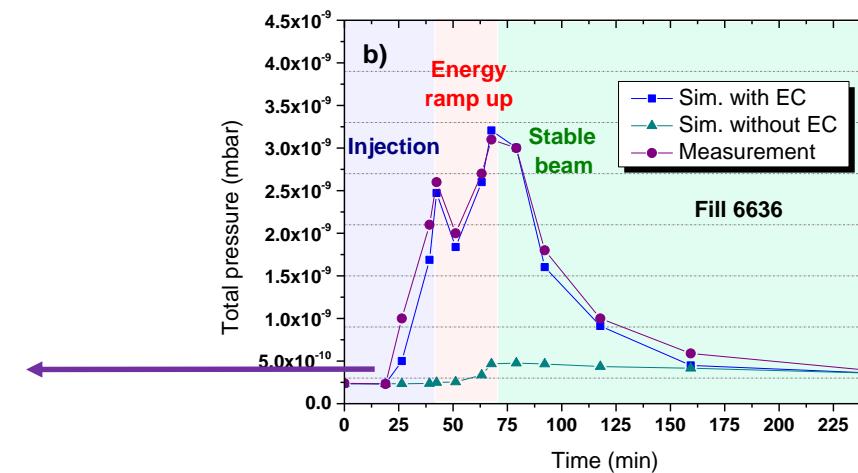
DYVACS - Gas density profiles

V. BAGLIN, meeting, CERN, 5th Dec. 2017



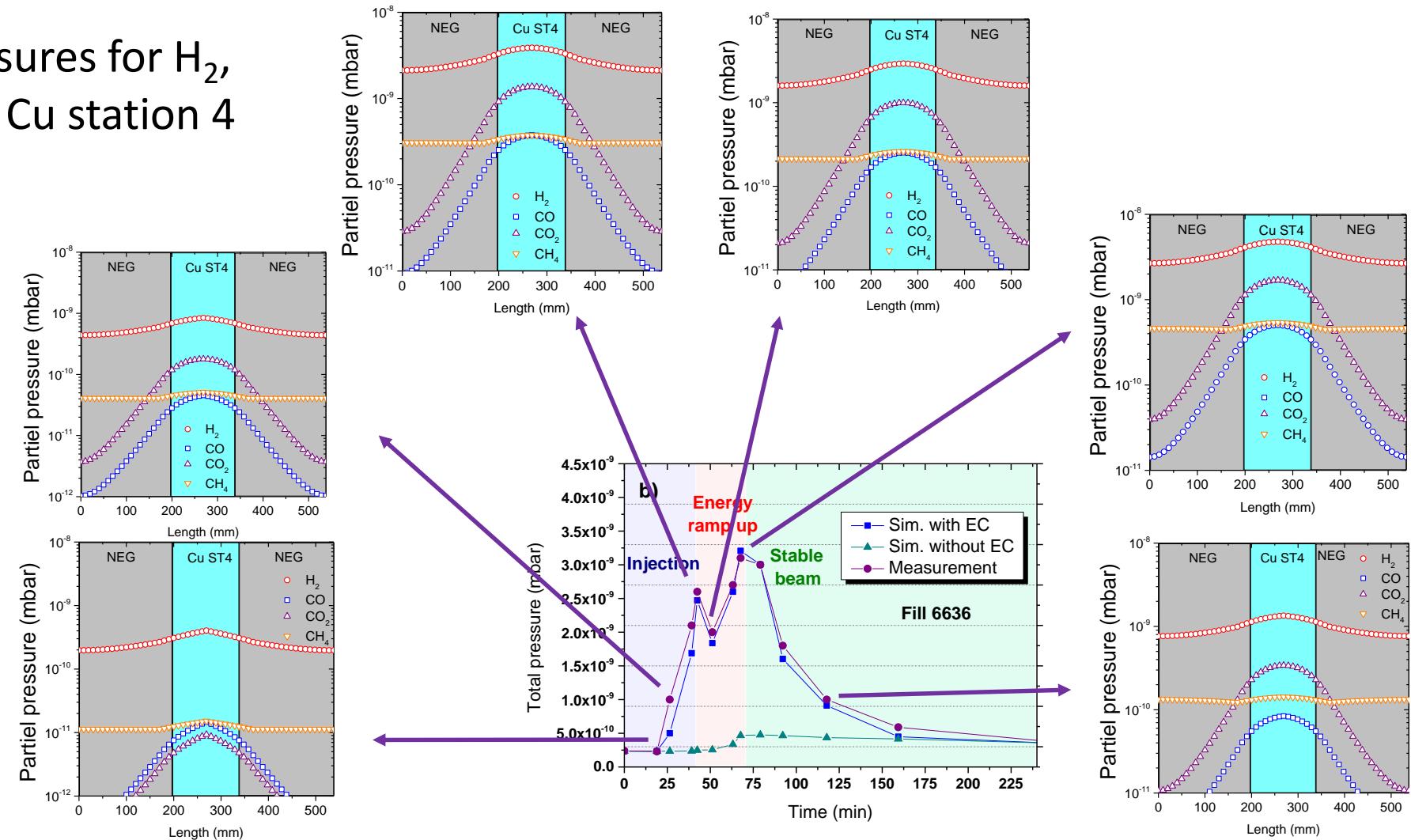
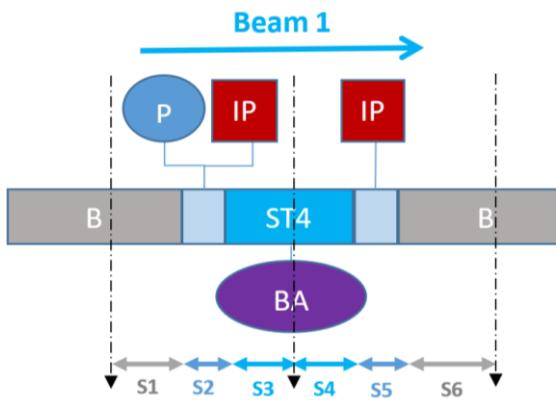
Distribution of partial pressures along the pipe

Distribution of partial pressures for H_2 , CO_2 , CO and CH_4 along the Cu station 4



DYVACS reproduces the evolution of the partial pressures for H_2 , CO_2 , CO and CH_4 during beam operation
 H_2 has the highest partial pressure

Distribution of partial pressures for H₂, CO₂, CO and CH₄ along the Cu station 4

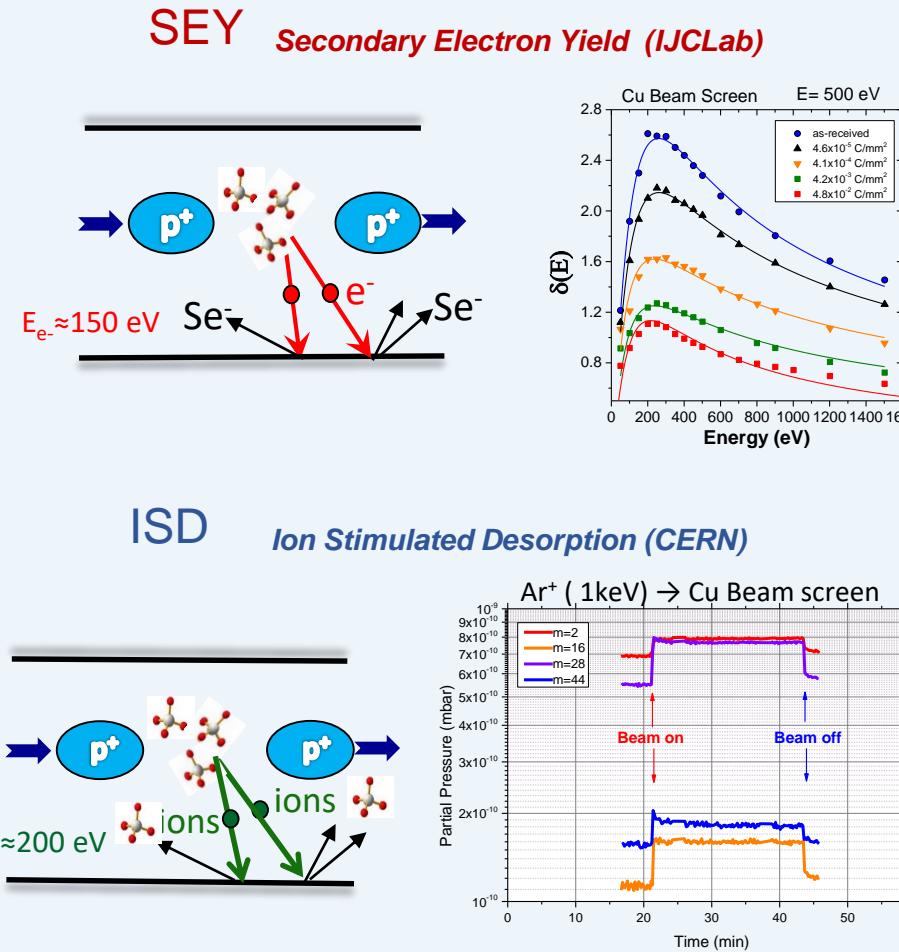


DYVACS reproduces the evolution of the partial pressures for H₂, CO₂, CO and CH₄ during beam operation

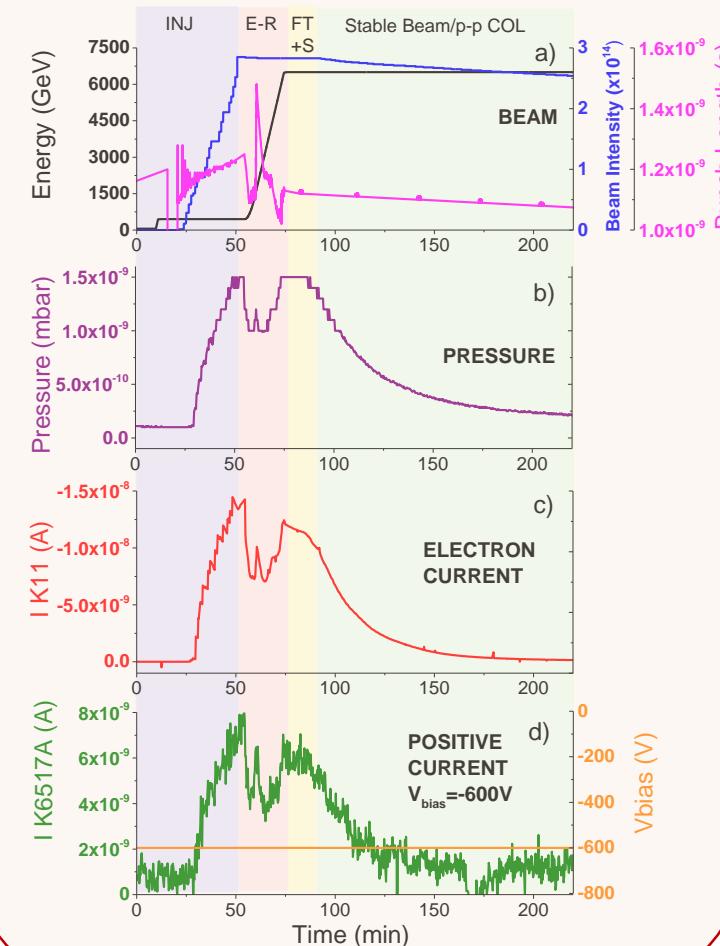


Conclusion

Experimental measurements in lab

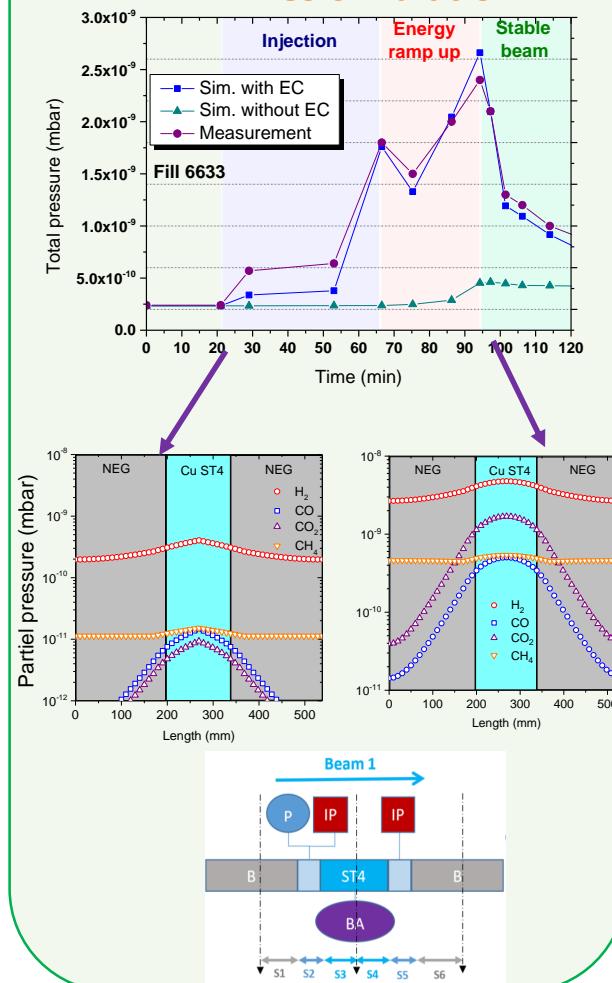


In situ measurements in the LHC



Simulations

DYVACS simulation



S. Bilgen Thèse Université Paris Saclay 2020



Perspectives

➤ Laboratory measurements :

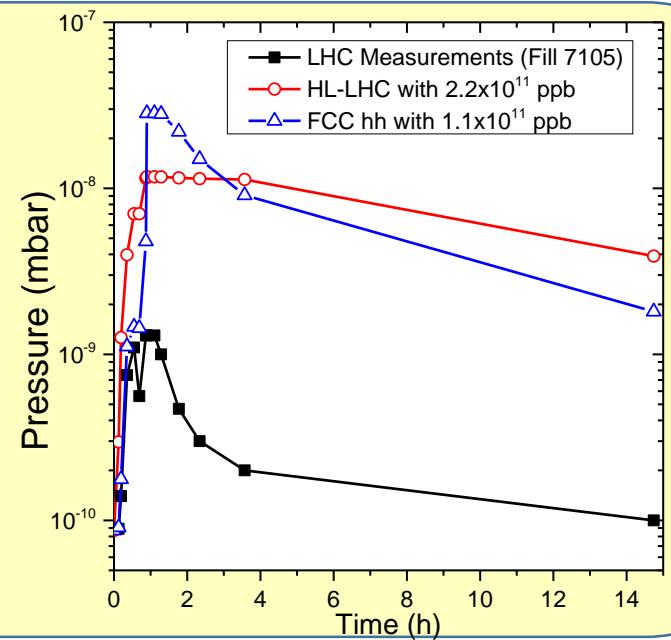
- Consolidate ISD yield measurements;
- Study the relationship between conditioning effects and surface chemistry of materials (in particular the NEG coating due to the high SR in FCC-ee);
- Accumulate experimental data on the desorption yields and conditioning effects;
- Investigate the effect of cryogenic temperatures.

➤ In situ measurements in the LHC

- Confirm the measurements of the ion current in the next LHC RUN (2022)

➤ Simulation of the dynamic pressure

- Improve and optimize the DYVACS code;
- Use the DYVACS code as a predictive tool for future machines such as HL-LHC and FCC-hh (nppb, ESD, PSD etc.);
- Very preliminary results, Further calculations must be performed :



Vacuum studies constitute an essential issue for all accelerator community and high energy physics field.



Roscoff

12 - 15 octobre 2021

Thank you for your attention !



Les Journées
accélérateurs

Division Accélérateurs - Société Française de Physique



La Division Accélérateurs

fête ses 25 ans

TH

Démarrages et mis

Retours d'exp

Fonctionnement

Médical et petit

Instrumentation et technolog

Accélération

P

<http://accelerateurs.sfp.fr>

Journées Accélérateurs 2021 de la SFP



BACK SLIDES

DYVACS inputs

DYVACS DATA

FILL INPUT

| | | | | |
|---|-----|---------------|----------|----------|
| DEBUT SEGMENT | 2 | Station 4 (1) | | |
| FIN SEGMENT | 3 | | | |
| LONGEUR (cm) | 69 | | | |
| DIAMETRE (cm) | 8 | | | |
| DISTANCE REF (cm) | 200 | | | |
| TEMPERATURE (K) | 300 | | | |
| surface degaz | | H2 | CH4 | CO |
| POMPE EXT debut segment, (l/s) | | 0 | 0 | 0 |
| POMPAGE REPARTI UNIFORMEMENT coefficient de collage | | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| DEGAZE PONCTUEL EXT (x=0) | | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| TAUX DEGAZ THERMAL (mbar,l/s/cm2) | | 5,00E-13 | 5,00E-15 | 1,00E-14 |
| ISD DEGAZ IONIQUE section efficace ionisation (m2) | | 4,50E-23 | 0,00E+00 | 0,00E+00 |
| | | 0,00E+00 | 3,20E-22 | 0,00E+00 |
| | | 0,00E+00 | 0,00E+00 | 2,70E-22 |
| | | 0,00E+00 | 0,00E+00 | 4,30E-22 |
| désorption H2 impact ionique (molé/ion) | | 5,40E-01 | 5,40E-01 | 5,40E-01 |
| désorption ch4 | | 0,04 | 0,05 | 0,07 |
| désorption CO | | 0,25 | 0,29 | 0,29 |
| désorption CO2 | | 0,14 | 0,14 | 0,14 |
| PSD DEGAZ PHOTON coeff suivant distance | | 1,00E-02 | | |
| rendement mol/ph à 6.5TeV Ec=35.5 ev | | 1,50E-04 | 1,40E-05 | 1,00E-05 |
| ESD DEGAZ ELECTRON flux électrons (e-/m/s) | | 1,00E-10 | | |
| désorption H2 impact e- (molé/e-) | | 0,005 | 1,00E-04 | 2,00E-04 |
| PY rendement e/ph | | 0,1 | | |
| Paramètre map E cloud a, b et c | | 1,4 | -0,1 | 0 |
| ISD DEGAZ IONIQUE ecloud section efficace ionisation (m2) | | 8,00E-21 | 0,00E+00 | 0,00E+00 |
| | | 0,00E+00 | 3,04E-20 | 0,00E+00 |
| | | 0,00E+00 | 0,00E+00 | 2,48E-20 |
| | | 0,00E+00 | 0,00E+00 | 3,60E-20 |
| désorption H2 impact ionique (molé/ion) | | 5,40E-01 | 5,40E-01 | 5,40E-01 |
| ch4/H2+ ch4/Ch4+ ch4/Co+ ch4/Co2+ co/H2+ co/Ch4+ co/Co+ co/Co2+ | | 0,04 | 0,05 | 0,07 |
| co/H2+ co/Ch4+ co/Co+ co/Co2+ | | 0,25 | 0,29 | 0,29 |
| | | 0,14 | 0,14 | 0,14 |

| Nbre bunch vide | Nbre bunch | Nbre total Bunch | temps (heures) | charge totale | Pression (mbar) ST4 | Energie (Gev) | I K11 (A) |
|-----------------|------------|------------------|----------------|---------------|---------------------|---------------|-----------|
| 2,80E+01 | 4,80E+01 | | 0,00E+00 | 1,11E-04 | 0,00E+00 | 8,90E-11 | 4,50E+02 |
| | | 1,09E+02 | 1,26E-01 | 1,21E+13 | 8,90E-11 | 4,50E+02 | 2,75E-12 |
| | | 5,40E+02 | 1,93E-01 | 6,10E+13 | 1,40E-10 | 4,50E+02 | 9,02E-10 |
| | | 1,40E+01 | 2,50E-08 | | | | |
| | | 1,60E+03 | 3,56E-01 | 1,79E+14 | 7,50E-10 | 4,50E+02 | 9,28E-09 |
| | | 2,56E+03 | 5,47E-01 | 2,84E+14 | 1,10E-09 | 4,50E+02 | 1,35E-08 |
| | | 2,56E+03 | 6,93E-01 | 2,84E+14 | 5,60E-10 | 2,41E+03 | 4,37E-09 |
| | | 2,56E+03 | 8,72E-01 | 2,83E+14 | 1,30E-09 | 6,14E+03 | 1,32E-08 |
| | | 2,56E+03 | 8,97E-01 | 2,82E+14 | 1,30E-09 | 6,50E+03 | 1,32E-08 |
| | | 2,56E+03 | 1,10E+00 | 2,82E+14 | 1,30E-09 | 6,50E+03 | 1,21E-08 |
| | | 2,56E+03 | 1,29E+00 | 2,79E+14 | 1,00E-09 | 6,50E+03 | 7,96E-09 |
| | | 2,56E+03 | 1,77E+00 | 2,71E+14 | 4,70E-10 | 6,50E+03 | 1,98E-09 |
| | | 2,56E+03 | 2,34E+00 | 2,64E+14 | 3,00E-10 | 6,50E+03 | 5,73E-10 |
| | | 2,56E+03 | 3,57E+00 | 2,49E+14 | 2,00E-10 | 6,50E+03 | 1,33E-10 |
| | | 2,56E+03 | 1,47E+01 | 1,43E+14 | 1,00E-10 | 6,50E+03 | 1,00E-11 |

PSD vs Ec

| PSD = c Ec ^α | α |
|-------------------------|----------|
| pour H2 | 7,40E-01 |
| Pour Ch4 | 9,40E-01 |
| pour Co | 1,01E+00 |
| Pour Co2 | 1,12E+00 |

PY vs Ec

| PY = A.E _c ² + B. .E _c + C | |
|---|----------|
| A | -9,0E-07 |
| B | 6,0E-04 |
| C | 1,0E-02 |

PSD vs Dose

| PSD = PSD ₀ (D/D ₀) ^β | |
|---|----------|
| D ₀ (ph/m) | 5,0E+18 |
| β | -9,0E-01 |

Eccloud map (a,b)

Par calcul a=1,4 b₀=-0,1 pour nppb=1,2.10¹¹ → I₀= -1,98.10⁸ A

Evolution of b parameter

$$b = b_0 \frac{I_0}{I}$$

I = I_{k11} < 0 measurement

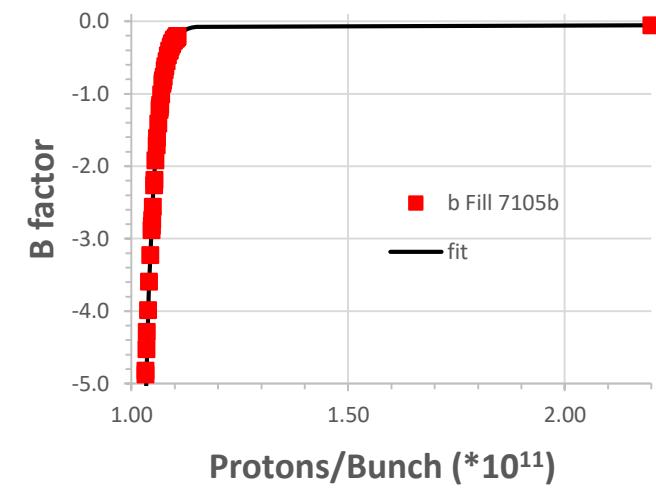
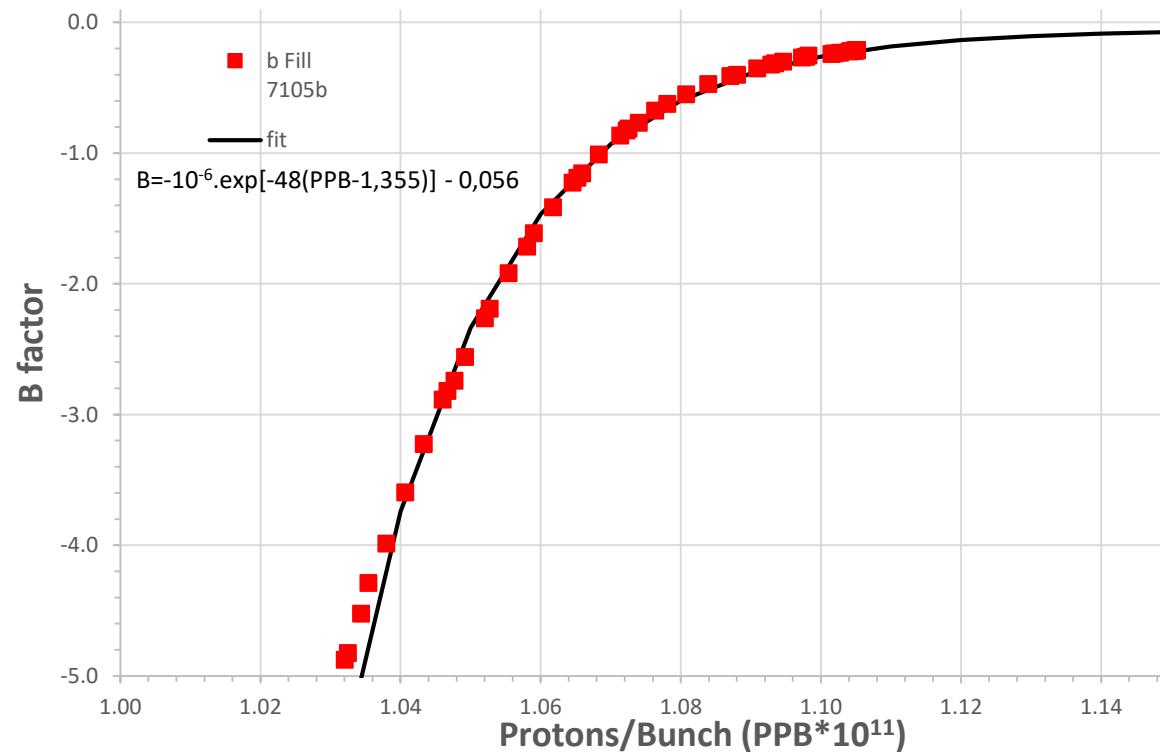
Variation du facteur B de la map Ecloud

LHC station4

PPB $1.2 \cdot 10^{11}$ $\langle \rho_{sat} \rangle = 3.8 \cdot 10^{11} e/m$

HI-LHC station4

PPB $2.2 \cdot 10^{11}$ $\langle \rho_{sat} \rangle = 7 \cdot 10^{11} e/m$
SEY=1,6 a=1,4 b= -0,057



DYVACS FCC-hh

| Parameter | LHC | FCC-hh |
|--------------------------------------|-------------------|---------------------|
| Energy [TeV] | 7 | 50 |
| Current [mA] | 580 | 500 |
| Photon flux [ph/(m·s)] | $1 \cdot 10^{17}$ | $1.7 \cdot 10^{17}$ |
| SR power in BM [W/m] | 0.22 | 35.4 |
| Critical energy [eV] | 43.8 | 4286 |
| Cold bore aperture [mm] | 50 | 44 |
| Circumference [km] | 26.7 | 97.75 |
| Number of bunches | 2808 | 10400 |
| Bunch charge (10^{11}) | 1,15 | 1 |
| Bunch distance (ns) | 25 | 25 |
| RMS bunch length (cm) | 7,55 | 8 |
| Train (number [bunch / bunch empty]) | 72/28 | 80/17 |
| Attenuation RS station4 | 0,01 | 0,01 |
| Sey (station 4) | 1,6 | 1,6 |

Ionisation cross-sections for 50 TeV protons

σ (m²) H2 $5.00 \cdot 10^{-23}$ CH4 $3.64 \cdot 10^{-22}$ CO $3.15 \cdot 10^{-22}$ CO2 $4.93 \cdot 10^{-22}$

Section efficace pour des électrons de 150 ev

σ (m²) H2 $1.00 \cdot 10^{-20}$ CH4 $3.8 \cdot 10^{-19}$ CO $2.75 \cdot 10^{-19}$ CO2 $4.20 \cdot 10^{-19}$

Rendement de désorption ionique (idem LHC simulation station4)

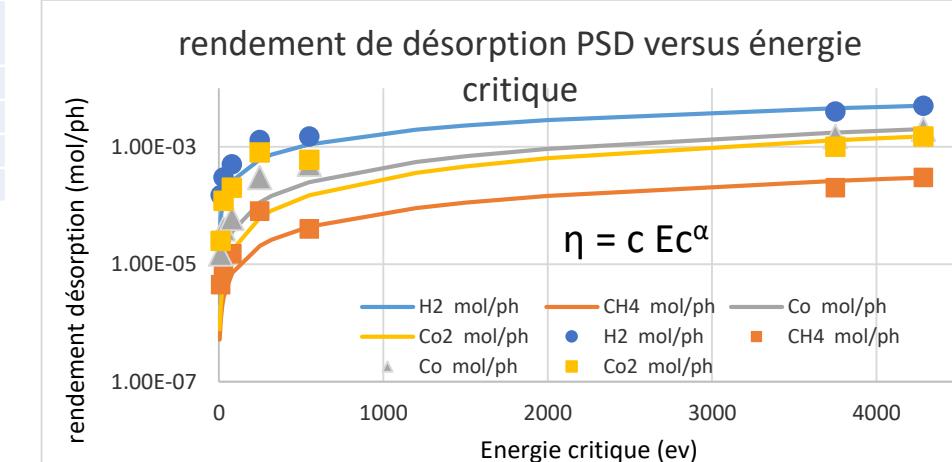
Rendement de désorption électronique (idem LHC simulation station4)

Rendement de désorption photonique

PSD (cuivre étuvé et non conditionné)
Ec=4,3 Kev

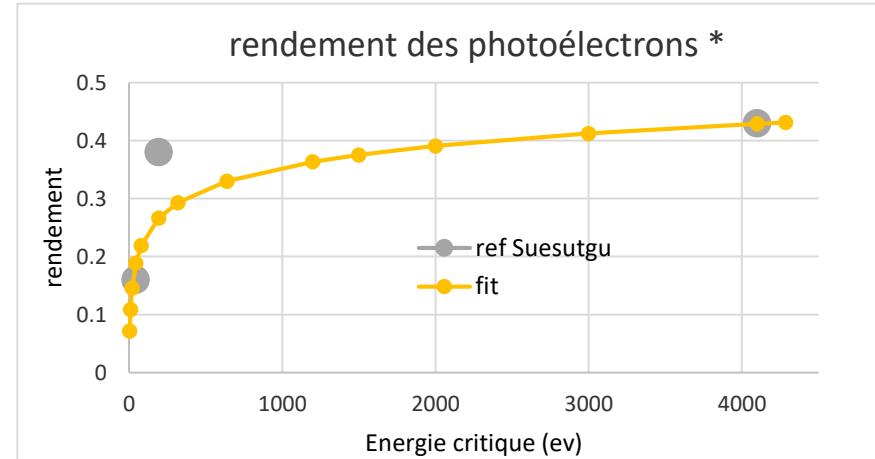
| | |
|-----|---------------------|
| H2 | $5 \cdot 10^{-3}$ |
| C0 | $2 \cdot 10^{-3}$ |
| co2 | $1.5 \cdot 10^{-3}$ |
| ch4 | $3 \cdot 10^{-4}$ |

| | |
|----------------|----------|
| ref Gomez Goni | α |
| pour H2 | 7,40E-01 |
| Pour Ch4 | 9,40E-01 |
| pour Co | 1,01E+00 |
| Pour Co2 | 1,12E+00 |



Rendement de photo électrons

| | | | |
|-----------------|---------|-------|----------|
| Critical Energy | 4.1 keV | | |
| Incident Angle | 52 mrad | | |
| | η | R [%] | η^* |
| Saw-Tooth | 0.016 | 0.18 | 0.016 |
| Machining | 0.04 | 1.1 | 0.04 |
| Smooth | 0.29 | 33.2 | 0.434 |





Determination of Ecloud map factors:

$$\rho_{m+1} = \mathbf{a}\rho_m + b\rho_m^2 + c\rho_m^3$$

$$a = \frac{\rho_{m+1}}{\rho_m} \quad \rightarrow \quad a = \delta_{BSE}^n(E_g) + \delta_{SE}(E_g)\delta_T^{n\varepsilon}(E_{SE}) \frac{1 - \delta_T^{-n\varepsilon}(E_{SE})\delta_{BSE}^n(E_g)}{1 - \delta_T^{-\varepsilon}(E_{SE})\delta_{BSE}(E_g)}$$

a depends mainly on : SEY (δ_{SE}), ε and n

ε depends on :
 - E_{SE} (energy of SE = cste ≈ 5 eV)
 - E_g = electron energy gain produced by the bunch passage

n = number of elastic collisions with energy E_g performed between two bunches

n depends on the bunch spacing + E_g

→ SEYmax ≈ 1.6 = constant (no conditioning between May and October)

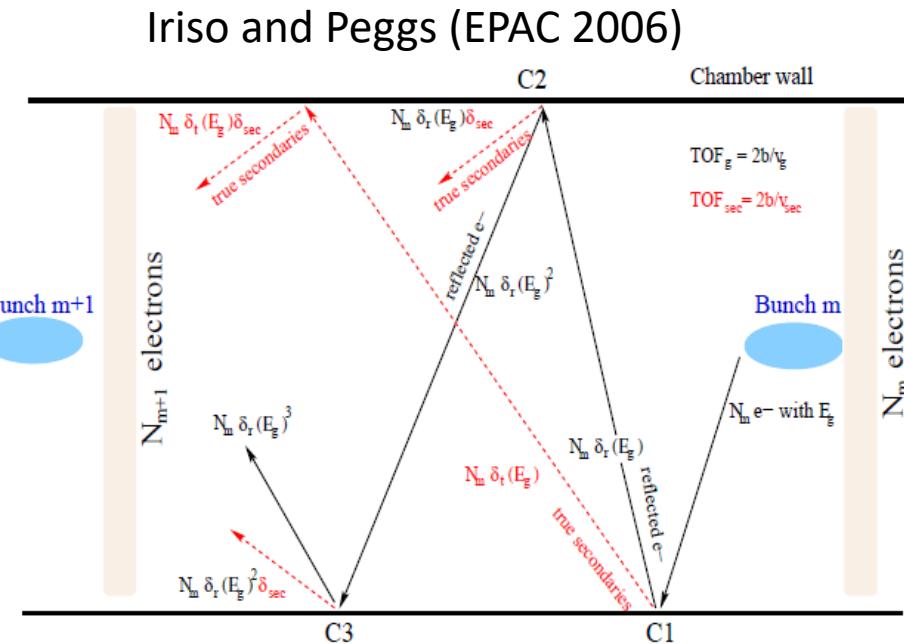
→ $E_{SE} \approx 5$ eV = constant

E_g is given by the experimental energy spectra of electrons recorded by Elena Buratin in the VPS

Same different experimental spectra were recorded by Elena Buratin in different conditions, no significant influence of the nppb is noticed on the electron energy spectrum

→ $E_g = 150$ eV = constant

a = 1.4 = constant in these conditions





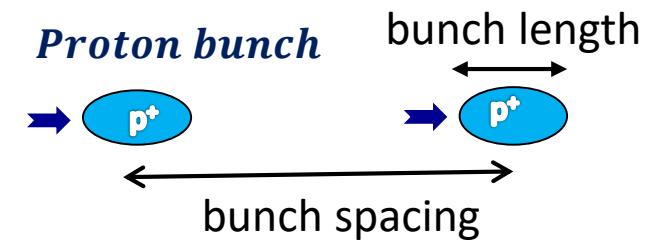
Determination of Ecloud map factors:

$$\rho_{m+1} = a\rho_m + b\rho_m^2 + c\rho_m^3$$

$$b_0 \approx \frac{1-a}{\rho_{sat0}}$$

$$\rho_{sat0} = \frac{nppb}{cT} (e-/m) \quad \text{with } c*T = \text{bunch length}$$

the electron density at the equilibrium state calculated by DYVACS is
 ≈an **instantaneous value (calculated for the bunch length)**

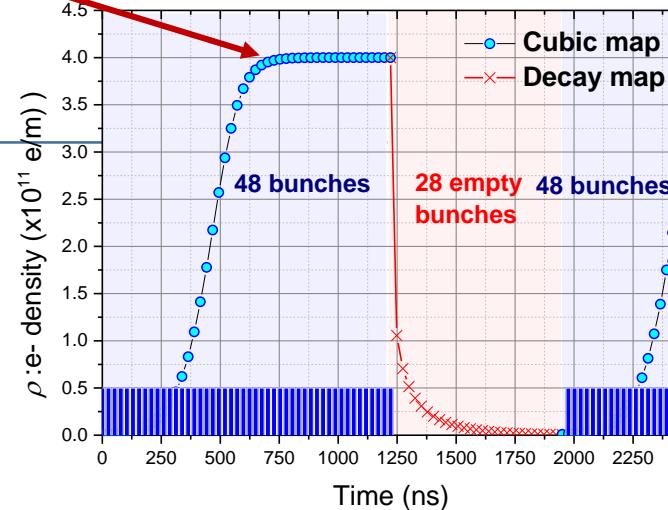


Other calculation in the literature:

$$\langle n \rangle = \frac{N_b}{\pi s_b b^2} \cdot (e-/m^3) \quad \mathbf{s_b = bunch spacing}$$

Electron cloud at high beam currents*

S. Heifets, Stanford Linear Accelerator Center, Stanford University, Stanford, CA 94309, USA



in this calculation the electr. density is averaged on the **bunch spacing** → It is thus lower than the one calculated by DYVACS

if the bunch spacing is used for calculation rather than bunch length, our ρ_{sat} is divided per 25

In this case, the calculated pressure evolution is not in good agreement with the exp. measurements, unless the ESD yields are increased to unrealistic values.



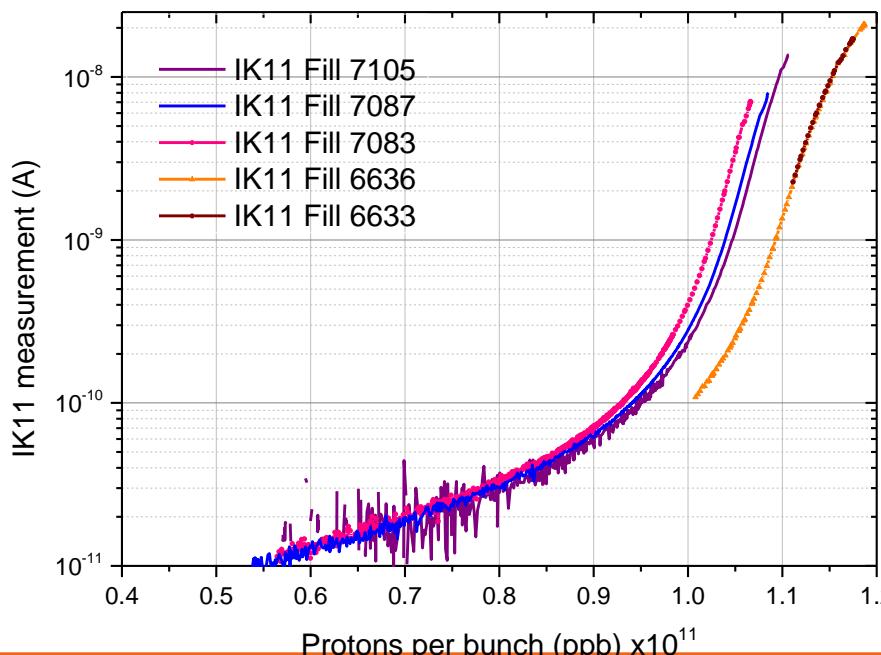
Determination of Ecloud map factors:

$$\rho_{m+1} = a\rho_m + b\rho_m^2 + c\rho_m^3$$

$$b_0 \approx \frac{1-a}{\rho_{sat0}} \quad \rho_{sat0} = \frac{nppb}{cT} (e^-/m) \quad \text{with } c*T = \text{bunch length}$$

ρ_{sat} is proportional to the electron current measured in the VPS

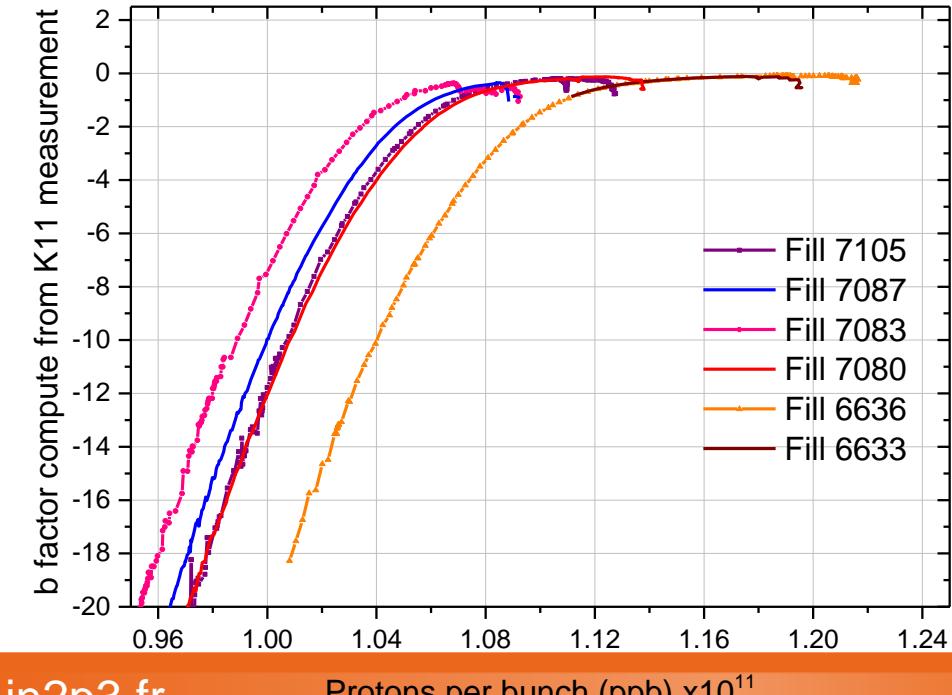
Experimental electron current
as a fonction of nppb



$$b = b_0 \frac{\rho_{sat0}}{\rho_{sat}} \approx b_0 \frac{I_0}{I}$$



b factor computed from electrical current
measurements as a fonction of nppb



$$\rho_{m+1} = a\rho_m + b\rho_m^2 + c\rho_m^3, \quad (1)$$

which are seen to reproduce the data quite well. The map idea introduced in [4] with reference to RHIC thus works also for LHC.

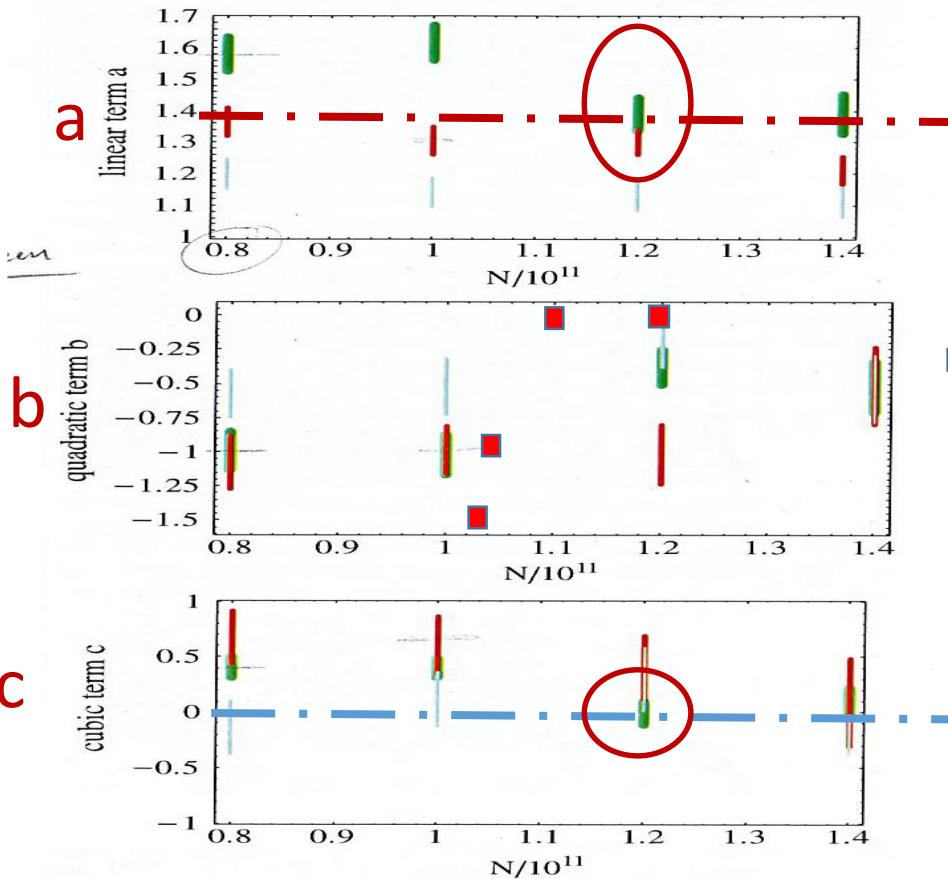


FIG. 3. (Color) The a , b , c coefficients obtained by fitting the map (1) to the density buildup regime, for several N . The bars represent the 95% confidence intervals for $\delta_{\max} = 1.3$ (cyan), $\delta_{\max} = 1.5$ (red), and $\delta_{\max} = 1.7$ (green). All other parameters as in Table I.

simulation for the LHC with a magnetic field in the article

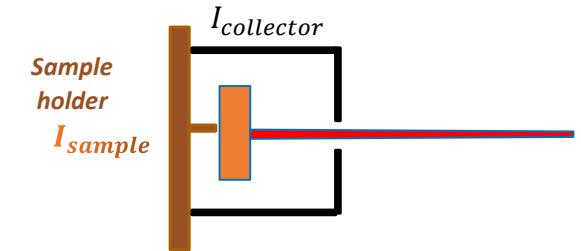
TABLE I. Input parameters for ECLOUD simulations.

| Parameter | Units | Value |
|------------------------------------|-------|--|
| Beam particle energy | GeV | 7000 |
| Bunch spacing | m | 7.48 |
| Bunch length | m | 0.075 |
| Number of bunches N_b | | 72 |
| Number of particles per bunch N | | 8×10^{10} to 1.4×10^{11} |
| Bending field B | T | 8.4 |
| Length of bending magnet | m | 1 |
| Vacuum screen half height | m | 0.018 |
| Vacuum screen half width | m | 0.022 |
| Circumference | m | 27 000 |
| Primary photoemission yield | | 8×10^{-4} |
| Maximum SEY, δ_{\max} | | 1.3 to 1.7 |
| Energy for maximum SEY, E_{\max} | eV | 237 |
| Energy width of secondary e^- | eV | 1.8 |

Our a, b and c factors are in good agreement with those calculated by T. Demma

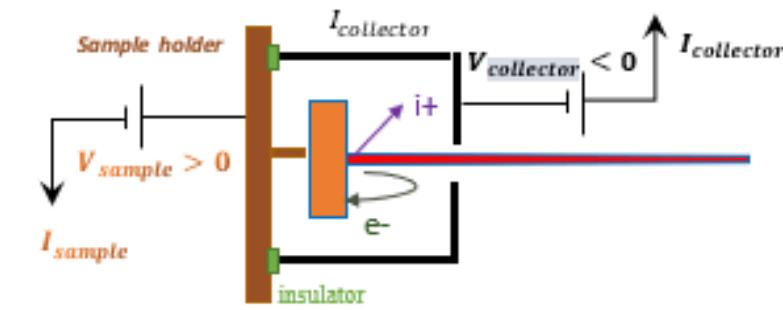


Surface property measurements in laboratory



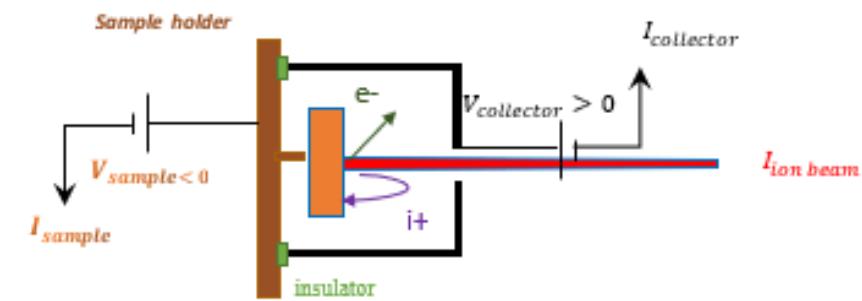
ISD

$$n_i = \frac{\Delta I(RGA)_i \cdot S_i \cdot e}{K(RGA)_i \cdot k_B \cdot T \cdot I_{beam}}$$



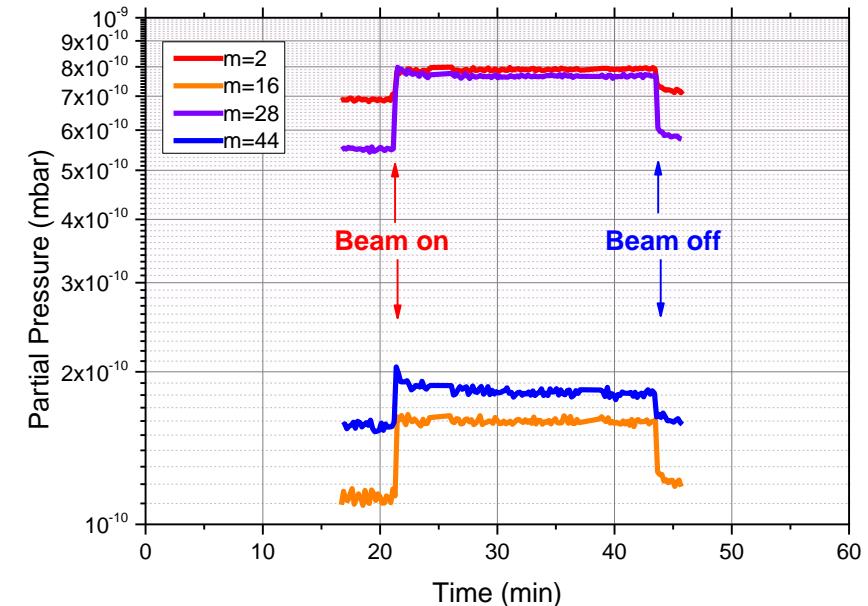
SIY

$$SIY = \frac{I_{i+}}{I_{ion beam}} = \frac{I_{collector}}{I_{sample} + I_{collector}}$$



IISEY

$$IISEY = \frac{I_{e-}}{I_{ion beam}} = \frac{I_{collector}}{I_{sample} + I_{collector}}$$



- base pressure: 5×10^{-10} mbar
- Gases used: Ar, H₂, CO
- Continuous beam
- Beam current: pA up to 300 nA
- Beam energy: 200 eV to 5keV